

American Nuclear Society

WITHDRAWN

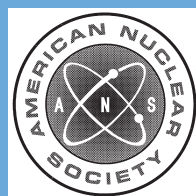
March 20, 2012

ANSI/ANS-3.2-2006 (W2012)

administrative controls and quality assurance for the operational phase of nuclear power plants

an American National Standard

No longer being maintained as an American National Standard. This standard may contain outdated material or may have been superseded by another standard. Please contact the ANS Standards Administrator for details.



published by the
American Nuclear Society
555 North Kensington Avenue
La Grange Park, Illinois 60526 USA

**American National Standard
Administrative Controls and Quality
Assurance for the Operational
Phase of Nuclear Power Plants**

Secretariat
American Nuclear Society

Prepared by the
**American Nuclear Society
Standards Committee
Working Group ANS-3.2**

Published by the
**American Nuclear Society
555 North Kensington Avenue
La Grange Park, Illinois 60526 USA**

Approved July 31, 2006
by the
American National Standards Institute, Inc.

American National Standard

Designation of this document as an American National Standard attests that the principles of openness and due process have been followed in the approval procedure and that a consensus of those directly and materially affected by the standard has been achieved.

This standard was developed under procedures of the Standards Committee of the American Nuclear Society; these procedures are accredited by the American National Standards Institute, Inc., as meeting the criteria for American National Standards. The consensus committee that approved the standard was balanced to ensure that competent, concerned, and varied interests have had an opportunity to participate.

An American National Standard is intended to aid industry, consumers, governmental agencies, and general interest groups. Its use is entirely voluntary. The existence of an American National Standard, in and of itself, does not preclude anyone from manufacturing, marketing, purchasing, or using products, processes, or procedures not conforming to the standard.

By publication of this standard, the American Nuclear Society does not insure anyone utilizing the standard against liability allegedly arising from or after its use. The content of this standard reflects acceptable practice at the time of its approval and publication. Changes, if any, occurring through developments in the state of the art, may be considered at the time that the standard is subjected to periodic review. It may be reaffirmed, revised, or withdrawn at any time in accordance with established procedures. Users of this standard are cautioned to determine the validity of copies in their possession and to establish that they are of the latest issue.

The American Nuclear Society accepts no responsibility for interpretations of this standard made by any individual or by any ad hoc group of individuals. Requests for interpretation should be sent to the Standards Department at Society Headquarters. Action will be taken to provide appropriate response in accordance with established procedures that ensure consensus on the interpretation.

Comments on this standard are encouraged and should be sent to Society Headquarters.

Published by

**American Nuclear Society
555 North Kensington Avenue
La Grange Park, Illinois 60526 USA**

Copyright © 2006 by American Nuclear Society. All rights reserved.

Any part of this standard may be quoted. Credit lines should read "Extracted from American National Standard ANSI/ANS-3.2-2006 with permission of the publisher, the American Nuclear Society." Reproduction prohibited under copyright convention unless written permission is granted by the American Nuclear Society.

Printed in the United States of America

Foreword

(This Foreword is not a part of American National Standard “Administrative Controls and Quality Assurance for the Operational Phase of Nuclear Power Plants,” ANSI/ANS-3.2-2006)

Preparation of the first edition of this standard commenced in 1969 prior to the establishment of formal quality assurance requirements for the operation of nuclear power plants. Historically, the administrative controls section of Facility Operating License Technical Specifications had contained provisions for meeting many of the requirements that subsequently became identified with quality assurance for operation. It was the original intent of the standard to define administrative controls for this purpose. The members of the subcommittee that developed the initial version of this standard had experience primarily in power reactor operation, and they developed a document that would provide guidance for administrative controls over activities associated with the operation of nuclear power plants. At the same time, American Society of Mechanical Engineers (ASME) Subcommittee N45.2, “Nuclear Quality Assurance Standards,” was developing quality assurance standards related to design, construction, maintenance, and modification of nuclear power plant structures, systems, and components (SSCs).

