



BSI Standards Publication

## **Bushings above 1 kV up to 52 kV and from 250 A to 3,15 kA for liquid filled transformers**

---

Part 3: Requirements for bushing fixations

## National foreword

This British Standard is the UK implementation of EN 50180-3:2015, including amendment A1:2017. It supersedes BS EN 50180-3:2015, which is withdrawn.

The text of CENELEC amendment A1:2017 has been provided in its entirety at the beginning of this document. BSI's policy of providing consolidated content remains unchanged; however, in the interest of expediency, in this instance BSI have chosen to collate the relevant content at the beginning of this document.

The UK participation in its preparation was entrusted to Technical Committee PEL/36, Insulators for power systems.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2018  
Published by BSI Standards Limited 2018

ISBN 978 0 580 95805 2

ICS 29.080.20

**Compliance with a British Standard cannot confer immunity from legal obligations.**

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 July 2017.

### Amendments/corrigenda issued since publication

| Date          | Text affected                               |
|---------------|---|
| 31 March 2018 | Implementation of CENELEC amendment A1:2017 |

EUROPEAN STANDARD

**EN 50180-3:2015/A1**

NORME EUROPÉENNE

EUROPÄISCHE NORM

June 2017

ICS 29.080.20

English Version

**Bushings above 1 kV up to 52 kV and from 250 A to 3,15 kA for  
liquid filled transformers - Part 3: Requirements for bushing  
fixations**

Traversées de tensions supérieures à 1 kV jusqu'à 52 kV et  
de 250 A à 3,15 kA pour transformateurs immergés dans un  
liquide - Partie 3 : Exigences relatives aux fixations de  
traversée

Durchführungen über 1 kV bis 52 kV und von 250 A bis  
3,15 kA für flüssigkeitsgefüllte Transformatoren - Teil 3:  
Anforderungen an Einzelteile der Befestigung

This amendment A1 modifies the European Standard EN 50180-3:2015; it was approved by CENELEC on 2017-05-10. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this amendment the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This amendment exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

## Contents

Page

|  |          |
|--|----------|
| European foreword .....                                    | 3        |
| 1 <b>Modification to Clause 1, Scope.....</b>              | <b>4</b> |
| 2 <b>Modifications to 4.1, Fixation for bushings .....</b> | <b>4</b> |
| 3 <b>Modifications to 4.2, Details for fixations.....</b>  | <b>4</b> |

## European foreword

This document [EN 50180-3:2015/A1:2017] has been prepared by CLC/TC 36A "Insulated bushings".

The following dates are fixed:

- latest date by which this document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2018-05-10
- latest date by which the national standards conflicting with this document have to be withdrawn (dow) 2020-05-10

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

## 1 Modification to Clause 1, Scope

Delete the last two paragraphs:

"For a better understanding of additional information some dimension from EN 50180-1 are repeated in this European Standard.

This European Standard was extended for fastenings of bushings for a highest voltage of 52 kV."

## 2 Modifications to 4.1, Fixation for bushings

Add the following paragraph after Figure 1 and before Table 1:

"The following Table 1 shows the type of fixation to be used for bushings with a voltage from 12 kV to 52 kV."

Replace the whole Table 1 with the following one:

"

**Table 1 — Dimensions for fixation components, 12 kV to 52 kV**

| $d_1$           | $d_2$           | $d_5$ | $l_1$ | Flange ring designation | Clamping paw |        | Bushing<br>12 kV-36 kV | Bushing<br>52 kV           |
|-----------------|-----------------|-------|-------|-------------------------|--------------|--------|------------------------|----------------------------|
|                 |                 |       |       |                         | Type         | Number |                        |                            |
| $111_{-7}^0$    | $123_{-1}^{+1}$ | M10   | 55    | A                       | E            | 4      | 250 A                  |                            |
| $128_{-8}^0$    | $140_{-1}^{+1}$ | M10   | 55    | B                       | E            | 6      | 630 A                  |                            |
| $165_{-10}^0$   | $180_{-2}^{+2}$ | M12   | 65    | C1                      | F            | 6      | 1 250A                 |                            |
|                 | $185_{-2}^{+2}$ |       |       | C2                      |              |        |                        |                            |
| $185_{-11}^0$ a | $200_{-2}^{+2}$ | M12   | 65    | D1                      | F            | 6      | 2 000 A                | <b>250 A -<br/>3 150 A</b> |
| $183_{-7}^0$ b  | $205_{-2}^{+2}$ |       |       | D2                      |              |        | 3 150 A                |                            |

a Tolerances for porcelains of bushings  $U_m$  12 kV to 36 kV.  
 b Tolerances for porcelains of bushings  $U_m$  52 kV.  
 Remark: Diameter  $d_2$  may deviate from EN 50180-1:2015 (Figures 4 and 5) for bushings 1 250 A to 3 150 A and  $U_m$  12 kV to 36 kV and for bushings  $U_m$  52 kV. To enable interchangeability the required diameter shall be agreed between purchaser and manufacturer.

