



BSI Standards Publication

Electrical insulating materials — Thermal endurance properties

Part 1: Ageing procedures and evaluation of test results

National foreword

This British Standard is the UK implementation of EN 60216-1:2013. It is identical to IEC 60216-1:2013. Together with BS EN 60216-8:2013, it supersedes BS EN 60216-1:2002 which is withdrawn.

The "simplified method" has been removed from IEC 60216-1:2002 in the new edition (IEC 60216-1:2013) and now forms IEC 60216-8:2013, "Instructions for calculating thermal endurance characteristics using simplified procedures".

The UK participation in its preparation was entrusted to Technical Committee GEL/112, Evaluation and qualification of electrical insulating materials and systems.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2013.
Published by BSI Standards Limited 2013

ISBN 978 0 580 79005 8
ICS 17.220.99; 29.035.01

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 30 September 2013.

Amendments/corrigenda issued since publication

Date	Text affected
------	---------------

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 60216-1

July 2013

ICS 17.220.99; 29.035.01

English version

**Electrical insulating materials -
Thermal endurance properties -
Part 1: Ageing procedures and evaluation of test results
(IEC 60216-1:2013)**

Matériaux isolants électriques -
Propriétés d'endurance thermique -
Partie 1: Méthodes de vieillissement
et évaluation des résultats d'essai
(CEI 60216-1:2013)

Elektroisolierstoffe -
Eigenschaften hinsichtlich des
thermischen Langzeitverhaltens -
Teil 1: Warmlagerungsverfahren und
Auswertung von Prüfergebnissen
(IEC 60216-1:2013)

This European Standard was approved by CENELEC on 2013-04-19. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Management Centre: Avenue Marnix 17, B - 1000 Brussels

Foreword

The text of document 112/235/FDIS, future edition 6 of IEC 60216-1, prepared by IEC/TC 112 "Evaluation and qualification of electrical insulating materials and systems" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60216-1:2013.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2014-01-19
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2016-04-19

This document supersedes EN 60216-1:2001 (PART).

EN 60216-1:2013 includes the following significant changes with respect to EN 60216-1:2001:

This edition constitutes an editorial revision where the simplified method has been removed and now forms Part 8 of the EN 60216 Series: Instructions for calculating thermal endurance characteristics using simplified procedures.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 60216-1:2013 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

ISO 291	NOTE	Harmonised as EN ISO 291.
ISO 2578:1993	NOTE	Harmonised as EN ISO 2578:1998 (not modified).

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60212	-	Standard conditions for use prior to and during the testing of solid electrical insulating materials	EN 60212	-
IEC 60216-2	-	Electrical insulating materials - Thermal endurance properties - Part 2: Determination of thermal endurance properties of electrical insulating materials - Choice of test criteria	EN 60216-2	-
IEC 60216-3 + corr. December	2006 2009	Electrical insulating materials - Thermal endurance properties - Part 3: Instructions for calculating thermal endurance characteristics	EN 60216-3	2006
IEC 60216-4	Series	Electrical insulating materials - Thermal endurance properties	EN 60216-4	Series
IEC 60216-4-1	-	Electrical insulating materials - Thermal endurance properties - Part 4-1: Ageing ovens - Single-chamber ovens	EN 60216-4-1	-
IEC 60216-8	2013	Electrical insulating materials - Thermal endurance properties - Part 8: Instructions for calculating thermal endurance characteristics using simplified procedures	EN 60216-8	2013
IEC 60493-1	2011	Guide for the statistical analysis of ageing test data - Part 1: Methods based on mean values of normally distributed test results	-	-

CONTENTS

INTRODUCTION.....	6
1 Scope.....	7
2 Normative references	7
3 Terms, definitions, symbols and abbreviations.....	8
3.1 Terms and definitions	8
3.2 Symbols and abbreviations.....	10
4 Synopsis of procedures – Full procedures	11
5 Detailed experimental procedures	11
5.1 Selection of test procedures	11
5.1.1 General considerations.....	11
5.1.2 Selection of test properties for TI.....	11
5.1.3 Determination of TI for times other than 20 000 h	12
5.2 Selection of end-points	12
5.3 Preparation and number of test specimens	12
5.3.1 Preparation.....	12
5.3.2 Number of specimens	13
5.4 Establishment of initial property value	14
5.5 Exposure temperatures and times	14
5.6 Ageing ovens	14
5.7 Environmental conditions	15
5.7.1 General	15
5.7.2 Atmospheric conditions during ageing	15
5.7.3 Conditions for property measurement	15
5.8 Procedure for ageing.....	15
5.8.1 General	15
5.8.2 Procedure using a non-destructive test.....	15
5.8.3 Procedure using a proof test.....	16
5.8.4 Procedure using a destructive test.....	16
6 Evaluation	16
6.1 Numerical analysis of test data.....	16
6.2 Thermal endurance characteristics and formats.....	17
6.3 Times to end-point, x - and y -values	18
6.3.1 General	18
6.3.2 Non-destructive tests.....	18
6.3.3 Proof tests	19
6.3.4 Destructive tests.....	19
6.4 Means and variances	21
6.4.1 Complete data	21
6.4.2 Incomplete (censored) data	22
6.5 General means and variances and regression analysis.....	22
6.6 Statistical tests and data requirements	22
6.6.1 General	22
6.6.2 Data of all types	22
6.6.3 Proof tests.....	23
6.6.4 Destructive tests.....	23

