

BS ISO 17842-1:2015



BSI Standards Publication

# Safety of amusement rides and amusement devices

Part 1: Design and manufacture

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**National foreword**

This British Standard is the UK implementation of ISO 17842-1:2015.

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A list of organizations represented on this committee can be obtained on request to its secretary.

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**Safety of amusement rides and  
amusement devices —**

Part 1:  
**Design and manufacture**

*Sécurité des manèges et des dispositifs de divertissement —  
Partie 1: Conception et fabrication*



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# Contents

Page

Foreword .....	vi
<b>1 Scope .....</b>	<b>1</b>
<b>2 Normative references .....</b>	<b>1</b>
<b>3 Terms and definitions .....</b>	<b>5</b>
<b>4 Requirements for design analysis and examination .....</b>	<b>9</b>
4.1 Design documents .....	9
4.1.1 General .....	9
4.1.2 Design risk assessment .....	9
4.1.3 Description of design and operation .....	9
4.1.4 Design and manufacturing drawings .....	9
4.1.5 Principles of analysis .....	10
4.2 Selection of materials .....	11
4.2.1 General .....	11
4.2.2 Recommended steels .....	11
4.2.3 Aluminium alloy .....	11
4.2.4 Timber .....	11
4.2.5 Plastic composites .....	11
4.2.6 Concrete .....	12
4.2.7 Fasteners for structural components .....	12
4.2.8 Standards relating to ropes, chains, safety devices, connectors and adapters .....	12
4.3 Design loads .....	13
4.3.1 General .....	13
4.3.2 Permanent actions .....	13
4.3.3 Variable actions .....	13
4.3.4 Seismic forces .....	18
4.3.5 Applicable coefficients .....	19
4.3.6 Load combinations .....	19
4.4 Structural analysis — Principles .....	20
4.4.1 General .....	20
4.4.2 Analysis principles for various types of devices .....	21
4.4.3 Other railways with track-bound vehicles .....	26
4.4.4 Grandstands .....	27
4.5 Verification of stability .....	27
4.5.1 General .....	27
4.5.2 Overturning .....	27
4.5.3 Sliding .....	28
4.5.4 Lifting .....	29
4.6 Ground anchorages .....	29
4.6.1 General .....	29
4.6.2 Design load bearing capacity of weight anchors .....	29
4.6.3 Design load bearing capacity of rod anchors .....	29
4.6.4 Testing of anchors (Numbering) .....	31
4.6.5 Calculation of loads on anchors .....	32
4.6.6 Further requirements .....	32
4.6.7 Ground support for packing .....	33
4.7 Verification of strength .....	33
4.7.1 General .....	33
4.7.2 Predominantly static stress .....	34
4.7.3 Fluctuating stress .....	34
4.7.4 Bolts .....	37
4.7.5 Ropes, chains, safety devices, connectors and adapters .....	38
4.8 Structural design and construction .....	40
4.8.1 Arrangement, accessibility .....	40

4.8.2	Locking and safety devices for fasteners .....	40
4.8.3	Joints intended for regular dismantling .....	41
4.8.4	Designing of components subject to fluctuating loads .....	41
4.8.5	Supports .....	41
4.8.6	Central masts .....	41
4.8.7	Prevention of corrosion and rot .....	41
<b>5</b>	<b>Requirements for design and manufacture of rides and structures .....</b>	<b>41</b>
5.1	Risk reduction by prevailing design and safety measures .....	41
5.1.1	General .....	41
5.1.2	Risk assessment .....	42
5.1.3	Risk reduction for platforms, ramps, floors, stairs and walkways .....	43
5.1.4	Risk reduction by the use of railings, fencing and guarding .....	47
5.1.5	Guarding of hazardous machinery .....	51
5.1.6	Risk reduction in the case of access and egress .....	51
5.1.7	Risk reduction for passenger units .....	52
5.1.8	Requirements for special provisions .....	63
5.2	Supplementary safety requirements for various types of amusement rides and devices .....	64
5.2.1	Amusement rides with vertical axis .....	64
5.2.2	Amusement rides with horizontal axis .....	65
5.2.3	Rail-guided channel or track-bound devices .....	67
5.2.4	Dodgem/bumper cars .....	69
5.2.5	Speedways/go-karts .....	73
5.2.6	Mini-motorbikes for children .....	74
5.2.7	Boat rides .....	75
5.2.8	Flume rides .....	75
5.2.9	Helter skelters, slides, etc. ....	77
5.2.10	Side shows, booths, win-a-prize and sales stands, mazes, halls of mirrors, funhouses, labyrinths, hammers, ring the bell and similar .....	77
5.2.11	Shooting stands and trailers, shooting devices .....	80
5.3	Mechanical systems .....	81
5.3.1	Hydraulic and pneumatic devices .....	81
5.3.2	Lifting and elevating units being integral part of an amusement ride .....	83
5.4	Manufacture and supply .....	86
5.4.1	Manufacturer .....	86
5.4.2	Quality assurance — Quality plan .....	86
5.4.3	Manufacturing process .....	87
5.4.4	Safety precautions to be taken by the manufacturer .....	89
5.4.5	Electrical installations .....	89
5.5	Supply .....	89
5.5.1	Manuals .....	89
5.5.2	Special information .....	91
5.5.3	Drawings and diagrams .....	91
5.6	Design documentation .....	91
5.6.1	General .....	91
5.6.2	Description of installation and technical specification/information .....	92
5.7	Device log .....	92
5.7.1	General .....	92
5.7.2	Content .....	93
5.8	Official technical dossier .....	94
5.8.1	General .....	94
5.8.2	Content .....	94
5.8.3	Identification marking .....	94
	<b>Annex A (informative) Fatigue analysis .....</b>	<b>96</b>
	<b>Annex B (normative) Electrical equipment and control systems .....</b>	<b>104</b>
	<b>Annex C (informative) Control systems — Best practices .....</b>	<b>115</b>
	<b>Annex D (informative) Guidance on design of passenger containment .....</b>	<b>117</b>

