

CSA S807:19 National Standard of Canada



Specification for fibre-reinforced polymers





Standards Council of Canada Conseil canadien des normes

Legal Notice for Standards

Canadian Standards Association (operating as "CSA Group") develops standards through a consensus standards development process approved by the Standards Council of Canada. This process brings together volunteers representing varied viewpoints and interests to achieve consensus and develop a standard. Although CSA Group administers the process and establishes rules to promote fairness in achieving consensus, it does not independently test, evaluate, or verify the content of standards.

Disclaimer and exclusion of liability

This document is provided without any representations, warranties, or conditions of any kind, express or implied, including, without limitation, implied warranties or conditions concerning this document's fitness for a particular purpose or use, its merchantability, or its non-infringement of any third party's intellectual property rights. CSA Group does not warrant the accuracy, completeness, or currency of any of the information published in this document. CSA Group makes no representations or warranties regarding this document's compliance with any applicable statute, rule, or regulation.

IN NO EVENT SHALL CSA GROUP, ITS VOLUNTEERS, MEMBERS, SUBSIDIARIES, OR AFFILIATED COMPANIES, OR THEIR EMPLOYEES, DIRECTORS, OR OFFICERS, BE LIABLE FOR ANY DIRECT, INDIRECT, OR INCIDENTAL DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES, HOWSOEVER CAUSED, INCLUDING BUT NOT LIMITED TO SPECIAL OR CONSEQUENTIAL DAMAGES, LOST REVENUE, BUSINESS INTERRUPTION, LOST OR DAMAGED DATA, OR ANY OTHER COMMERCIAL OR ECONOMIC LOSS, WHETHER BASED IN CONTRACT, TORT (INCLUDING NEGLIGENCE), OR ANY OTHER THEORY OF LIABILITY, ARISING OUT OF OR RESULTING FROM ACCESS TO OR POSSESSION OR USE OF THIS DOCUMENT, EVEN IF CSA GROUP HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES.

In publishing and making this document available, CSA Group is not undertaking to render professional or other services for or on behalf of any person or entity or to perform any duty owed by any person or entity to another person or entity. The information in this document is directed to those who have the appropriate degree of experience to use and apply its contents, and CSA Group accepts no responsibility whatsoever arising in any way from any and all use of or reliance on the information contained in this document.

CSA Group is a private not-for-profit company that publishes voluntary standards and related documents. CSA Group has no power, nor does it undertake, to enforce compliance with the contents of the standards or other documents it publishes.

Intellectual property rights and ownership

As between CSA Group and the users of this document (whether it be in printed or electronic form), CSA Group is the owner, or the authorized licensee, of all works contained herein that are protected by copyright, all trade-marks (except as otherwise noted to the contrary), and all inventions and trade secrets that may be contained in this document, whether or not such inventions and trade secrets are protected by patents and applications for patents. Without limitation, the unauthorized use, modification, copying, or disclosure of this document may violate laws that protect CSA Group's and/or others' intellectual property and may give rise to a right in CSA Group negroes all intellectual property rights in this document.

Patent rights

Attention is drawn to the possibility that some of the elements of this standard may be the subject of patent rights. CSA Group shall not be held responsible for identifying any or all such patent rights. Users of this standard are expressly advised that determination of the validity of any such patent rights is entirely their own responsibility.

Authorized use of this document

This document is being provided by CSA Group for informational and non-commercial use only. The user of this document is authorized to do only the following:

If this document is in electronic form:

- load this document onto a computer for the sole purpose of reviewing it;
- search and browse this document; and
- print this document if it is in PDF format.

Limited copies of this document in print or paper form may be distributed only to persons who are authorized by CSA Group to have such copies, and only if this Legal Notice appears on each such copy.

In addition, users may not and may not permit others to

- alter this document in any way or remove this Legal Notice from the attached standard;
- sell this document without authorization from CSA Group; or
- make an electronic copy of this document.

