

Use of Fixed Neutron Absorbers in Nuclear Facilities Outside Reactors

ANSI/ANS-8.21-2023



An American National Standard

Published by the American Nuclear Society

American National Standard Use of Fixed Neutron Absorbers in Nuclear Facilities Outside Reactors

Secretariat American Nuclear Society

Prepared by the American Nuclear Society Standards Committee Working Group ANS-8.21

Published by the **American Nuclear Society**

Approved June 20, 2023 by the **American National Standards Institute, Inc.**

American National Standard

Designation of this document as an American National Standard attests that the principles of openness and due process have been followed in the approval procedure and that a consensus of those directly and materially affected by the standard has been achieved.

This standard was developed under the procedures of the Standards Committee of the American Nuclear Society; these procedures are accredited by the American National Standards Institute, Inc., as meeting the criteria for American National Standards. The consensus committee that approved the standard was balanced to ensure that competent, concerned, and varied interests have had an opportunity to participate.

An American National Standard is intended to aid industry, consumers, governmental agencies, and general interest groups. Its use is entirely voluntary. The existence of an American National Standard, in and of itself, does not preclude anyone from manufacturing, marketing, purchasing, or using products, processes, or procedures not conforming to the standard.

By publication of this standard, the American Nuclear Society does not insure anyone utilizing the standard against liability allegedly arising from or after its use. The content of this standard reflects acceptable practice at the time of its approval and publication. Changes, if any, occurring through developments in the state of the art, may be considered at the time that the standard is subjected to periodic review. It may be reaffirmed, revised, or withdrawn at any time in accordance with established procedures. Users of this standard are cautioned to determine the validity of copies in their possession and to establish that they are of the latest issue.

The American Nuclear Society accepts no responsibility for interpretations of this standard made by any individual or by any ad hoc group of individuals. Inquiries about requirements, recommendations, and/or permissive statements (i.e., "shall," "should," and "may," respectively) should be sent to the Society headquarters, ATTN: Standards or to standards@ans.org. Action will be taken to provide appropriate response in accordance with established procedures that ensure consensus.

Comments on this standard are encouraged and should be sent to Society headquarters.

Published by

American Nuclear Society 5200 Thatcher Rd., Suite 142 Downers Grove, Illinois 60515 USA

This document is copyright protected. All rights reserved.

No portion of this document may be reproduced mechanically, electronically, or by any other means, including photocopying, without the written permission of the publisher.

It is illegal to copy this document, post it to a website, or distribute it by any other means without permission from the publisher.

Copyright © 2023 by American Nuclear Society.

Printed in the United States of America

Inquiry Requests The American Nuclear Society (ANS) Standards Committee will provide responses to inquiries about requirements, recommendations, and/or permissive statements (i.e., "shall," "should," and "may," respectively) in American National Standards that are developed and approved by ANS. Responses to inquiries will be provided according to the Policy Manual for the ANS Standards Committee. Nonrelevant inquiries or those concerning unrelated subjects will be returned with appropriate explanation. ANS does not develop case interpretations of requirements in a standard that are applicable to a specific design, operation, facility, or other unique situation only and therefore is not intended for generic application.

Responses to inquiries on standards are published in ANS's magazine, *Nuclear News*, and are available publicly at www.ans.org or by contacting standards@ans.org.

Inquiry
FormatInquiry requests shall be submitted on the Standards Inquiry Submittal Form available at
https://ans.org/standards/docs/inquiry-submittal-form.pdf. Requests shall include the following:

- (1) the name, company name if applicable, mailing address, and telephone number of the inquirer;
- (2) reference to the applicable standard edition, section, paragraph, figure, and/or table;
- (3) the purpose(s) of the inquiry;
- (4) the inquiry stated in a clear, concise manner;
- (5) a proposed reply, if the inquirer is in a position to offer one.

Inquiries should be addressed to

American Nuclear Society ATTN: Standards 5200 Thatcher Rd., Suite 142 Downers Grove, IL 60515

or standards@ans.org

American National Standard ANSI/ANS-8.21-2023

Foreword

(This foreword does not contain any requirements of American National Standard ANSI/ANS-8.21-2023, *Use of Fixed Neutron Absorbers in Nuclear Facilities Outside Reactors*, but is included for informational purposes.)

