



BSI Standards Publication

Transportable gas cylinders — Fully wrapped composite cylinders

National foreword

This British Standard is the UK implementation of EN 12245:2022. It supersedes BS EN 12245:2009+A1:2011, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PVE/3/3, Transportable Gas Containers - Cylinder Design, Construction and Testing at the Time of Manufacture.

A list of organizations represented on this committee can be obtained on request to its committee manager.

The UK committee notes that EN 12245:2022 has incorporated significant improvements over previous versions of this standard. However, the UK committee holds the view that the publication of this standard should have been delayed until advice with regards to burst pressure to test pressure ratios for different fibre materials, sought from ISO/TC 58 SC 3, was received and acted on.

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English Version

Transportable gas cylinders - Fully wrapped composite cylinders

Bouteilles à gaz transportables - Bouteilles
entièrement bobinées en matériaux compositesOrtsbewegliche Gasflaschen - Vollumwickelte Flaschen
aus Verbundwerkstoffen

This European Standard was approved by CEN on 17 January 2022.

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European foreword

This document (EN 12245:2022) has been prepared by Technical Committee CEN/TC 23 “Transportable gas cylinders”, the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2022, and conflicting national standards shall be withdrawn at the latest by November 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 12245:2009+A1:2011.

This document has been submitted for reference in:

- the RID; and
- the technical annexes of the ADR.

NOTE These regulations take precedence over any clause of this standard. It is emphasized that RID/ADR are being revised regularly at intervals of two years which may lead to temporary non-compliances with the clauses of this standard.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

The purpose of this document is to provide a specification for the design, manufacture, inspection and testing of refillable, transportable fully wrapped composite cylinders and tubes.

The specifications given are based on knowledge of, and experience with, materials, design requirements, manufacturing processes and control during manufacture of cylinders and tubes in common use in the countries of the CEN members.

1 Scope

This document specifies minimum requirements for the materials, design, construction, prototype testing and routine manufacturing inspections of fully wrapped composite gas cylinders for compressed, liquefied and dissolved gases.

NOTE 1 For the purposes of this document, the word “cylinder” includes tubes (seamless transportable pressure receptacles of a water capacity exceeding 150 l and of not more than 3 000 l).

This document is applicable to cylinders that comprise a liner of metallic material (welded or seamless) or non-metallic material (or a mixture thereof), reinforced by a wound composite consisting of fibres of glass, carbon or aramid (or a mixture thereof) embedded in a matrix.

This document is also applicable to composite cylinders without liners.

This document is not applicable to gas cylinders which are partially covered with fibres and commonly called “hoop wrapped” cylinders. For hoop wrapped composite cylinders, see EN 12257.

NOTE 2 This document does not address the design, fitting and performance of removable protective sleeves. Where these are fitted, they are considered separately.

This document is primarily for compressed, liquefied and dissolved gases other than LPG.

NOTE 3 For dedicated LPG cylinders, see EN 14427.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 12862, *Transportable gas cylinders - Specification for the design and construction of refillable transportable welded aluminium alloy gas cylinders*

EN 13322-1, *Transportable gas cylinders - Refillable welded steel gas cylinders - Design and construction - Part 1: Carbon steel*

EN 13322-2, *Transportable gas cylinders - Refillable welded steel gas cylinders - Design and construction - Part 2: Stainless steel*

EN 14638-1, *Transportable gas cylinders - Refillable welded receptacles of a capacity not exceeding 150 litres - Part 1: Welded austenitic stainless steel cylinders made to a design justified by experimental methods*

EN 14638-3, *Transportable gas cylinders - Refillable welded receptacles of a capacity not exceeding 150 litres - Part 3: Welded carbon steel cylinders made to a design justified by experimental methods*

EN ISO 75-1, *Plastics - Determination of temperature of deflection under load - Part 1: General test method (ISO 75-1)*

EN ISO 75-3, *Plastics - Determination of temperature of deflection under load - Part 3: High-strength thermosetting laminates (ISO 75-3)*

EN ISO 527-1, *Plastics - Determination of tensile properties - Part 1: General principles (ISO 527-1)*

EN ISO 527-2, *Plastics - Determination of tensile properties - Part 2: Test conditions for moulding and extrusion plastics (ISO 527-2)*

EN ISO 1183 (all parts), *Plastics — Methods of determining the density and relative density of non-cellular plastics (ISO 1183)*