The U.S. Nuclear Regulatory Commission (NRC) issued its Safety Guide 33 (now Regulatory Guide 1.33), “Quality Assurance Program Requirements (Operation),” endorsing Draft 8 of ANS-3.2 (which later became ANSI N18.7-1972) and American National Standard “Quality Assurance Program Requirements for Nuclear Power Plants,” ANSI/ASME N45.2-1971. Because of this dual endorsement, the two committees attempted to develop a single standard. The result of that effort was ANSI N18.7-1976 (ANS-3.2), which was subsequently endorsed by NRC Regulatory Guide 1.33, Revision 2 (February 1978).

Following the Three Mile Island Unit 2 accident in 1979, the American Nuclear Society (ANS) revised N18.7-1976 to incorporate the administrative “lessons learned” into the standard, which was subsequently published as ANSI/ANS-3.2-1982. This revision also reflected the issuance of American National Standard “Quality Assurance Program Requirements for Nuclear Power Plants,” ANSI/ASME NQA-1-1979, which had superseded several of the N45.2 standards, which had previously been incorporated by reference into N18.7-1976.

Since ANS-3.2-1982 was published, the industry has moved progressively closer to an all-operating reactor environment. The 1988 version of ANS-3.2 recognized this fact and incorporated many changes to emphasize operational aspects and performance-based quality assurance techniques. The 1994 version continued the strong emphasis on this approach.

Since there were few new quality assurance initiatives actively being pursued in the late 1990s, a decision was made to reaffirm the 1994 standard in 1999.

Since the 1999 reaffirmation, several initiatives have been pursued by the industry, and this revision addresses those activities. One of the major initiatives undertaken in the past several years by the industry and the NRC is for an alternate treatment of SSCs using a risk-informed categorization process to determine the safety significance of the SSCs. Using the framework of 10CFR50.69, licensees can categorize their SSCs according to their safety significance and then may remove certain identified special treatment requirements for lower-graded safety-significant, safety-related Risk Informed Safety Class (RISC) categories. The industry expects this to allow plant resources to be focused on higher-risk-significant activities and eliminate unnecessary expense.

As efforts within the nuclear industry continue to redefine the approach to quality assurance, including changes to enhance the efficiency and effectiveness of implementing 10CFR50 Appendix B in nuclear plant operations, maintenance, and supporting activities, the ANS-3.2 Working Group will continue to work with the industry to develop future revisions of this standard.

It is the intent that this version will be accepted by the NRC.

This revision of ANS-3.2 continues to be based on the philosophy that the assurance of quality is the responsibility of the individual performing the task and is not the sole responsibility of the formally established quality assurance organization.

Quality verification organizations in this standard act in a measurement and advisory function, monitoring the overall performance of the plant; identifying substandard or anomalous performance, or precursors of potential problems; reporting findings in an understandable form in a timely fashion to a level of line management having the authority to effect corrective action; and promptly verifying the effectiveness of the corrective action and reporting those verification results back to line management. An effective quality verification organization is technically and performance oriented; it focuses its efforts toward end products as opposed to being concerned only with processes and procedures. The organization should have technical resources available to it, and it should be aggressive in searching for, identifying, and following up on problems.

In addition to describing administrative controls and quality assurance requirements for the operational phase of nuclear power plants, this standard provides guidance, where appropriate, that should improve the reliability and performance of operating nuclear power plants. The application of this standard to balance of plant equipment and activities can be beneficial in enhancing plant reliability and plant safety.

This revision significantly reformats the previous edition to better align its content with 10CFR50 Appendix B criteria and the ASME NQA-1 standard.

This revised standard was prepared by the ANS-3.2 Working Group and reviewed by ANS-21 and the ANS Nuclear Facility Standards Committee. At the time of the revision, the membership of the ANS-3.2 Working Group was the following:

C. L. Eldridge (Chair), *Pacific Gas & Electric Company*
C. H. Moseley (Vice-Chair), *BWXT Y-12*

V. J. Canales, *Wolf Creek Nuclear Operating Corporation*
J. O. Fowler, *Entergy*
K. C. Heck, *U.S. Nuclear Regulatory Commission*
J. L. Robertson, *Entergy*
D. L. Robinson, *Robinson and Associates*
W. J. Rudolph, *FirstEnergy*
M. E. Smith, *South Texas Nuclear Operating Company*
D. S. Williams, *Duke Energy Corporation*
D. A. Winchester, *Exelon*

