

IEEE Standard for Separable Insulated Connector Systems for Power Distribution Systems Rated 2.5 kV through 35 kV

IEEE Power and Energy Society

Sponsored by the
Insulated Conductors Committee

IEEE Standard for Separable Insulated Connector Systems for Power Distribution Systems Rated 2.5 kV through 35 kV

Sponsor

**Insulated Conductors Committee
of the
IEEE Power and Energy Society**

Approved 30 June 2016

IEEE-SA Standards Board

Abstract: Definitions, service conditions, ratings, interchangeable construction features, and tests are established for loadbreak and deadbreak separable insulated connector systems for use on power distribution systems rated 2.5 kV through 35 kV and 900 A or less.

Keywords: deadbreak connector, elbow connector, IEEE 386™, loadbreak connector, power distribution systems, separable conductor, separable insulated connector systems

The Institute of Electrical and Electronics Engineers, Inc.
3 Park Avenue, New York, NY 10016-5997, USA

Copyright © 2016 by The Institute of Electrical and Electronics Engineers, Inc.
All rights reserved. Published 14 October 2016. Printed in the United States of America.

IEEE is a registered trademark in the US. Patent and Trademark Office, owned by The Institute of Electrical and Electronics Engineers, Incorporated.

PDF: ISBN 978-1-5044-2149-2 STD21006
Print: ISBN 978-1-5044-2150-8 STDPD21006

IEEE prohibits discrimination, harassment, and bullying.

For more information, visit <http://www.ieee.org/web/aboutus/whatis/policies/p9-26.html>.

No part of this publication may be reproduced in any form, in an electronic retrieval system or otherwise, without the prior written permission of the publisher.

Important Notices and Disclaimers Concerning IEEE Standards Documents

IEEE documents are made available for use subject to important notices and legal disclaimers. These notices and disclaimers, or a reference to this page, appear in all standards and may be found under the heading “Important Notice” or “Important Notices and Disclaimers Concerning IEEE Standards Documents.”

Notice and Disclaimer of Liability Concerning the Use of IEEE Standards Documents

IEEE Standards documents (standards, recommended practices, and guides), both full-use and trial-use, are developed within IEEE Societies and the Standards Coordinating Committees of the IEEE Standards Association (“IEEE-SA”) Standards Board. IEEE (“the Institute”) develops its standards through a consensus development process, approved by the American National Standards Institute (“ANSI”), which brings together volunteers representing varied viewpoints and interests to achieve the final product. Volunteers are not necessarily members of the Institute and participate without compensation from IEEE. While IEEE administers the process and establishes rules to promote fairness in the consensus development process, IEEE does not independently evaluate, test, or verify the accuracy of any of the information or the soundness of any judgments contained in its standards.

IEEE does not warrant or represent the accuracy or content of the material contained in its standards, and expressly disclaims all warranties (express, implied and statutory) not included in this or any other document relating to the standard, including, but not limited to, the warranties of: merchantability; fitness for a particular purpose; non-infringement; and quality, accuracy, effectiveness, currency, or completeness of material. In addition, IEEE disclaims any and all conditions relating to: results; and workmanlike effort. IEEE standards documents are supplied “AS IS” and “WITH ALL FAULTS.”

Use of an IEEE standard is wholly voluntary. The existence of an IEEE standard does not imply that there are no other ways to produce, test, measure, purchase, market, or provide other goods and services related to the scope of the IEEE standard. Furthermore, the viewpoint expressed at the time a standard is approved and issued is subject to change brought about through developments in the state of the art and comments received from users of the standard.

In publishing and making its standards available, IEEE is not suggesting or rendering professional or other services for, or on behalf of, any person or entity nor is IEEE undertaking to perform any duty owed by any other person or entity to another. Any person utilizing any IEEE Standards document, should rely upon his or her own independent judgment in the exercise of reasonable care in any given circumstances or, as appropriate, seek the advice of a competent professional in determining the appropriateness of a given IEEE standard.

IN NO EVENT SHALL IEEE BE LIABLE FOR ANY DIRECT, INDIRECT, INCIDENTAL, SPECIAL, EXEMPLARY, OR CONSEQUENTIAL DAMAGES (INCLUDING, BUT NOT LIMITED TO: PROCUREMENT OF SUBSTITUTE GOODS OR SERVICES; LOSS OF USE, DATA, OR PROFITS; OR BUSINESS INTERRUPTION) HOWEVER CAUSED AND ON ANY THEORY OF LIABILITY, WHETHER IN CONTRACT, STRICT LIABILITY, OR TORT (INCLUDING NEGLIGENCE OR OTHERWISE) ARISING IN ANY WAY OUT OF THE PUBLICATION, USE OF, OR RELIANCE UPON ANY STANDARD, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH DAMAGE AND REGARDLESS OF WHETHER SUCH DAMAGE WAS FORESEEABLE.

