

BS EN ISO 4230:2016



BSI Standards Publication

Hand- and machine-operated circular screwing dies for taper pipe threads — R series (ISO 4230:2016)

National foreword

This British Standard is the UK implementation of EN ISO 4230:2016. It supersedes BS 1127-2:1990 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee MTE/18, Tools tips and inserts for cutting applications.

A list of organizations represented on this committee can be obtained on request to its secretary.

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EUROPEAN STANDARD

EN ISO 4230

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Supersedes EN 24230:1989

English Version

Hand- and machine-operated circular screwing dies for taper pipe threads - R series (ISO 4230:2016)

Filières rondes de filetage, à main et à machine, pour
filetages coniques de tuyauterie - Série R (ISO
4230:2016)

Runde Hand- und Maschinen-Schneideisen für
kegeliges Rohrgewinde - Reihe R (ISO 4230:2016)

This European Standard was approved by CEN on 24 September 2016.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

European foreword

This document (EN ISO 4230:2016) has been prepared by Technical Committee ISO/TC 29 "Small tools".

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2017, and conflicting national standards shall be withdrawn at the latest by May 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 24230:1989.

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Endorsement notice

The text of ISO 4230:2016 has been approved by CEN as EN ISO 4230:2016 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

The committee responsible for this document is ISO/TC 29, *Small tools*, Subcommittee SC 9, *Tools with defined cutting edges, cutting items*.

This third edition cancels and replaces the second edition (ISO 4230:1987), of which it constitutes a minor revision with the following changes:

- [Annex A](#) has been added;
- a Bibliography has been added.