If you do not agree with any of the terms and conditions contained in this Legal Notice, you may not load or use this document or make any copies of the contents hereof, and if you do make such copies, you are required to destroy them immediately. Use of this document constitutes your acceptance of the terms and conditions of this Legal Notice.



Standards Update Service

CSA S807:19 August 2019

Title: Specification for fibre-reinforced polymers

To register for e-mail notification about any updates to this publication

- go to store.csagroup.org
- click on Product Updates

The List ID that you will need to register for updates to this publication is 2426853.

If you require assistance, please e-mail techsupport@csagroup.org or call 416-747-2233.

Visit CSA Group's policy on privacy at **www.csagroup.org/legal** to find out how we protect your personal information.

Canadian Standards Association (operating as "CSA Group"), under whose auspices this National Standard has been produced, was chartered in 1919 and accredited by the Standards Council of Canada to the National Standards system in 1973. It is a not-forprofit, nonstatutory, voluntary membership association engaged in standards development and certification activities.

CSA Group standards reflect a national consensus of producers and users — including manufacturers, consumers, retailers, unions and professional organizations, and governmental agencies. The standards are used widely by industry and commerce and often adopted by municipal, provincial, and federal governments in their regulations, particularly in the fields of health, safety, building and construction, and the environment.

Individuals, companies, and associations across Canada indicate their support for CSA Group's standards development by volunteering their time and skills to Committee work and supporting CSA Group's objectives through sustaining memberships. The more than 7000 committee volunteers and the 2000 sustaining memberships together form CSA Group's total membership from which its Directors are chosen. Sustaining memberships represent a major source of income for CSA Group's standards development activities.

CSA Group offers certification and testing services in support of and as an extension to its standards development activities. To ensure the integrity of its certification process, CSA Group regularly and continually audits and inspects products that bear the CSA Group Mark.

In addition to its head office and laboratory complex in Toronto, CSA Group has regional branch offices in major centres across Canada and inspection and testing agencies in eight countries. Since 1919, CSA Group has developed the necessary expertise to meet its corporate mission: CSA Group is an independent service organization whose mission is to provide an open and effective forum for activities facilitating the exchange of goods and services through the use of standards, certification and related services to meet national and international needs.

For further information on CSA Group services, write to CSA Group 178 Rexdale Boulevard Toronto, Ontario, M9W 1R3 Canada



6

Standards Council of Canada Conseil canadien des normes

Cette Norme Nationale du Canada est disponible en versions française et anglaise.

Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users to judge its suitability for their particular purpose. [®]A trademark of the Canadian Standards Association, operating as "CSA Group"

A National Standard of Canada is a standard developed by a Standards Council of Canada (SCC) accredited Standards Development Organization, in compliance with requirements and guidance set out by SCC. More information on National Standards of Canada can be found at <u>www.scc.ca</u>.

SCC is a Crown corporation within the portfolio of Innovation, Science and Economic Development (ISED) Canada. With the goal of enhancing Canada's economic competitiveness and social wellbeing, SCC leads and facilitates the development and use of national and international standards. SCC also coordinates Canadian participation in standards development, and identifies strategies to advance Canadian standardization efforts.

Accreditation services are provided by SCC to various customers, including product certifiers, testing laboratories, and standards development organizations. A list of SCC programs and accredited bodies is publicly available at <u>www.scc.ca</u>.

Standards Council of Canada 600-55 Metcalfe Street Ottawa, Ontario, K1P 6L5 Canada

National Standard of Canada

CSA S807:19 Specification for fibre-reinforced polymers



In trademark of the Canadian Standards Association, operating as "CSA Group"



Published in August 2019 by CSA Group A not-for-profit private sector organization 178 Rexdale Boulevard, Toronto, Ontario, Canada M9W 1R3

To purchase standards and related publications, visit our Online Store at **store.csagroup.org** or call toll-free 1-800-463-6727 or 416-747-4044.