Translations

The IEEE consensus development process involves the review of documents in English only. In the event that an IEEE standard is translated, only the English version published by IEEE should be considered the approved IEEE standard.

Official statements

A statement, written or oral, that is not processed in accordance with the IEEE-SA Standards Board Operations Manual shall not be considered or inferred to be the official position of IEEE or any of its committees and shall not be considered to be, or be relied upon as, a formal position of IEEE. At lectures, symposia, seminars, or educational courses, an individual presenting information on IEEE standards shall make it clear that his or her views should be considered the personal views of that individual rather than the formal position of IEEE.

Comments on standards

Comments for revision of IEEE Standards documents are welcome from any interested party, regardless of membership affiliation with IEEE. However, IEEE does not provide consulting information or advice pertaining to IEEE Standards documents. Suggestions for changes in documents should be in the form of a proposed change of text, together with appropriate supporting comments. Since IEEE standards represent a consensus of concerned interests, it is important that any responses to comments and questions also receive the concurrence of a balance of interests. For this reason, IEEE and the members of its societies and Standards Coordinating Committees are not able to provide an instant response to comments or questions except in those cases where the matter has previously been addressed. For the same reason, IEEE does not respond to interpretation requests. Any person who would like to participate in revisions to an IEEE standard is welcome to join the relevant IEEE working group.

Comments on standards should be submitted to the following address:

Secretary, IEEE-SA Standards Board
445 Hoes Lane
Piscataway, NJ 08854 USA

Laws and regulations

Users of IEEE Standards documents should consult all applicable laws and regulations. Compliance with the provisions of any IEEE Standards document does not imply compliance to any applicable regulatory requirements. Implementers of the standard are responsible for observing or referring to the applicable regulatory requirements. IEEE does not, by the publication of its standards, intend to urge action that is not in compliance with applicable laws, and these documents may not be construed as doing so

Copyrights

IEEE draft and approved standards are copyrighted by IEEE under US and international copyright laws. They are made available by IEEE and are adopted for a wide variety of both public and private uses. These include both use, by reference, in laws and regulations, and use in private self-regulation, standardization, and the promotion of engineering practices and methods. By making these documents available for use and adoption by public authorities and private users, IEEE does not waive any rights in copyright to the documents.

Photocopies

Subject to payment of the appropriate fee, IEEE will grant users a limited, non-exclusive license to photocopy portions of any individual standard for company or organizational internal use or individual, non-commercial use only. To arrange for payment of licensing fees, please contact Copyright Clearance Center, Customer Service, 222 Rosewood Drive, Danvers, MA 01923 USA; +1 978 750 8400. Permission to photocopy portions of any individual standard for educational classroom use can also be obtained through the Copyright Clearance Center.

Updating of IEEE Standards documents

Users of IEEE Standards documents should be aware that these documents may be superseded at any time by the issuance of new editions or may be amended from time to time through the issuance of amendments, corrigenda, or errata. An official IEEE document at any point in time consists of the current edition of the document together with any amendments, corrigenda, or errata then in effect.

Every IEEE standard is subjected to review at least every 10 years. When a document is more than 10 years old and has not undergone a revision process, it is reasonable to conclude that its contents, although still of some value, do not wholly reflect the present state of the art. Users are cautioned to check to determine that they have the latest edition of any IEEE standard.

In order to determine whether a given document is the current edition and whether it has been amended through the issuance of amendments, corrigenda, or errata, visit the IEEE-SA Website at http://www.ieee.org/publications_standards/index.html or contact IEEE at the address listed previously. For more information about the IEEE-SA or IEEE's standards development process, visit the IEEE-SA Website at <http://standards.ieee.org>.

Errata

Errata, if any, for all IEEE standards can be accessed on the IEEE-SA Website at the following URL: <http://standards.ieee.org/findstds/errata/index.html>. Users are encouraged to check this URL for errata periodically.

Patents

Attention is called to the possibility that implementation of this standard may require use of subject matter covered by patent rights. By publication of this standard, no position is taken by the IEEE with respect to the existence or validity of any patent rights in connection therewith. If a patent holder or patent applicant has filed a statement of assurance via an Accepted Letter of Assurance, then the statement is listed on the IEEE-SA Website at <http://standards.ieee.org/about/sasb/patcom/patents.html>. Letters of Assurance may indicate whether the Submitter is willing or unwilling to grant licenses under patent rights without compensation or under reasonable rates, with reasonable terms and conditions that are demonstrably free of any unfair discrimination to applicants desiring to obtain such licenses.

