An ACI Standard

Code Requirements for Assessment, Repair, and Rehabilitation of Existing Concrete Structures (ACI 562-19) and Commentary

Reported by ACI Committee 562

ACI 562-19





## Code Requirements for Assessment, Repair, and Rehabilitation of Existing Concrete Structures and Commentary

Copyright by the American Concrete Institute, Farmington Hills, MI. All rights reserved. This material may not be reproduced or copied, in whole or part, in any printed, mechanical, electronic, film, or other distribution and storage media, without the written consent of ACI.

The technical committees responsible for ACI committee reports and standards strive to avoid ambiguities, omissions, and errors in these documents. In spite of these efforts, the users of ACI documents occasionally find information or requirements that may be subject to more than one interpretation or may be incomplete or incorrect. Users who have suggestions for the improvement of ACI documents are requested to contact ACI via the errata website at http://concrete.org/Publications/ DocumentErrata.aspx. Proper use of this document includes periodically checking for errata for the most up-to-date revisions.

ACI committee documents are intended for the use of individuals who are competent to evaluate the significance and limitations of its content and recommendations and who will accept responsibility for the application of the material it contains. Individuals who use this publication in any way assume all risk and accept total responsibility for the application and use of this information.

All information in this publication is provided "as is" without warranty of any kind, either express or implied, including but not limited to, the implied warranties of merchantability, fitness for a particular purpose or non-infringement.

ACI and its members disclaim liability for damages of any kind, including any special, indirect, incidental, or consequential damages, including without limitation, lost revenues or lost profits, which may result from the use of this publication.

It is the responsibility of the user of this document to establish health and safety practices appropriate to the specific circumstances involved with its use. ACI does not make any representations with regard to health and safety issues and the use of this document. The user must determine the applicability of all regulatory limitations before applying the document and must comply with all applicable laws and regulations, including but not limited to, United States Occupational Safety and Health Administration (OSHA) health and safety standards.

Participation by governmental representatives in the work of the American Concrete Institute and in the development of Institute standards does not constitute governmental endorsement of ACI or the standards that it develops.

Order information: ACI documents are available in print, by download, through electronic subscription, or reprint, and may be obtained by contacting ACI.

ACI codes, specifications, and practices are made available in the ACI Collection of Concrete Codes, Specifications, and Practices. The online subscription to the ACI Collection is always updated, and includes current and historical versions of ACI's codes and specifications (in both inch-pound and SI units) plus new titles as they are published. The ACI Collection is also available as an eight-volume set of books and a USB drive.

American Concrete Institute 38800 Country Club Drive Farmington Hills, MI 48331 Phone: +1.248.848.3700 Fax: +1.248.848.3701

# ACI 562-19

## Code Requirements for Assessment, Repair, and Rehabilitation of Existing Concrete Structures (ACI 562-19) and Commentary

An ACI Standard

Reported by ACI Committee 562

Keith E. Kesner, Chair

Tarek Alkhrdaji F. Michael Bartlett Randal M. Beard Eric L. Edelson Garth J. Fallis Paul E. Gaudette Gaur Johnson Lawrence F. Kahn Carl J. Larosche Ming Liu John S. Lund Marjorie M. Lynch Antonio Nanni

**VOTING MEMBERS** 

## **CONSULTING MEMBERS**

Fred R. Goodwin Paul L. Kelley

#### SUBCOMMITTEE MEMBERS

Anton Gueorguiev Patrick D. Martin Timothy M. Montgomery Kevin Conroy, Secretary

Constadino Sirakis Kyle D. Stanish Gene R. Stevens J. Gustavo Tumialan David W. Whitmore

> Tracy D. Marcotte Jay H. Paul

> > Jose Pacheco

Guillermo Alberto Riveros

CONTENTS

## PREFACE, p. 3

## **CHAPTER 1—GENERAL REQUIREMENTS, p. 5**

1.1—General, p. 5

1.2—Criteria for the assessment and design of repair and rehabilitation of existing concrete structures, p. 6

- 1.3—Applicability of this code, p. 8
- 1.4—Administration, p. 10

1.5—Responsibilities of the licensed design professional,

p. 11

- 1.6—Construction documents, p. 13
- 1.7—Preliminary assessment, p. 13

Susan Isble

James Peter Barlow Peter Emmons

Jared Brewe Jeremiah D. Fasl Kip Gatto

ACI 562-19, "Code Requirements for Assessment, Repair and Rehabilitation of Existing Concrete Structures," was developed to provide design professionals a code for the assessment of the damage and deterioration, and the design of appropriate repair and rehabilitation strategies. The code provides minimum requirements for assessment, repair, and rehabilitation of existing structural concrete buildings, members, systems and where applicable, nonbuilding structures. ACI 562-19 was specifically developed to work with the International Existing Building Code (IEBC) or to be adopted as a stand-alone code.

**Keywords:** assessment; bond; corrosion; damage; durability; evaluation; existing structure; fiber-reinforced polymer (FRP); interface bond; licensed design professional; maintenance; rehabilitation; reliability; repair; strengthening.

1

ACI 562-19 supersedes ACI 562-16, was adopted May 1, 2019, and was published May 2019.

Copyright © 2019, American Concrete Institute.

All rights reserved including rights of reproduction and use in any form or by any means, including the making of copies by any photo process, or by electronic or mechanical device, printed, written, or oral, or recording for sound or visual reproduction or for use in any knowledge or retrieval system or device, unless permission in writing is obtained from the copyright proprietors.

