

# Vernier callipers

## Requirements and testing

**DIN**  
**862**

Meßschieber; Anforderungen, Prüfung

Supersedes March 1979 edition.

*In keeping with current practice in standards published by the International Organization for Standardization (ISO), a comma has been used throughout as the decimal marker.*

See Explanatory notes for connection with International Standards ISO 3599 – 1976 and ISO 6906 – 1984 published by the International Organization for Standardization (ISO).

Dimensions in mm

### 1 Field of application

This standard applies both to analogue vernier callipers with a maximum measuring range from 0 to 2000 mm and a vernier or circular scale graduated in 0,1, 0,05 or 0,02 mm, and to vernier callipers with digitized output over ranges from 0 up to a maximum of 1000 mm in 0,01 mm increments.

### 2 Terminology

See DIN 2257 Parts 1 and 2 for concepts relating to dimensional metrology, and DIN 1319 Parts 1 to 4 for basic metrological concepts.

### 3 Designations and dimensions

Vernier callipers are not expected to conform to the designs illustrated here; compliance is only required in the case of the dimensions specified.

For general tolerances, accuracy grade m as specified in DIN 7168 shall apply.

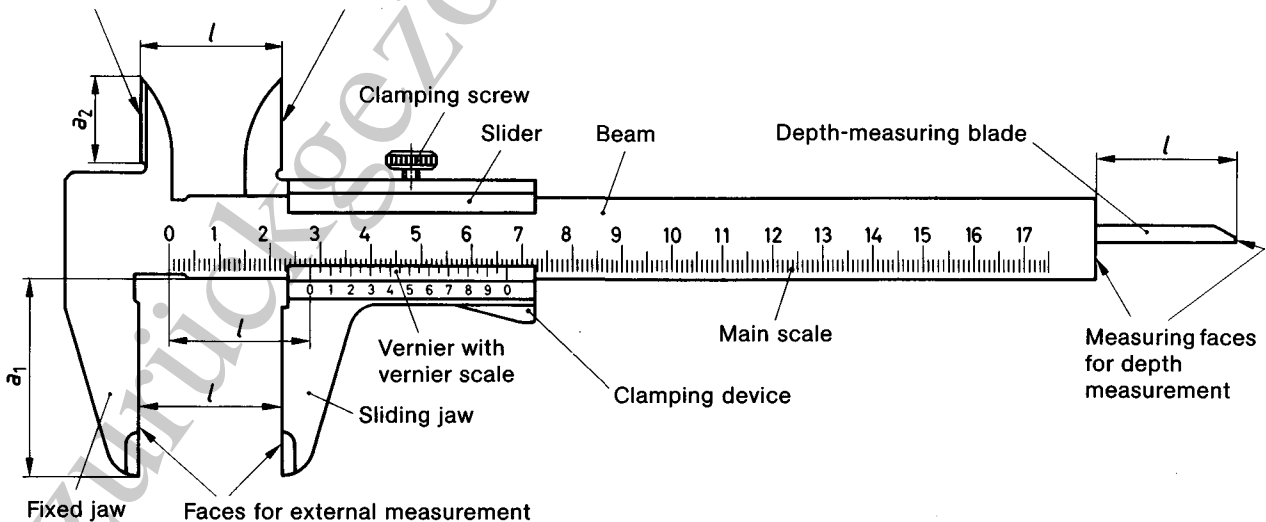
#### 3.1 Vernier callipers designed for internal, external and depth measurement

**Type 1A**, with clamping screw

**Type 2A**, with clamping device

The above types are normally designed for measuring lengths up to 160 mm.

Knife-edge faces for measuring internal dimensions of 3 mm or more



Dimensions as specified in table 1; indication as per clause 4.

Figure 1. Analogue vernier callipers (with main scale and vernier scale)

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