



BSI Standards Publication

Fixed resistors for use in electronic equipment

Part 4-10: Blank detail specification: Power resistors with axial leads for through-hole assembly on circuit boards (THT), for general electronic equipment, classification level G

National foreword

This British Standard is the UK implementation of IEC 60115-4-10:2023. It supersedes BS QC 400201:1993, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee W/-, Consumer Products and Services Sector Policy and Strategy Committee.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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**Fixed resistors for use in electronic equipment –
Part 4-10: Blank detail specification: Power resistors with axial leads for
through-hole assembly on circuit boards (THT), for general electronic
equipment, classification level G**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

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CONTENTS

FOREWORD.....	5
0 Introduction to the template provided by this blank detail specification.....	7
0.1 Scope of this blank detail specification.....	7
0.2 Function of this blank detail specification	7
0.3 Identification of the detail specification and the resistor	8
1 Scope.....	10
2 Normative references	10
3 Terms and definitions	11
4 Characteristics and ratings	11
4.1 General.....	11
4.2 Dimensions	11
4.3 Ratings	13
4.4 Resistance range and tolerance on resistance	15
5 Tests and test severities.....	16
5.1 General.....	16
5.2 Resistance.....	16
5.3 Temperature coefficient of resistance	17
5.4 Temperature rise	17
5.5 Endurance at the rated temperature 70 °C	17
5.6 Endurance at other than rated temperature.....	17
5.6.1 Endurance at room temperature	17
5.6.2 Endurance at a maximum temperature: UCT with category dissipation	17
5.7 Short-term overload of power resistors.....	17
5.7.1 Power film resistors	17
5.7.2 Wirewound resistors	18
5.8 Electrostatic discharge (ESD) test.....	18
5.9 Visual examination.....	18
5.10 Gauging of dimensions	19
5.11 Detail dimensions	19
5.12 Robustness.....	19
5.12.1 Robustness of terminations	19
5.12.2 Robustness of the resistor body.....	19
5.13 Shock and vibration	19
5.13.1 Vibration.....	19
5.13.2 Shock or bump	19
5.14 Rapid change of temperature.....	19
5.15 Climatic sequence.....	20
5.16 Damp heat, steady state test.....	20
5.17 Solderability, with lead-free solder	21
5.18 Solderability, with SnPb solder.....	21
5.19 Resistance to soldering heat.....	21
5.20 Solvent resistance test.....	21
5.21 Insulation resistance	22
5.22 Voltage proof	22
5.23 Flammability test.....	22
6 Performance requirements.....	22

6.1	General.....	22
6.2	Limits for change of resistance at tests	22
6.3	Temperature coefficient of resistance	23
6.4	Temperature rise	24
6.5	Visual examination.....	24
6.5.1	General visual criteria.....	24
6.5.2	Visual criteria after tests	25
6.5.3	Visual criteria for packaging.....	25
6.6	Solderability.....	25
6.7	Insulation resistance	25
6.8	Flammability	26
7	Marking, packaging and ordering information.....	26
7.1	Marking of the component.....	26
7.2	Packaging.....	26
7.3	Marking of the packaging	26
7.4	Ordering information	26
8	Additional information.....	27
8.1	General.....	27
8.2	Storage and Transportation.....	27
8.3	Substrate for assembly	27
8.4	Soldering process	27
8.5	Use of cleaning agents or solvents.....	27
8.6	Coating or potting after assembly.....	28
9	Quality assessment procedures	28
9.1	General.....	28
9.1.1	100 % test	28
9.1.2	Certificate of Conformity (CoC).....	28
9.1.3	Certified test records of released lots	29
9.2	Qualification approval	29
9.3	Maintenance of a qualification approval	29
9.3.1	Quality conformance inspection	29
9.3.2	Non-conforming specimen	29
Annex A (normative)	Symbols and abbreviated terms	41
A.1	Symbols.....	41
A.2	Abbreviated terms.....	43
Annex B (normative)	Reference for visual examination	44
Annex X (informative)	Cross-reference for references to the prior revision of this specification.....	45
Bibliography	46
Figure 1	– Outline and dimensions.....	12
Figure 2	– Lead eccentricity of the wire terminations.....	13
Figure 3	– Length of excessive coating on the wire terminations	13
Figure 4	– Derating curve for power resistors.....	15
Table 1	– Styles and dimensions.....	12
Table 2	– Climatic categories.....	14

Table 3 – Ratings.....	14
Table 4 – Temperature coefficients, tolerances and resistance ranges for climatic category ... / ... /	16
Table 5 – Short-term overload duration	18
Table 6 – ESD test voltages.....	18
Table 7 – Additional cycles of the damp heat, cyclic test.....	20
Table 8 – Damp heat, steady state test duration	20
Table 9 – Limits for change of resistance at tests	23
Table 10 – Permitted change of resistance due to the variation of temperature	24
Table 11 – Test schedule for the qualification approval of power resistors	30
Table 12 – Test schedule for quality conformance inspection of power resistors	35
Table X.1 – Cross reference for references to clauses	45

