BS EN IEC 60317-17:2020



BSI Standards Publication

Specifications for particular types of winding wires

Part 17: Polyvinyl acetal enamelled rectangular copper wire, class 105



National foreword

This British Standard is the UK implementation of EN IEC 60317-17:2020. It is identical to IEC 60317-17:2020. It supersedes BS EN 60317-17:2010, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee L/-/99, Miscellaneous Standards - Electrical.

A list of organizations represented on this committee can be obtained on request to its committee manager.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2020 Published by BSI Standards Limited 2020

ISBN 978 0 539 01857 8

ICS 29.060.10

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 August 2020.

Amendments/corrigenda issued since publication

Date

Text affected

EUROPEAN STANDARD NORME EUROPÉENNE

EUROPÄISCHE NORM

EN IEC 60317-17

July 2020

ICS 29.060.10

Supersedes EN 60317-17:2010 and all of its amendments and corrigenda (if any)

English Version

Specifications for particular types of winding wires - Part 17: Polyvinyl acetal enamelled rectangular copper wire, class 105 (IEC 60317-17:2020)

Spécifications pour types particuliers de fils de bobinage -Partie 17: Fil de section rectangulaire en cuivre émaillé avec acétal de polyvinyle, classe 105 (IEC 60317-17:2020) Technische Lieferbedingungen für bestimmte Typen von Wickeldrähten - Teil 17: Flachdrähte aus Kupfer, lackisoliert mit Polyvinylacetal, Klasse 105 (IEC 60317-17:2020)

This European Standard was approved by CENELEC on 2020-07-10. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

The text of document 55/1842/FDIS, future edition 4 of IEC 60317-17, prepared by IEC/TC 55 "Winding wires" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60317-17:2020.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2021-04-10 level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the (dow) 2023-07-10 document have to be withdrawn

This document supersedes EN 60317-17:2010 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 60317-17:2020 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60264 (series)	NOTE	Harmonized as EN 60264 (series)
IEC 60317 (series)	NOTE	Harmonized as EN 60317 (series)
IEC 60851 (series)	NOTE	Harmonized as EN 60851 (series)
IEC 60851-4:2016	NOTE	Harmonized as EN 60851-4:2016 (not modified)

– 2 – IEC 60317-17:2020 © IEC 2020

CONTENTS

FOF	REWORD	,	
INT	RODUCTION	į	
1	Scope	i	
2	Normative references6	j	
3	Terms, definitions, general notes and appearance6	j	
3	.1 Terms and definitions6	j	
3	.2 General notes7		
	3.2.1 Methods of test	•	
	3.2.2 Winding wire		
	.3 Appearance		
4	Dimensions		
5	Electrical resistance		
6	Elongation7		
7	Springiness		
8	Flexibility and adherence		
8	.1 Mandrel winding test7		
	.2 Adherence test		
9	Heat shock		
10	Cut-through		
11	Resistance to abrasion	j	
12	Resistance to solvents	į	
13	Breakdown voltage8	;	
14	14 Continuity of insulation		
15	15 Temperature index		
16 Resistance to refrigerants			
17	Solderability	6	
18	Heat or solvent bonding	5	
19	Dielectric dissipation factor	5	
20	Resistance to transformer oil9)	
21	Loss of mass		
23	Pin hole test9		
30	Packaging		
	iography		
Tab	le 1 – Mandrel winding7	,	

IEC 60317-17:2020 © IEC 2020

INTERNATIONAL ELECTROTECHNICAL COMMISSION

SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES -

Part 17: Polyvinyl acetal enamelled rectangular copper wire, class 105

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60317-17 has been prepared by IEC technical committee 55: Winding wires.

This fourth edition cancels and replaces the third edition published in 2010. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) modification of the Scope (Clause 1);
- b) renaming of stretching test to adherence test and a modification of the requirement in 8.2.

- 4 -

IEC 60317-17:2020 © IEC 2020

The text of this publication is based on the following documents:

FDIS	Report on voting
55/1842/FDIS	55/1855/RVD

Full information on the voting for the approval of this document can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

This International Standard is to be used in conjunction with IEC 60317-0-2:2020.

A list of all parts in the IEC 60317 series, published under the general title *Specifications for particular types of winding wires*, can be found on the IEC website.

The numbering of clauses in this document is not continuous from Clauses 21 through 30 in order to reserve space for possible future wire requirements prior to those for wire packaging.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IEC 60317-17:2020 © IEC 2020

INTRODUCTION

This part of IEC 60317 forms an element of a series of standards which deals with insulated wires used for windings in electrical equipment. It is composed of the following series:

- 1) Winding wires Test methods (IEC 60851 series);
- 2) Specifications for particular types of winding wires (IEC 60317 series);
- 3) Packaging of winding wires (IEC 60264 series).

IEC 60317-17:2020 © IEC 2020

SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –

Part 17: Polyvinyl acetal enamelled rectangular copper wire, class 105

1 Scope

This part of IEC 60317 specifies the requirements of enamelled rectangular copper winding wires of class 105 with a sole coating based on polyvinyl acetal resin, which can be modified provided it retains the chemical identity of the original resin and meets all specified wire requirements.

NOTE 1 A modified resin is a resin that has undergone a chemical change, or contains one or more additives to enhance certain performance or application characteristics.

NOTE 2 Polyvinyl acetate is a general name for a family of thermoplastic vinyl resins produced by the condensation of polyvinyl alcohol with an aldehyde. Examples are polyvinyl acetal, polyvinyl formal and polyvinyl butyral.

The range of nominal conductor dimensions covered by this document is:

- width: min. 2,0 mm max. 31,5 mm;
- thickness: min. 0,80 mm max. 10,00 mm.

Wires of grade 1 and grade 2 are included in this specification and apply to the complete range of conductors.

The specified combinations of width and thickness as well as the specified ratio of width/thickness are given in IEC 60317-0-2.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60317-0-2:2020, Specifications for particular types of winding wires – Part 0-2: General requirements – Enamelled rectangular copper wire

3 Terms, definitions, general notes and appearance

3.1 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60317-0-2 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at http://www.electropedia.org/
- ISO Online browsing platform: available at http://www.iso.org/obp