Essential Patent Claims may exist for which a Letter of Assurance has not been received. The IEEE is not responsible for identifying Essential Patent Claims for which a license may be required, for conducting inquiries into the legal validity or scope of Patents Claims, or determining whether any licensing terms or conditions provided in connection with submission of a Letter of Assurance, if any, or in any licensing agreements are reasonable or non-discriminatory. Users of this standard are expressly advised that determination of the validity of any patent rights, and the risk of infringement of such rights, is entirely their own responsibility. Further information may be obtained from the IEEE Standards Association.

Participants

At the time this draft standard was completed, the IEEE 386 Working Group (B16W) had the following membership:

Tim Wall, *Chair*
David Hughes, *Vice Chair*
Carl Wentzel, *Past Vice Chair*
Mike Faulkenberry, *Secretary*

Ryan Anthan
Brian Ayers
Gary Betts
David Crotty
Mike Dyer
Richard Harp

Jeffrey Helzer
Mike Jackson
Edward Jankowich
Michael Lauxman
Ken Lee
Glenn Luzzi
Jeff Madden

John Makal
Aaron Norris
Michael Smalley
Stan Szyszko
Bastiaan van Besouw
Rich Vencus

The following members of the individual balloting committee voted on this standard. Balloters may have voted for approval, disapproval, or abstention.

John Ainscough
Roy Alexander
Saleman Alibhay
Chris Ambrose
Robert Beavers
Gary Betts
Kenneth Bow
William Byrd
Thomas Campbell
Thomas Champion
Robert Christman
Kurt Clemente
David Crotty
Glenn Davis
Gary Donner
Mike Faulkenberry
Marcel Fortin
Craig Goodwin
Steven Graham
Randall Groves
Richard Harp
Jeffrey Helzer
Lee Herron
Werner Hoelzl

David Hughes
David Jackson
Richard Jackson
Edward Jankowich
Song Jin
A. Jones
Laszlo Kadar
Gael Kennedy
Yuri Khersonsky
Jim Kulchisky
Chung-Yiu Lam
Benjamin Lanz
Michael Lauxman
Glenn Luzzi
Jeff Madden
John Makal
Arturo Maldonado
John Merando
Daleep Mohla
Jerry Murphy
Michael Newman
Aaron Norris
Lorraine Padden
Christopher Petrola
Benjamin Quak

Robert Resuali
Michael Roberts
Charles Rogers
Bartien Sayogo
Michael Smalley
Jeremy Smith
Jerry Smith
Gregory Stano
James Swank
Stanley Szyszko
David Tepen
Nijam Uddin
Bastiaan van Besouw
Rich Vencus
John Vergis
Martin von Herrmann
Carl Wall
Eric Wall
William Walter
Mark Walton
Yingli Wen
Carl Wentzel
Kenneth White
Dawn Zhao

When the IEEE-SA Standards Board approved this standard on 30 June 2016, it had the following membership:

Jean-Philippe Faure, *Chair*
Ted Burse, *Vice Chair*
John D. Kulick, *Past Chair*
Konstantinos Karachalios, *Secretary*

Chuck Adams
Masayuki Ariyoshi
Stephen Dukes
Jianbin Fan
J. Travis Griffith
Gary Hoffman

Ronald W. Hotchkiss
Michael Janezic
Joseph L. Koepfinger*
Hung Ling
Kevin Lu
Annette D. Reilly
Gary Robinson

Mehmet Ulema
Yingli Wen
Howard Wolfman
Don Wright
Yu Yuan
Daidi Zhong

*Member Emeritus

Introduction

This introduction is not part of IEEE Std 386-2016, IEEE Standard for Separable Insulated Connector Systems for Power Distribution Systems Rated 2.5 kV through 35 kV.

This standard was developed in response to a need created by the rapid expansion of underground distribution systems. A key element that allowed this expansion to become a reality is the separable insulated connector. This device provides for simple and inexpensive connection and switching to transformers and other equipment used in underground distribution.

When separable insulated connectors became available, IEEE and the National Electrical Manufacturers Association (NEMA) worked cooperatively to develop a document that defined the interfaces, ratings, and test conditions for the device. The success of that cooperative effort is apparent from both the vast number of these devices now in interchangeable use in the field and their enviable safety record.

This cooperative effort continues due to the ongoing upgrading and changing nature of these underground systems and products. The recent cooperative effort has been provided by the ANSI C119.2 Subcommittee and the IEEE Working Group on Separable Connectors under the auspices of the Insulated Conductors Committee of the IEEE Power Engineering Society.