ICS 91.100 ISBN 978-1-4883-1939-6

© 2019 Canadian Standards Association All rights reserved. No part of this publication may be reproduced in any form whatsoever without the prior permission of the publisher.

Contents

Technical Committee on Design and Construction of Building Components with Fibre-Reinforced Polymers 3

Subcommittee on Specification for Fibre-Reinforced Polymers 6

Preface 8

- **1 Scope** 9
- **2** Reference publications 9
- 3 Definitions 12
- 4 General requirements 14
- 4.1 Materials 14
- 4.1.1 General 14
- 4.1.2 Polymers 14
- 4.1.3 Fibres 14
- 4.1.4 Fillers 14
- 4.1.5 Additives *14*
- 4.1.6 Fine aggregate for sand coating 15
- 4.2 Manufacturing 15
- 4.2.1 Method 15
- 4.2.2 Production lot size 15
- 4.2.3 Production changes 16
- 4.3 Quality control 16
- **5** Quality of work and finish *16*
- 6 Handling and storage 16
- 7 Packaging and marking 16

8 Classification of products 17

- 8.1 General 17
- 8.2 Classification based on tensile strength 18
- 8.3 Classification based on minimum modulus of elasticity (only applies for tests at room temperature) *18*
- 8.4 Classification based on durability 18

9 Quality control, quality assurance, and qualification testing 19

- 9.1 Quality control during manufacturing 19
- 9.2 Owner's quality assurance testing and inspection 19
- 9.3 Qualification testing 19

10 Determination of properties 20

10.1 Number of samples 20

Mechanical properties 10.2 20 10.3 Physical and durability properties 20 11 Reporting 20 11.1 Confirmation 20 11.2 Reports 21 11.2.1 Qualification reports 21 Mechanical property reports 11.2.2 21 11.2.3 Physical and durability property reports 21 11.3 Manufacturer's quality control test report 21 11.3.1 General 21 11.3.2 Product information 21 11.3.3 Production 21 11.3.4 Product characterization 21 11.3.5 Affirmation 22 11.3.6 Test set-up 22

Annex A (normative) — Test method for determination of cure ratio for FRP bars by DSC 41 Annex B (informative) — Handling and storage 46	
Annex C (informative) — Marking 47	
Annex D (informative) — Example of manufacturer's quality control plan 48	
Annex E (normative) — Method of test for determining the strength of the bent portion of FRP	
reinforcing bars 51	
Annex F (normative) — Evaluation of durability characteristic of anchor-headed glass fibre-reinford	ed
polymer bars 60	

Technical Committee on Design and Construction of Building Components with Fibre-Reinforced Polymers

A. G. Razaqpur	McMaster University, Hamilton, Ontario, Canada Category: General Interest	Chair
B. Benmokrane	Université de Sherbrooke, Sherbrooke, Québec, Canada Category: General Interest	Vice-Chair
A. Attar	National Research Council of Canada, Ottawa, Ontario, Canada	Non-voting
L. A. Bisby	University of Edinburgh, Edinburgh, United Kingdom	Non-voting
O. Chaallal	Université du Québec / ÉTS, Montréal, Québec, Canada	Non-voting
J. J. Cheng	University of Alberta, Edmonton, Alberta, Canada <i>Category: General Interest</i>	
B. Drouin	Pultrall, Thetford-Mines, Québec, Canada Category: Owner/Operator/Producer	
H. Dutrisac	University of Ottawa, Ottawa, Ontario, Canada	Non-voting
W. El-Dakhakhni	McMaster University, Hamilton, Ontario, Canada	Non-voting
N. Erakovic	Yolles, A CH2M HILL Company, Toronto, Ontario, Canada Category: User Interest	
G. J. Fallis	Vector Construction Limited, Winnipeg, Manitoba, Canada Category: User Interest	