Nuclear criticality safety is an essential part of the safety assessment of a facility or an operation involving fissile material. Designers, operators, safety professionals, regulators, and standard writing groups dealing with nonreactor nuclear facilities need to address nuclear criticality safety. This standard provides guidance on the use of fixed neutron absorbers as an integral part of nuclear facilities equipment, fissile material, or process equipment outside reactors, where credit is given for such neutron absorbers to provide criticality safety control. This revision to the standard includes the intent and essential constituents of ANS-8.5-1996 (R2022) (withdrawn), Use of Borosilicate-Glass Raschig Rings as a Neutron Absorber in Solutions of Fissile Material. For soluble neutron absorbers, see ANSI/ANS-8.14-2004 (R2021). Use of Soluble Neutron Absorbers in Nuclear Facilities Outside Reactors. This standard, ANSI/ANS-8.21-2023, utilizes the term "fissile material" throughout, consistently with glossaries established for American Nuclear Society (ANS) criticality safety standards. For the purposes of this standard, the term "fissionable material" is not appropriate since there is no experience from operations with fissionable materials, outside of reactor cores and with a credible criticality hazard, that are not also fissile materials. This standard may not be applicable to operations with such fissionable materials.

This standard might reference documents and other standards that have been superseded or withdrawn at the time the standard is applied. A statement has been included in the references section that provides guidance on the use of references.

This standard does not incorporate the concepts of generating risk-informed insights, performance-based requirements, or a graded approach to quality assurance. The user is advised that one or more of these techniques could enhance the application of this standard.

This standard was prepared by the ANS-8.21 Working Group of the American Nuclear Society. The following members contributed to this standard:

D. G. Erickson (Chair), Savannah River Nuclear Solutions

J. C. Bunsen, Los Alamos National Laboratory
K. Carroll, Lawrence Livermore National Laboratory
S. P. Chou, Lawrence Livermore National Laboratory
A. Garcia, U.S. Department of Energy (recognized posthumously)
J. E. Hicks, Individual
D. E. Mennerdahl, Individual
K. Norton, C.S. Engineering, Inc.
J. A. Smith, U.S. Nuclear Regulatory Commission
H. Toffer, Individual (recognized posthumously)
R. E. Wilson, U.S. Department of Energy
E. Wong, Electric Power Research Institute

The Fissionable Material Outside Reactors Subcommittee (ANS-8) had the following membership at the time of its approval of this standard (2016):

B. O. Kidd (Then Chair), Paschal Solutions, Inc.

D. G. Bowen (Then Vice Chair, Current Chair), Oak Ridge National Laboratory

K. H. Reynolds (Current Vice Chair), Consolidated Nuclear Security, LLC

J. S. Baker, Savannah River Nuclear Solutions

M. Barnett, URS Professional Solutions, LLC

E. P. Elliott, Los Alamos National Laboratory

D. G. Erickson, Savannah River Nuclear Solutions

K. D. Kimball, Consolidated Nuclear Security, LLC

D. Kupferer, Consolidated Nuclear Security, LLC

T. P. McLaughlin, Individual

S. P. Monahan, Sandia National Laboratory

J. Morman, Argonne National Laboratory

L. Paulson, GE Hitachi Nuclear Energy

H. Toffer, Fluor Enterprises, Inc. (recognized posthumously)

C. S. Tripp, U.S. Nuclear Regulatory Commission

D. D. Winstanley, Sellafield Ltd.

The Nuclear Criticality Safety Consensus Committee had the following membership at the time of its approval of this standard:

L. L. Wetzel (Chair), BWX Technologies, Inc.

W. R. Shackelford (Vice Chair), Paschal Solutions, Inc.

R. W. Bartholomay, C.S. Engineering, Inc.

L. J. Berg, U.S. Department of Energy

D. G. Bowen, Oak Ridge National Laboratory

R. D. Busch, University of New Mexico

W. Doane, Framatome, Inc.

R. S. Eby, American Institute of Chemical Engineers representative (employed by Navarro Research & Engineering, Inc.)

C. M. Hopper, Individual

R. A. Knief, Institute of Nuclear Materials Management representative (Individual)

T. Marenchin, U.S. Nuclear Regulatory Commission

J. A. Miller, Sandia National Laboratories

S. P. Murray, *Health Physics Society representative (employed by General Electric Company)*

R. G. Taylor, C. S. Engineering, Inc. (recognized posthumously)

R. E. Wilson, U.S. Department of Energy

Contents

Section

Page

1	Intro 1.1	duction and scope Introduction	1 1 1
2	1.2 Defir 2.1 2.2	Scope itions Shall, should, and may Definitions	1 1 1 2
3	Gene	ral requirements and guidance	2
4	Speci 4.1 4.2 4.3	fic requirements and guidance Design Process evaluations Verification and inspection	3 3 4 5
5	Refe	rences	6

Appendix

Appendix	Bibliography of Helpful References Pertaining to the Use	
	of Neutron Absorbers	8