INTERNATIONAL ELECTROTECHNICAL COMMISSION

FIXED RESISTORS FOR USE IN ELECTRONIC EQUIPMENT –**Part 4-10: Blank detail specification:
Power resistors with axial leads
for through-hole assembly on circuit boards (THT),
for general electronic equipment, classification level G**

FOREWORD

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IEC 60115-4-10 has been prepared by IEC technical committee 40: Capacitors and resistors for electronic equipment. It is an International Standard.

This first edition cancels and replaces IEC 60115-4-1:1983. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) it employs the product classification based on application requirements as defined in the generic specification IEC 60115-1:2020;

- b) it permits the specification additional dimensional requirements concerning the eccentricity of termination wires and the coating extending onto wires;
- c) it provides for a tabulated presentation of resistance ranges in relationship to the temperature coefficient and the tolerance;
- d) it supports solderability testing for both, traditional lead-bearing soldering and up-to-date lead-free soldering, as required;
- e) it introduces a test for the specimens' robustness to electrostatic discharge if required;
- f) it introduces a test for the specimens' resistance to solvents if required;
- g) it introduces a test for the flammability of the specimens if required;
- h) it employs consistent stability requirements grouped in stability classes;
- i) it supports the provision of detailed visual acceptance criteria
- j) it includes the requirement for a visual inspection of the primary and proximity packaging;
- k) it provides the correlated test schedules for a qualification approval and for subsequent quality conformance inspections side by side;
- l) it employs quality assessment procedures which meet the requirements of a zero-defect approach, which evades the use of historic AQL levels and the permission of non-conforming specimens in test groups;
- m) it provides for the inclusion of specific visual acceptance criteria, to be applied in addition to those given in Annex B of the sectional specification IEC 60115-4:2022;
- n) furthermore, it employs a new document structure, for which a transition guidance is provided in Annex X.

The text of this International Standard is based on the following documents:

Draft	Report on voting
40/3039/CDV	40/3078/RVC

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

A list of all parts in the IEC 60115 series, published under the general title *Fixed resistors for use in electronic equipment*, can be found on the IEC website.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

0 Introduction to the template provided by this blank detail specification

COMMENT This introduction is not intended to be copied into the drafted detail specification. Therefore, it is positioned in front of the conventional document structure and clause numbering range. It nevertheless contains normative requirements to the drafted detail specification.

0.1 Scope of this blank detail specification

This part of IEC 60115-4 is applicable to the drafting of detail specifications for fixed power resistors with leads, classified to level G, which is defined in IEC 60115-1:2020, 3.4 for general electronic equipment.

Another part of IEC 60115-4 provides separate blank detail specifications for the drafting of detail specifications for fixed power resistors with leads, classified to level P and/or to level R.

Yet other parts of IEC 60115-4 may be issued to provide blank detail specifications for the drafting of detail specifications for vertical or radial fixed power resistors of other technologies or of other classification levels.

0.2 Function of this blank detail specification

A blank detail specification is a supplementary document to the sectional specification and contains requirements for style, layout and minimum contents of detail specifications. Detail specifications not complying with these requirements shall not be accepted as being in accordance with IEC specifications nor shall they be described as such.

Detail specifications complying with the requirements of this blank detail specification are a legitimate basis for the quality assessment of leaded fixed power resistors under an adequate quality assessment system, e.g. the IEC Quality Assessment System for Electronic Components (IECQ System), whereas the plain blank detail specification is not a suitable basis.

The detail specification should contain a table of contents prior to the first page of the actual specification.

In the preparation of the detail specification, the content of IEC 60115-4:2022, 8.2 shall be taken into account. The detail specification should be written by using the preferred values given in IEC 60115-4.

Units, graphical symbols and letter symbols shall, whenever possible, be taken from those specified by the following standards:

- IEC 60027-1, *Letter symbols to be used in electrical technology – Part 1: General*
- IEC 60617, *Graphical symbols for diagrams*
- IEC 80000 (all parts), *Quantities and units*
- ISO 80000 (all parts), *Quantities and units*

This blank detail specification uses for its purpose two different kinds of notes:

NOTE For notes which give additional information intended to assist the understanding or use of the resulting document and therefore shall be copied as NOTE into the drafted detail specification. As outlined in the ISO/IEC directives, these notes shall not contain any requirement, instruction, recommendation or permission.