W. J. Gold	BASF Corporation — Building Systems, Beachwood, Ohio, USA Category: User Interest	
M. F. Green	Queen's University, Department of Civil Engineering, Kingston, Ontario, Canada	Non-voting
M. Hachborn	Res Precast Inc., Innisfil, Ontario, Canada Category: Owner/Operator/Producer	
R. Heere	Canadian Construction Materials Engineering & Testing Ltd. (CCMET), Burnaby, British Columbia, Canada Category: User Interest	
H. Hong	University of Western Ontario, London, Ontario, Canada	Non-voting
R. Lapointe	Sika Canada Inc., Pointe-Claire, Québec, Canada Category: Owner/Operator/Producer	
D. T. Lau	Carleton University, Department of Civil and Environment Engineering, Ottawa, Ontario, Canada	Non-voting
G. Marquis	Sika Canada Inc., Pointe-Claire, Québec, Canada	Non-voting
A. Mostafa	CMTE Inc., Hamilton, Ontario, Canada Category: Owner/Operator/Producer	
K. W. Neale	Université de Sherbrooke, Sherbrooke, Québec, Canada	Non-voting
M. Saatcioglu	University of Ottawa, Ottawa, Ontario, Canada Category: General Interest	
G. Shapack	Simpson Strong-Tie, Raleigh, North Carolina, USA	Non-voting
S. A. Sheikh	University of Toronto, Toronto, Ontario, Canada	Non-voting
August 2019	© 2019 Canadian Standards Association	

N. Shrive	The University of Calgary, Calgary, Alberta, Canada Category: General Interest	
R. Sqapi	Stephenson Engineering Ltd., Toronto, Ontario, Canada Category: User Interest	
D. Svecova	University of Manitoba, Winnipeg, Manitoba, Canada	Non-voting
D. Topuzi	Fiberline Composites Canada Inc., Kitchener, Ontario, Canada Category: Owner/Operator/Producer	
K. Phu	CSA Group, Toronto, Ontario, Canada	Project Manager

Chair

Subcommittee on Specification for Fibre-Reinforced Polymers

B. Benmokrane	Université de Sherbrooke, Sherbrooke, Québec, Canada
E. Ahmed	Tuf-Bar Canada Inc., , Toronto, Ontario, Canada
N. Banthia	University of British Columbia, Vancouver, British Columbia, Canada
J. Clavet	Sika Canada Inc., Pointe-Claire, Québec, Canada
B. Drouin	Pultrall, Thetford-Mines, Québec, Canada
G. J. Fallis	Vector Construction Limited, Winnipeg, Manitoba, Canada
D. Gremel	Owens Corning Infrastructure Solutions LLC, Seward, Nebraska, USA
B. Hajimiragha	B&B FRP Manufacturing Inc,, North York, Ontario, Canada
D. Hutchison	BP Composites Inc, Edmonton, Alberta, Canada
M. Krall	Ministry of Transportatio Ontario, St. Catharines, Ontario, Canada
D. Lai	Wood, Burlington, Ontario, Canada
M. A. Loranger	Ministère des Transports du Québec, Québec, Québec, Canada
A. Mostafa	Temcorp Undustries Ltd,, Stoney Creek, Ontario, Canada

A. Manalo	University of South Queensland, Toowoomba, Australia	
C. Nazir	Ministère des Transports du Québec, Québec, Québec, Canada	
A. G. Razaqpur	McMaster University, Hamilton, Ontario, Canada	
S. A. Sheikh	University of Toronto, Toronto, Ontario, Canada	
D. Topuzi	Fiberline Composites Canada Inc., Kitchener, Ontario, Canada	
K. Phu	CSA Group, Toronto, Ontario, Canada	Project Manager

Preface

This is the second edition of CSA S807, *Specification for fibre-reinforced polymers*. It supersedes the first edition published in 2010.