<b>Annex E (informative) Device log for an amusement device</b> .....	<b>122</b>
<b>Annex F (informative) List of hazards</b> .....	<b>143</b>
<b>Annex G (informative) Guest behaviour</b> .....	<b>147</b>
<b>Annex H (informative) Limited accessibility to amusement devices</b> .....	<b>152</b>
<b>Annex I (informative) Safety envelope for passengers</b> .....	<b>155</b>
<b>Bibliography</b> .....	<b>158</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2. [www.iso.org/directives](http://www.iso.org/directives)

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received. [www.iso.org/patents](http://www.iso.org/patents)

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 254, *Safety of amusement rides and amusement devices*.

ISO 17842 consists of the following parts, under the general title *Safety of amusement rides and amusement devices*:

- *Part 1: Design and manufacture*
- *Part 2: Operation and use*
- *Part 3: Requirements for inspection during design, manufacture, operation and use*



# Safety of amusement rides and amusement devices —

## Part 1: Design and manufacture

### 1 Scope

This part of ISO 17842 specifies the minimum requirements necessary to ensure the safe design, calculation, manufacture, and installation of the following: mobile, temporary or permanently installed machinery and structures, e.g. roundabouts, swings, boats, Ferris wheels, roller coasters, chutes, grandstands, membrane or textile structures, booths, stages, side shows, and structures for artistic aerial displays. The above items, hereafter called *amusement devices* or simply “devices”, are intended to be installed both repeatedly without degradation or loss of integrity, and temporarily or permanently in fairgrounds and amusement parks or any other locations. Fixed grandstands, construction site installations, scaffolding, removable agricultural structures and simple coin operated children’s amusement devices intended for up to 3 children are not covered by this document.

Nevertheless this document can be used in the design of any similar structural or passenger-carrying device not explicitly mentioned herein.

Existing national rules on workers’ safety are not concerned by this document.

This document is applicable to amusement devices and major modifications of amusement devices and rides manufactured after the effective date of its publication.

ISO 17842-3 contains requirements for inspection during design, manufacture, operation and use.

### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 288-9, *Specification and approval of welding procedures for metallic materials — Part 9: Welding procedure test for pipeline welding on land and offshore site butt welding of transmission pipelines*

ISO 898-1, *Mechanical properties of fasteners made of carbon steel and alloy steel — Part 1: Bolts, screws and studs with specified property classes — Coarse thread and fine pitch thread*

ISO 1141, *Fibre ropes — Polyester — 3-, 4-, 8- and 12-strand ropes*

ISO 1181, *Fibre ropes — Manila and sisal — 3-, 4- and 8-strand ropes*

ISO 1346, *Fibre ropes — Polypropylene split film, monofilament and multifilament (PP2) and polypropylene high-tenacity multifilament (PP3) — 3-, 4-, 8- and 12-strand ropes*

ISO 2307, *Fibre ropes — Determination of certain physical and mechanical properties*

ISO 3834-1, *Quality requirements for fusion welding of metallic materials — Part 1: Criteria for the selection of the appropriate level of quality requirements*

ISO 3834-3, *Quality requirements for fusion welding of metallic materials — Part 3: Standard quality requirements*

ISO 4014, *Hexagon head bolts — Product grades A and B*