Subcommittee ANS-21, Design Criteria/Operations, had the following membership at the time of its approval of this standard:

T. Dennis (Chair), *Individual*
N. W. Brown, *Lawrence Livermore National Laboratory*
C. L. Eldridge, *Pacific Gas & Electric Company*
S. D. Floyd, *Nuclear Energy Institute*
J. P. Glover, *Graftel, Incorporated*
R. P. Kassawara, *Electric Power Research Institute*

L. E. Kreider, *Engineering Planning and Management, Incorporated*
C. H. Moseley, *BWXT Y-12*
D. K. Ostrom, *Individual*
W. J. Rudolph, *FirstEnergy*
J. D. Stevenson, *J. D. Stevenson Consultants*

The Nuclear Facility Standards Committee (NFSC) had the following membership at the time of its approval of this standard:

D. J. Spellman (Chair), *Oak Ridge National Laboratory*
R. M. Ruby (Vice-Chair), *Constellation Energy Company*

W. H. Bell, *South Carolina Electric & Gas Company*
J. R. Brault, *Savannah River National Laboratory*
C. K. Brown, *Southern Nuclear Operating Company*
R. H. Bryan, Jr., *Tennessee Valley Authority*
M. T. Cross, *Westinghouse Electric Company, LLC*
T. Dennis, *Individual*
D. R. Eggett, *AES Engineering, Incorporated*
R. W. Englehart, *U.S. Department of Energy*
R. Hall, *Exelon Generation Company, LLC*
P. S. Hastings, *Duke Energy Company*
R. A. Hill, *ERIN Engineering and Research, Incorporated*
N. P. Kadambi, *U.S. Nuclear Regulatory Commission*
M. La Bar, *General Atomics Company*
E. M. Lloyd, *Exitech Corporation*
E. P. Loewen, *Idaho National Laboratory*
S. A. Lott, *Los Alamos National Laboratory*
J. E. Love, *Bechtel Power Corporation*
C. A. Mazzola, *Shaw Environmental & Infrastructure, Incorporated*
R. H. McFetridge, *Westinghouse Electric Company, LLC*
C. H. Moseley, *BWXT Y-12*
D. G. Newton, *AREVA NP*
W. N. Prillaman, *AREVA NP*
W. B. Reuland, *Individual*
D. M. Reynerson, *Phoenix Index*
J. C. Saldarini, *Bechtel SAIC Company, LLC*
R. E. Scott, *Scott Enterprises*
S. L. Stamm, *Shaw Stone & Webster, Incorporated*
J. D. Stevenson, *J. D. Stevenson Consultants*
C. D. Thomas, *Individual*
J. A. Werenberg, *Southern Company Services*
M. J. Wright, *Entergy Operations, Incorporated*

Contents	Section	Page
1	Scope, Applicability, and Purpose	1
1.1	Scope and Applicability	1
1.1.1	Traditional Programs	1
1.1.2	Risk-Informed Programs	1
1.2	Purpose	1
2	Definitions	2
2.1	Limitations	2
2.2	Glossary of Terms	2
3	Requirements	4
3.1	Organization	4
3.1.1	General	4
3.1.2	Assignment of Authority and Responsibility	4
3.1.3	Authorities and Responsibilities for Administrative Controls and Quality Assurance Program Activities	4
3.1.4	Plant Operating Organization	5
3.1.5	Operating Organization Authorities and Responsibilities ...	5
3.2	Program	7
3.2.1	Program Description	7
3.2.2	Program Requirements	7
3.2.3	RISC Categorization Process	10
3.2.4	Control Measures for RISC-2 SSCs	10
3.2.5	Control Measures for RISC-3 SSCs	11
3.2.6	Augmented Quality Programs	11
3.3	Design Control	11
3.3.1	Modifications	12
3.3.2	Configuration Management	12
3.3.3	Setpoint Control	12
3.4	Procurement Document Control	13
3.4.1	Procurement Controls	13
3.4.2	Procurement Document Requirements	13
3.5	Instructions, Procedures, and Drawings	14
3.5.1	Procedure Adherence	14
3.5.2	Preparation of Procedures	15
3.5.3	Content and Format	15
3.5.4	Level of Detail	15
3.5.5	Plant Procedures	16
3.6	Document Control	16
3.7	Control of Purchased Material, Equipment, and Services	17
3.7.1	Purchased Items and Services	17
3.7.2	Procurement Document Changes	17
3.7.3	Source Evaluation and Selection	17
3.7.4	Source Inspection or Audit	17
3.7.5	Required Documentation	17
3.7.6	Receiving Inspection	17
3.7.7	Assessment of Supplier Performance	18
3.8	Identification and Control of Materials, Parts, and Components ...	18
3.9	Control of Special Processes	18
3.10	Inspections, Verifications, and Examinations	18
3.11	Test Control	19
3.11.1	Preoperational Tests	19
3.11.2	Start-Up Tests	20