Changes to this edition of S807 include the following:

- change to the scope of the Standard to include material properties of FRPs and the introduction of basalt fibers and specification of E-CR glass;
- addition of fine aggregate for sand coating; and
- addition of production lot size for straight, bent, and anchor-headed bars.

CSA acknowledges that the development of this Standard was made possible, in part, by the financial support of the following: Ontario Ministry of Transportation, le ministère des Transports du Québec, la Mobilité durable et de l'Électrification des transports, Fiberline Composites Canada, Tuf-Bar Inc., Pultrall Inc., Owens Corning Infrastructure Solutions, Shandong Safety Industries Co., Ltd, and B&B FRP Manufacturing Inc.

This Standard was prepared by the Subcommittee on Specification for Fibre-Reinforced Polymers, under the jurisdiction of the Technical Committee on Design and Construction of Building Components with Fibre-Reinforced Polymers and the Strategic Steering Committee on Structures Design, and has been formally approved by the Technical Committee.

This Standard has been developed in compliance with Standards Council of Canada requirements for National Standards of Canada. It has been published as a National Standard of Canada by CSA Group. **Notes:**

- 1) Use of the singular does not exclude the plural (and vice versa) when the sense allows.
- 2) Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.
- 3) This Standard was developed by consensus, which is defined by CSA Policy governing standardization Code of good practice for standardization as "substantial agreement. Consensus implies much more than a simple majority, but not necessarily unanimity". It is consistent with this definition that a member may be included in the Technical Committee list and yet not be in full agreement with all clauses of this Standard.
- 4) To submit a request for interpretation of this Standard, please send the following information to <u>inquiries@csagroup.org</u> and include "Request for interpretation" in the subject line:
 - a) define the problem, making reference to the specific clause, and, where appropriate, include an illustrative sketch;
 - b) provide an explanation of circumstances surrounding the actual field condition; and
 - c) where possible, phrase the request in such a way that a specific "yes" or "no" answer will address the issue.

Committee interpretations are processed in accordance with the CSA Directives and guidelines governing standardization *and are available on the* Current Standards Activities *page at standardsactivities.csa.ca*.

- 5) This Standard is subject to review within five years from the date of publication. Suggestions for its improvement will be referred to the appropriate committee. To submit a proposal for change, please send the following information to <u>inquiries@csagroup.org</u> and include "Proposal for change" in the subject line:
 - a) Standard designation (number);
 - b) relevant clause, table, and/or figure number;
 - c) wording of the proposed change; and
 - d) rationale for the change.

CSA S807:19 Specification for fibre-reinforced polymers

1 Scope

1.1

This Standard covers the material properties and the manufacturing requirements of fibre-reinforced polymer (FRP) bars or bars that are part of a grid for use in non-prestressed internal reinforcement of concrete components of structures (e.g., bridges, buildings, and marine structures).

1.2

This Standard covers FRPs that comprise

- a) E-CR glass, carbon, aramid, or basalt fibres; and
- b) isophthalic polyester, vinylester, or epoxy resins.

1.3

This Standard covers FRP bars having nominally solid circular or rectangular cross-section.

1.4

This Standard does not include FRP bars made of more than one type of fibre.

1.5

In this Standard, FRPs are classified on the basis of their fibres, strength, modulus, and durability.

1.6

In this Standard, "shall" is used to express a requirement, i.e., a provision that the user is obliged to satisfy in order to comply with the Standard; "should" is used to express a recommendation or that which is advised but not required; and "may" is used to express an option or that which is permissible within the limits of the Standard.

Notes accompanying clauses do not include requirements or alternative requirements; the purpose of a note accompanying a clause is to separate from the text explanatory or informative material.

Notes to tables and figures are considered part of the table or figure and may be written as requirements.

Annexes are designated normative (mandatory) or informative (non-mandatory) to define their application.

2 Reference publications

This Standard refers to the following publications, and where such reference is made, it shall be to the edition listed below, including all amendments published thereto.