COMMENT For editorial notes which are intended to aid and direct the specification writer and therefore shall not be copied into the drafted detail specification. In order to accomplish their function, editorial notes require the use of instructions, recommendations and permissions addressed to the writer of the detail specification.

0.3 Identification of the detail specification and the resistor

The first page of the detail specification should have a layout starting with a title block as recommended on the following page.

The numbers in square brackets are editorial references, which are not intended to be copied into the drafted detail specification, and which correspond to the following information on the contents which shall be inserted in the indicated positions.

- [1] The name of the standardization organization under whose authority the detail specification is published and, if applicable, the organization from whom the detail specification is available.
- [2] The number allocated to the detail specification by the IEC or by the responsible standardization organization, together with the date of issue and issue number, as applicable. Further reference details required by the responsible standardization organization or quality assessment system may be given here, including an established mark of conformity, as applicable.
- [3] The number and issue date and number, as applicable, of the relevant generic specification, sectional specification and blank detail specification, where the referenced issues shall be the most recent issues of the respective specifications.
- [4] The title of the detail specification, providing a short description of the type of resistors. This entry should support the discrimination between similar specifications and should be suitable for an entry in a register of approvals or in a catalogue of standards. It may duplicate information given in fields [6] and [7] and in the textual scope in Clause 1.
- [5] An outline drawing or illustration of the products.
This entry should aid the easy recognition of the specified resistors and, if possible, support the discrimination between similar specifications. It may duplicate information given in Figure 1.
- [6] Information on the typical construction of the resistors (where applicable), information of the specified resistors being insulated or non-insulated (see IEC 60115-1:2020, 3.1.7), and information on compatibility with a specific soldering process (if applicable, see 8.3). This entry may duplicate information given in the textual scope in Clause 1.
- [7] The classification level of the resistors covered by this detail specification, the level of quality assessment (Assessment level EZ), and the general level of stability requirements at performance tests (Stability class).
This information may duplicate information given in the textual scope in Clause 1.
- [8] Optional field for table notes.
- [9] Statement(s) about the availability of information on components qualified to this detail specification, if applied within a full quality assessment system.

Example for the use within the IECQ system:

Information about components qualified to this detail specification is available in the approvals section of the website <http://www.iecq.org>.

Specification available from: [1]	IEC 60115-4-10XX: 20YY [2]
Electronic components of assessed quality in accordance with: Generic Specification: IEC 60115-1:2020 Sectional Specification: IEC 60115-4:2022 Blanc Detail Specification: IEC 60115-4-10:2023 [3]	
FIXED RESISTORS FOR USE IN ELECTRONIC EQUIPMENT – Part 4-10XX: Detail specification: Power resistors with axial leads for through-hole assembly on circuit boards (THT), for general electronic equipment – classification level G [4]	
Outline drawing [5]	Technology info [6]
	Insulated / non-insulated Product classification level G Assessment level EZ Stability classes ... [7]
	[8]

COMMENT The remainder of this page is intentionally left empty in order to start Clause 1 on top of the next page.

Information about components qualified to this detail specification is available	[9]
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FIXED RESISTORS FOR USE IN ELECTRONIC EQUIPMENT –

Part 4-10: Blank detail specification: Power resistors with axial leads for through-hole assembly on circuit boards (THT), for general electronic equipment, classification level G

1 Scope

COMMENT The text of this clause may repeat information already given in some fields of the above title block. Essential information on the special type of components covered by the drafted detail specification may be added, preferably at the place marked with "...".

This detail specification specifies the characteristics and ratings of fixed power resistors with axial leads for through hole assembly (THT) on circuit boards ...

...

The resistors covered herein are classified to level G, as defined in IEC 60115-1:2020, 3.4 for general electronic equipment, typically operated under benign or moderate environmental conditions, where the major requirement is function. Examples for level G include consumer products and telecommunication user terminals.

This detail specification is based upon the blank detail specification IEC 60115-4-10:2023.

This detail specification establishes test schedules and performance requirements permitting the quality assessment of the resistors covered herein according to the quality assessment procedures specified by IEC 60115-1:2020, Annex Q.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60062, *Marking codes for resistors and capacitors*

IEC 60063, *Preferred number series for resistors and capacitors*

IEC 60115-1:2020, *Fixed resistors for use in electronic equipment – Part 1: Generic specification*

IEC 60115-4:2022, *Fixed resistors for use in electronic equipment – Part 4: Sectional specification: Power resistors for through hole assembly on circuit boards (THT) or for assembly on chassis*

IEC 60115-4-10:2023, *Fixed resistors for use in electronic equipment – Part 4-10: Blank detail specification: Power resistors with axial leads for through-hole assembly on circuit boards (THT), for general electronic equipment, classification level G*

IEC 60286-1, *Packaging of components for automatic handling – Part 1: Tape packaging of components with axial leads on continuous tapes*