"

## 3 Modifications to 4.2, Details for fixations

Replace the Designation text above Figure 3 with:

"

Designation: **Flange ring B**

**Flange ring C1 and C2**

**Flange ring D1 and D2".**

Replace the title of Figure 3 with:

"

**Figure 3 — Flange ring B for bushing 630 A, 12 kV – 36 kV**  
**Flange ring C1 and C2 for bushing 1 250 A, 12 kV – 36 kV**  
**Flange ring D1 and D2 for bushing 2 000 A - 3 150 A, 12 kV – 36 kV and for bushings 250 A – 3 150 A,**  
**52 kV**  
 (Note: different shapes are allowed)

"

Replace the whole Table 2 with the following one:

"

| Flange ring | $d_2^a$ | $d_3$ | $d_4$ | $d_6^a$ | $f$ | $h$  | $s$ | $r_1$ | $r_2$ | $r_3$ |
|-------------|---------|-------|-------|---------|-----|------|-----|-------|-------|-------|
| B           | 140     | 150   | 173   | 130     | 5°  | 10,5 | 1,5 | 15    | 10    | 5,5   |
| C1          | 180     | 194   | 222   | 166     | 9°  | 13   | 3   | 18    | 15    | 7     |
| C2          | 185     |       |       | 170     |     |      |     |       |       |       |
| D1          | 200     | 214   | 242   | 186     | 9°  | 13   | 3   | 18    | 15    | 7     |
| D2          | 205     |       |       | 190     |     |      |     |       |       |       |

<sup>a</sup> Diameter  $d_2$  and  $d_6$  may deviate from EN 50180-1:2015 (Figure 4 and 5) for bushings 1 250 A to 3 150 A and  $U_m$  12 kV to 36 kV. To enable interchangeability the required diameter shall be agreed between purchaser and manufacturer.

"

EUROPEAN STANDARD

**EN 50180-3**

NORME EUROPÉENNE

EUROPÄISCHE NORM

October 2015

ICS 29.080.20

English Version

## Bushings above 1 kV up to 52 kV and from 250 A to 3,15 kA for liquid filled transformers - Part 3: Requirements for bushing fixations

Traversées de tensions supérieures à 1 kV jusqu'à 52 kV et de 250 A à 3,15 kA pour transformateurs immergés dans un liquide - Partie 3: Exigences relatives aux fixations de traversée

Durchführungen über 1 kV bis 52 kV und von 250 A bis 3,15 kA für flüssigkeitsgefüllte Transformatoren - Teil 3: Anforderungen an Einzelteile der Befestigung

This European Standard was approved by CENELEC on 2015-08-10. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**



## Content

|                                     | page |
|-------------------------------------|------|
| European foreword .....             | 3    |
| 1 Scope.....                        | 4    |
| 2 Normative references .....        | 5    |
| 3 Terms and definitions .....       | 5    |
| 4 Dimensions and designations ..... | 5    |
| 4.1 Fixations for bushings.....     | 5    |
| 4.2 Details for fixations .....     | 7    |
| Bibliography .....                  | 11   |

### Figure

|  |    |
|--|----|
| Figure 1 – Fastening with flange ring A and four clamping paws E .....   | 5  |
| Figure 2 – Flange ring A for bushing 250 A.....  | 7  |
| Figure 3 – Flange ring B for bushing 630 A, Flange ring C for bushing 1 250 A, Flange ring D for bushing 2 000 A and 3 150 A ..... | 8  |
| Figure 4 – Clamping paw E for bushing 250 A and 630 A, 12 kV to 36 kV.....   | 9  |
| Figure 5 – Clamping paw F for bushing 1 250 A to 3 150 A, 12 kV to 36 kV, and for bushing 250 A to 3 150 A, 52 kV .....            | 10 |

### Table

|  |   |
|--|---|
| Table 1 – Dimensions for fixation components, 12 kV to 52 kV ..... | 6 |
| Table 2 – Flange ring dimension .....                              | 9 |
| Table 3 – Material for flange rings .....                          | 9 |

## European foreword

This document (EN 50180-3:2015) has been prepared by CLC/TC 36A "Insulated Bushings".

The following dates are fixed:

- latest date by which this document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2016-08-10
- latest date by which the national standards conflicting with this document have to be withdrawn (dow) 2018-08-10

This document supplements EN 50180-1:2015 by design details for fastenings and their components with dimensions for bushings, which are of importance for utilities concerning compatibility.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

EN 50180 "*Bushings above 1 kV up to 52 kV and from 250 A to 3,15 kA for liquid filled transformers*" consists of the following parts:

- *Part 1: General requirements for bushings;*
- *Part 2: Requirement for bushing components;*
- *Part 3: Requirements for bushing fixations.*

## 1 Scope

This European Standard should be considered in factual context with EN 50180-1 only. Constructional details for fastenings and their details are supplementing EN 50180-1. This information is of importance for utilities concerning compatibility.

For a better understanding of additional information some dimension from EN 50180-1 are repeated in this European Standard.

This European Standard was extended for fastenings of bushings for a highest voltage of 52 kV.