This revision reflects the following major additions:

- changed the document title to state specific system voltages covered
- defined connector components
- added color coding for 600-A loadbreak connectors
- added 900-A deadbreak connectors
- added 600-A loadbreak connectors
- added 15-, 25-, 28- and 35-kV voltage class designations
- added straight and multi-point (“I,” “H,” and “Y”) connectors
- addressed handling of no-test samples during switching and fault-close testing
- expanded operating interface ac withstand test and made it normative
- added tee connector/cable adaptor interchangeability test
- redrew all figures
- deleted switching test circuit (b), formerly in Figure 19 of IEEE 386-2006, now [Figure 28](#) in this revision of the standard
- removed the requirement for the 15-min dc withstand test (now informative in [Annex C](#))
- removed the requirement for limited interchangeability that was formerly 6.4.2 in IEEE 386-2006
- changed the partial discharge sensitivity from 3 pC to 5 pC
- added that mechanical actuators shall not be used for fault close testing

For information on the application of separable connectors, refer to IEEE Std 1215TM-2013¹

¹For information on references, see [Clause 2](#).

Contents

1. Scope.....	14
2. Normative references	14
3. Definitions, abbreviations, and acronyms	15
3.1 Definitions.....	15
3.2 Abbreviations and acronyms	19
4. Service conditions	19
4.1 Usual service conditions.....	19
4.2 Unusual service conditions.....	19
5. Ratings and characteristics	19
5.1 Voltage ratings and characteristics.....	19
5.2 Current ratings and characteristics.....	20
6. Construction.....	21
6.1 Identification	21
6.2 Operating means.....	22
6.3 Shielding	23
6.4 Interchangeability.....	23
6.5 Test point	23
6.6 Hold-down bails	24
6.7 Bushing well stud torque withstand	24
6.8 Thermal cycle withstand.....	24
7. Testing.....	24
7.1 Production tests	24
7.2 Design tests	24
7.3 Test conditions.....	49
7.4 Partial discharge test.....	49
7.5 Dielectric tests.....	50
7.6 Short-time current test	53
7.7 Switching test	53
7.8 Fault-closure test	57
7.9 Current-cycling test for uninsulated components of 600-A and 900-A connectors.....	59
7.10 Current-cycling test for 200-A insulated connectors	60
7.11 Current-cycling test for 600-A and 900-A insulated connectors	62
7.12 Accelerated sealing life test	63
7.13 Cable pull-out test (tensile strength).....	64
7.14 Operating-force test for separable connectors with an operating eye.....	64
7.15 Operating-eye test.....	64
7.16 Test point cap test	64
7.17 Test point tests	65
7.18 Shielding test.....	65
7.19 Bushing well stud torque withstand test.....	65
7.20 Thermal cycle withstand test	65
7.21 Tee separable insulated connector interchangeability test	66
Annex A (informative) Trial use guide for testing of separable connector lubricants	68
Annex B (informative) IEC versus IEEE ratings.....	71

Annex C (informative) DC withstand test voltage reference	77
Annex D (informative) Bibliography	78

List of Figures

Figure 1—Interface 1: typical components of 200-A separable insulated connector system (previously Figure 1 in IEEE Std 386-2006)	25
Figure 2—Interface 2: a 200-A connection configuration, 15-, 25-, 28-, and 35-kV class.....	26
Figure 3—Interface 3: a 200-A deadbreak bushing well interface, 15-, 25-, 28-, and 35-kV class (previously Figure 3 in IEEE Std 386-2006)	27
Figure 4—Interface 4: a 200-A deadbreak interface, 15-, 25-, and 28-kV class (previously Figure 4 in IEEE Std 386-2006)	28
Figure 5—Interface 5: a 200-A loadbreak interface, 15-kV class (previously Figure 5 in IEEE Std 386-2006).....	29
Figure 6—Interface 7A: a 200-A loadbreak interface, 25- and 28-kV class (previously Figure 7 in IEEE Std 386-2006)	30
Figure 7—Interface 8, a 200-A loadbreak interface, 35-kV class (large interface, previously Figure 8 in IEEE Std 386-2006)	31
Figure 8—Interface 9: a 200-A loadbreak interface, single-phase, 35-kV class (large interface, previously Figure 9 in IEEE Std 386-2006).....	32
Figure 9—Interface 7B, a 200-A loadbreak interface, 35-kV class (small interface, previously Figure 7 in IEEE Std 386-2006).....	33
Figure 10—Interface 10: a 200-A deadbreak interface, 35-kV class (previously Figure 10 in IEEE Std 386-2006).....	34
Figure 11—Typical components of a 600- or 900-A separable insulated connector system (previously Figure 2 in IEEE Std 386-2006)	35
Figure 12—Interface 19: a 600- and 900-A connection configuration, 15-, 25-, 28-, and 35-kV class	36
Figure 13—Interface 11: a 600- and 900-A deadbreak interface, 15- and 25-kV class (previously Figure 11 in IEEE Std 386-2006)	37
Figure 14—Interface 12: a 600- and 900-A deadbreak interface, 15-, 25-, and 28-kV class (previously Figure 12 in IEEE Std 386-2006)	38
Figure 15—Interface 13: a 600- and 900-A deadbreak interface, 35-kV class (previously Figure 13 in IEEE Std 386-2006)	39
Figure 16—Interface 14: a 600- and 900-A deadbreak interface, 35-kV class (previously Figure 14 in IEEE Std 386-2006)	40
Figure 17—Interface 15: a 600-A loadbreak interface 15-, 25-, 28-, and 35-kV class.....	41
Figure 18—Interface 16: a 600- and 900-A disconnectable joint, 15-, 25-, 28-, and 35-kV class.....	42
Figure 19—Interface 17: a cable adapter for use with 600- and 900-A 15-, 25-, and 28-kV deadbreak separable insulated connectors and 15-, 25-, 28-, and 35-kV disconnectable buses	43
Figure 20—Interface 18: a cable adapter for use with 600- and 900-A 35-kV deadbreak separable insulated connectors.....	44