## **CHAPTER 2—NOTATION AND DEFINITIONS, p. 16**

2.1—Notation, p. 16 2.2—Definitions, p. 17

2

#### **CHAPTER 3—REFERENCED STANDARDS, p. 24**

#### CHAPTER 4—CRITERIA WHEN USING THIS CODE WITH THE INTERNATIONAL EXISTING BUILDING CODE (IEBC), p. 26

4.1-General, p. 26

4.2—Compliance method, p. 28

4.3—Potentially dangerous structural conditions, p. 28

4.4—Substantial structural damage, p. 29

4.5—Conditions of deterioration, faulty construction, or damage less than substantial structural damage with strengthening, p. 29

4.6—Conditions of deterioration, faulty construction, or damage less than substantial structural damage without strengthening, p. 31

4.7—Additions, p. 32

- 4.8—Alterations, p. 32
- 4.9—Change of occupancy, p. 32

## CHAPTER 5—LOADS, FACTORED LOAD COMBINATIONS, AND STRENGTH REDUCTION FACTORS, p. 33

5.1—General, p. 33

5.2-Load factors and load combinations, p. 33

5.3—Strength reduction factors for rehabilitation design, p. 34

5.4—Strength reduction factors for assessment, p. 34

5.5—Additional load combinations for structures rehabilitated with external reinforcing systems, p. 35

#### CHAPTER 6—ASSESSMENT, EVALUATION, AND ANALYSIS, p. 38

6.1—Structural assessment, p. 38

6.2—Investigation and structural evaluation, p. 38

6.3—Material properties, p. 39

6.4—Test methods to quantify material and member properties, p. 41

6.5-Structural analysis of existing structures, p. 45

6.6—Structural serviceability, p. 46

6.7-Structural analysis for repair design, p. 46

6.8-Strength evaluation by load testing, p. 47

## CHAPTER 7—DESIGN OF STRUCTURAL REPAIRS, p. 49

7.1—General, p. 49

- 7.2—Strength and serviceability, p. 49
- 7.3—Behavior of repaired systems, p. 49
- 7.4—Interface bond of cementitious repair materials, p. 50

7.5-Materials, p. 53

7.6—Design and detailing considerations, p. 54

7.7—Repair using supplemental post-tensioning, p. 58

7.8—Repair using fiber-reinforced polymer (FRP) composites, p. 59

7.9-Performance under fire and elevated temperatures,

p. 60

#### CHAPTER 8—DURABILITY, p. 63

- 8.1-General, p. 63
- 8.2—Cover, p. 65
- 8.3—Cracks, p. 66

8.4—Corrosion and deterioration of reinforcement and metallic embedments, p. 67

8.5—Surface treatments and coatings, p. 69

#### CHAPTER 9—CONSTRUCTION, p. 70

- 9.1—General, p. 70
- 9.2-Stability and temporary shoring requirements, p. 70
- 9.3-Temporary conditions, p. 72
- 9.4—Environmental issues, p. 72

#### CHAPTER 10—QUALITY ASSURANCE, p. 73

- 10.1—General, p. 73
- 10.2—Inspection, p. 73

10.3—Testing of repair materials, p. 75

10.4—Construction observations, p. 76

#### CHAPTER 11—COMMENTARY REFERENCES, p. 77

Authored documents, p. 82

## APPENDIX A—CRITERIA AS A STAND-ALONE CODE, p. 85

- A.1-General, p. 85
- A.2—Design-basis code criteria, p. 85
- A.3—Potentially dangerous structural conditions, p. 87
- A.4—Substantial structural damage, p. 88

A.5—Conditions of deterioration, faulty construction, or damage less than substantial structural damage with strengthening, p. 89

A.6—Conditions of deterioration, faulty construction, or damage less than substantial structural damage without strengthening, p. 92

A.7—Additions, p. 92

A.8—Alterations, p. 92

A.9—Change of occupancy, p. 93

#### Key changes from ACI 562-16 to ACI 562-19: Summary of revisions, p. 94

Major revisions, p. 94 Minor revisions, p. 94

#### PREFACE

This code provides minimum requirements for assessment, repair, and rehabilitation of existing structural concrete buildings, members, systems and where applicable, nonbuilding structures. This code was developed by an ANSI-approved consensus process. This code can supplement the International Existing Building Code (IEBC), supplement the code governing existing structures of an authority having jurisdiction, or act as a stand-alone code in a locality that has not adopted an existing-building code. When this code is adopted as a stand-alone code, Appendix A should be used in place of Chapter 4.

The Code is specifically written for use by a licensed design professional. This code provides minimum requirements for assessment, design and construction, or implementation of repairs and rehabilitation, including quality assurance requirements, for structural concrete in service. This code has no legal status unless it is adopted by the authority having jurisdiction. Where the code has not been adopted, it serves as a standard to provide minimum requirements for assessment, and design and construction of repair and rehabilitation of existing structural concrete. ACI 318 provides minimum requirements for the materials, design, and detailing of structural concrete buildings and, where applicable, nonbuilding structures, and for new construction within existing structures where noted herein.

Key changes from ACI 562-16 to ACI 562-19 include:

- (a) Text was added to simplify use of new materials that have the equivalent of an ICC-ES evaluation report in Chapter 1.
- (b) The requirements for the basis of design report were simplified in Chapter 1.
- (c) Requirements related to detailing of existing reinforcing steel in Chapter 4 have been clarified.
- (d) The commentary in Chapter 8 was updated to include a listing of exposure categories that may affect durability.

