



BSI Standards Publication

**Resilient floor coverings - Polyvinyl
chloride floor coverings with particle based
enhanced slip resistance - Specification**

National foreword

This British Standard is the UK implementation of EN 13845:2017. It supersedes BS EN 13845:2005, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PRI/60, Resilient and Laminate Floor Coverings.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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English Version

Resilient floor coverings - Polyvinyl chloride floor coverings with particle based enhanced slip resistance - Specification

Revêtements de sol résilients - Revêtements de sol en chlorure de polyvinyle à résistance accrue au glissement - Spécification

Elastische Bodenbeläge - Polyvinylchlorid-Bodenbeläge mit partikelbasiertem erhöhten Gleitwiderstand - Spezifikation

This European Standard was approved by CEN on 22 May 2017.

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Contents	Page
European foreword	3
Introduction	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	6
4 Requirements	6
4.1 General requirements	6
4.2 Classification requirements	6
5 Marking	10
Annex A (informative) Optional properties	11
Annex B (informative) Additional methods of test	12
Annex C (normative) Determination of slip resistance	13
C.1 Scope	13
C.2 Referenced documents	13
C.3 Principle	13
C.4 Operator	13
C.5 Test footwear	13
C.6 Apparatus	14
C.7 Test fluid	14
C.8 Test piece	14
C.9 Procedure	14
C.10 Evaluation	15
C.11 Calibration	15
C.12 Test report	15
Annex D (normative) Determination of wear resistance	16
D.1 Scope	16
D.2 Principle	16
D.3 Apparatus	16
D.4 Test specimen	16
D.5 Conditioning	17
D.6 Procedure	17
D.7 Expression of result	17
D.8 Test report	18
Bibliography	19

European foreword

This document (EN 13845:2017) has been prepared by Technical Committee CEN/TC 134 “Resilient, textile and laminate floor coverings”, the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2018, and conflicting national standards shall be withdrawn at the latest by February 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13845:2005.

The main technical changes compared to EN 13845:2005 are:

- a) Where EN standards have been superseded by equivalent ISO standards these have been substituted in the document;
- b) The pendulum slip test has been added to the General Requirements in Table 1.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

The ramp test is a means of assessing the slipperiness of floors under wet conditions. Ramps of different designs exist and CEN/TC 134 therefore decided not to standardise on a ramp design. The aim of this European Standard is to establish and standardise the principle of testing and specify the parameters to be followed when designing a ramp device and when testing with it.

1 Scope

This European Standard specifies the characteristics of floor coverings with sustainable enhanced slip resistant characteristics under specified conditions based on polyvinyl chloride and modifications thereof, supplied in either tile or roll form.

To encourage the consumer to make an informed choice, this European Standard includes a classification system (see EN ISO 10874) based on intensity of use, which shows where resilient floor coverings should give satisfactory service.

In addition, this European Standard details the requirements for the information to be included on the packaging labels.

The slip measurements are made in a laboratory on ex-factory floor covering surfaces only. The method described is suitable for testing on wet surfaces.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 425, *Resilient and laminate floor coverings — Castor chair test*

EN 660-2, *Resilient floor coverings — Determination of wear resistance — Part 2: Frick-Taber test*

EN 684, *Resilient floor coverings — Determination of seam strength*

EN 12466:1998, *Resilient floor coverings — Vocabulary*

CEN/TS 16165:2016, *Determination of slip resistance of pedestrian surfaces — Methods of evaluation*

EN ISO 105-B02, *Textiles — Tests for colour fastness — Part B02: Colour fastness to artificial light: Xenon arc fading lamp test (ISO 105-B02)*

EN ISO 10874, *Resilient, textile and laminate floor coverings — Classification (ISO 10874)*

EN ISO 23997, *Resilient floor coverings — Determination of mass per unit area (ISO 23997)*

EN ISO 23999, *Resilient floor coverings — Determination of dimensional stability and curling after exposure to heat (ISO 23999)*

EN ISO 24341, *Resilient and textile floor coverings — Determination of length, width and straightness of sheet (ISO 24341)*

EN ISO 24342, *Resilient and textile floor-coverings — Determination of side length, edge, straightness and squareness of tiles (ISO 24342)*

EN ISO 24343-1, *Resilient and laminate floor coverings — Determination of indentation and residual indentation — Part 1: Residual indentation (ISO 24343-1)*

EN ISO 24344, *Resilient floor coverings — Determination of flexibility and deflection (ISO 24344)*

EN ISO 24346, *Resilient floor coverings — Determination of overall thickness (ISO 24346)*