3.11.3	Tests Associated with Plant Maintenance, Modifications, or Procedure Changes	20
3.11.4	Surveillance Testing, Calibration, and In-Service Inspection and Testing Program	20
3.12	Measuring and Test Equipment	20
3.13	Handling, Storage, and Shipping	21
3.14	Inspection, Test, and Operating Status	21
3.15	Nonconforming Items	22
3.16	Corrective Actions	23
3.16.1	Monitoring and Trending Performance	23
3.17	Plant Records Management	23
3.18	Independent Oversight, Reviews, and Audits	23
3.18.1	General	23
3.18.2	Plant Safety Review	24
3.18.3	Independent Review	24
3.18.4	Audit Program	24
4	References	26
 Appendices		
Appendix A	Typical Augmented Quality Programs	28
Appendix B	Typical Nuclear Power Plant Procedures	31

Administrative Controls and Quality Assurance for the Operational Phase of Nuclear Power Plants

1 Scope, applicability, and purpose

1.1 Scope and applicability

This standard provides requirements and recommendations for administrative controls and the owners' quality assurance program to help ensure that activities associated with nuclear power plant operation are carried out without undue risk to the health and safety of the public.

This standard provides requirements for implementing quality assurance programs consistent with requirements of *Code of Federal Regulations*, Title 10, Part 50, Appendix B [1].¹⁾

This standard is not specifically intended for application to test, mobile, or experimental reactors nor to reactors not subject to U.S. Nuclear Regulatory Commission (NRC) licensing. Applicable sections of this standard can be used in those cases for activities similar to those addressed herein.

1.1.1 Traditional programs

For traditional programs (programs that are not risk informed), requirements of this standard identified as applying to activities affecting safety-related structures, systems, and components (SSCs) shall be applied to all activities affecting those functions necessary to ensure

- (1) the integrity of the reactor coolant boundary;
- (2) the capability to shut down the reactor and maintain it in a safe shutdown condition;
- (3) the capability to prevent or mitigate the consequences of accidents that could result in potential off-site exposures comparable to

the guideline exposures of *Code of Federal Regulations*, Title 10, Part 100 [2].

1.1.2 Risk-informed programs

This standard may be used as the basis for implementing a risk-informed quality assurance program in accordance with *Code of Federal Regulations*, Title 10, Part 50, Section 50.69 [3].

If this standard is used as the basis for a risk-informed program, requirements of the standard apply based on the Risk-Informed Safety Class (RISC) category of SSCs.

Requirements of this standard shall be applied to activities affecting SSCs categorized as RISC-1, unless otherwise specified.

Requirements of this standard that apply specifically to activities affecting RISC-2 and RISC-3 SSCs are identified in Secs. 3.2.4 and 3.2.5, respectively.

Requirements of this standard are optional for activities affecting RISC-4 SSCs.

1.2 Purpose

This standard contains criteria for administrative controls and quality assurance for nuclear power plants during the operational phase of plant life. This phase is generally considered to commence prior to fuel loading, although certain initial construction activities may extend past fuel loading. Owner organizations are expected to identify those activities that fall in these overlapping time periods and are expected to specify whether the activities are to be considered as operational or as construction activities. This phase continues until the operating license is withdrawn.

¹⁾Numbers in brackets refer to corresponding numbers in Sec. 4, "References."