6.7 Thermal endurance graph and thermal endurance characteristics	24
6.8 Test report	24
Annex A (informative) Dispersion and non-linearity	26
Annex B (informative) Exposure temperatures and times	28
Annex C (informative) Concepts in earlier editions	31
Bibliography.....	33
Figure 1 – Thermal endurance graph	17
Figure 2 – Property variation – Determination of time to end-point at each temperature (destructive and non-destructive tests)	19
Figure 3 – Estimation of times to end-point – Property value (ordinate, arbitrary units) versus time (abscissa, log scale, arbitrary units)	20
Figure 4 – Destructive tests – Estimation of time to end-point	21
Figure C.1 – Relative temperature index (Adapted from Figure 3, IEC 60216-1:1990, 4th edition)	32
Table 1 – Suggested exposure temperatures and times	25
Table B.1 – Groups.....	29

INTRODUCTION

The listing of the thermal capabilities of electrical insulating materials, based on service experience, was found to be impractical, owing to the rapid development of polymer and insulation technologies and the long time necessary to acquire appropriate service experience. Accelerated ageing and test procedures were therefore required to obtain the necessary information. The IEC 60216 series has been developed to formalize these procedures and the interpretation of their results.

Physico-chemical models postulated for the ageing processes led to the almost universal assumption of the Arrhenius equations to describe the rate of ageing. Out of this arose the concept of the temperature index (TI) as a single-point characteristic based upon accelerated ageing data. This is the numerical value of the temperature in °C at which the time taken for deterioration of a selected property to reach an accepted end-point is that specified (usually 20 000 h).

NOTE The term Arrhenius is widely used (and understood) to indicate a linear relationship between the logarithm of a time and the reciprocal of the thermodynamic (absolute or Kelvin) temperature. The correct usage is restricted to such a relationship between a reaction rate constant and the thermodynamic temperature. The common usage is employed throughout this standard.

The large statistical scatter of test data which was found, together with the frequent occurrence of substantial deviations from the ideal behavior, demonstrated the need for tests to assess the validity of the basic physico-chemical model. The application of conventional statistical tests, as set out in IEC 60493-1, fulfilled this requirement, resulting in the "confidence limit", (TC) of TI, but the simple, single-point TI was found inadequate to describe the capabilities of materials. This led to the concept of the "Thermal Endurance Profile" (TEP), incorporating the temperature index, its variation with specified ageing time, and a confidence limit.

A complicating factor is that the properties of a material subjected to thermal ageing may not all deteriorate at the same rate, and different end-points may be relevant for different applications. Consequently, a material may be assigned more than one temperature index, derived, for example, from the measurement of different properties and the use of different end-point times.

It was subsequently found that the statistical confidence index included in the TEP was not widely understood or used. However, the statistical tests were considered essential, particularly after minor modifications to make them relate better to practical circumstances: the concept of the halving interval (HIC) was introduced to indicate the rate of change of ageing time with temperature. TEP was then abandoned, with the TI and HIC being reported in a way which indicated whether or not the statistical tests had been fully satisfied. At the same time, the calculation procedures were made more comprehensive, enabling full statistical testing of data obtained using a diagnostic property of any type, including the particular case of partially incomplete data. Simultaneously with the development of the IEC 60216 series, other standards were being developed in ISO, intended to satisfy a similar requirement for plastics and rubber materials. These are ISO 2578 and ISO 11346 respectively, which use less rigorous statistical procedures and more restricted experimental techniques. A simplified calculation procedure is described in IEC 60216-8.

ELECTRICAL INSULATING MATERIALS – THERMAL ENDURANCE PROPERTIES –

Part 1: Ageing procedures and evaluation of test results

1 Scope

This part of IEC 60216 specifies the general ageing conditions and procedures to be used for deriving thermal endurance characteristics and gives guidance in using the detailed instructions and guidelines in the other parts of the standard.

Although originally developed for use with electrical insulating materials and simple combinations of such materials, the procedures are considered to be of more general applicability and are widely used in the assessment of materials not intended for use as electrical insulation.

In the application of this standard, it is assumed that a practically linear relationship exists between the logarithm of the time required to cause the predetermined property change and the reciprocal of the corresponding absolute temperature (Arrhenius relationship).

For the valid application of the standard, no transition, in particular no first-order transition should occur in the temperature range under study.

Throughout the rest of this standard the term "insulating materials" is always taken to mean "insulating materials and simple combinations of such materials".

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60212, *Standard conditions for use prior to and during the testing of solid electrical insulating materials*

IEC 60216-2, *Electrical insulating materials – Thermal endurance properties – Part 2: Determination of thermal endurance properties of electrical insulating materials – Choice of test criteria*

IEC 60216-3:2006, *Electrical insulating materials – Thermal endurance properties – Part 3: Instructions for calculating thermal endurance characteristics*

IEC 60216-4 (all Parts 4), *Electrical insulating materials – Thermal endurance properties – Part 4: Ageing ovens*

IEC 60216-4-1, *Electrical insulating materials – Thermal endurance properties – Part 4-1: Ageing ovens – Single-chamber ovens*

IEC 60216-8, *Electrical insulating materials – Thermal endurance properties – Part 8: Instructions for calculating thermal endurance characteristics using simplified procedures¹*

¹ To be published.