Figure 21—Stacking dimensions for a 200-A loadbreak separable insulated connector system, 15-, 25-, 28-, and 35-kV class (previously Figure 16 in IEEE Std 386-2006).....	45
Figure 22—Stacking dimensions for a 200-A deadbreak separable insulated connector system, 15- and 25-kV class (previously Figure 17 in IEEE Std 386-2006)	46
Figure 23—Stacking dimensions for a 600- and 900-A deadbreak separable insulated connector system, 15-, 25-, 28-, and 35-kV class (previously Figure 18 in IEEE Std 386-2006)	47
Figure 24—Typical components, 600- and 900-A, 15-, 25-, 28- and 35-kV deadbreak disconnectable buses	48
Figure 25—Typical connection configuration, disconnectable buses.....	49
Figure 26—Circuit diagram for operating interface ac withstand test	52
Figure 27—Short time-current waveform	54
Figure 28—Circuit diagrams for switching current tests.....	56
Figure 29—Circuit diagrams for fault-closure tests	58
Figure 30—Thermal test with off-axis operation (7.10.2).....	62
Figure 31—Thermal cycle profile	66
Figure B.1—IEC/CENELEC cone-style bushing	76

List of Tables

Table 1—Voltage ratings and characteristics for loadbreak connectors.....	20
Table 2—Voltage ratings and characteristics of deadbreak connectors	20
Table 3—Current ratings and characteristics for loadbreak connectors.....	20
Table 4—Current ratings and characteristics for deadbreak connectors	21
Table 5—200-A loadbreak connector color code	22
Table 6—600-A loadbreak connector color code	22
Table 7—Static operating force	23
Table 8—Design tests.....	50
Table 9—Impulse wave shape tolerances	53
Table 10—Voltage conditions for switching test	54
Table 11—Ground plane spacing for switching and fault-closure tests	55
Table 12—Voltage conditions for fault-closure test	57
Table 13—Cable insulation thickness and conductor definition for 7.10 , 7.11 , and 7.12	60
Table A.1—Lubricant properties	70
Table B.1—IEEE versus IEC voltage ratings	72
Table B.2—IEEE 386 versus IEC bushing interface	73
Table B.3—Primary IEC and CENELEC screened (shielded) separable connector test sequence	75
Table C.1—Voltage ratings and reference dc test levels for separable insulated connectors	77

IEEE Standard for Separable Insulated Connector Systems for Power Distribution Systems Rated 2.5 kV through 35 kV

IMPORTANT NOTICE: This standard is not intended to ensure safety, security, health, or environmental protection. Implementers of the standard are responsible for determining appropriate safety, security, environmental, and health practices or regulatory requirements.

This IEEE document is made available for use subject to important notices and legal disclaimers. These notices and disclaimers appear in all publications containing this document and may be found under the heading “Important Notice” or “Important Notices and Disclaimers Concerning IEEE Documents.” They can also be obtained on request from IEEE or viewed at <http://standards.ieee.org/IPR/disclaimers.html>.

1. Scope

This standard establishes definitions, service conditions, ratings, interchangeable construction features, and tests for loadbreak and deadbreak separable insulated connector systems rated 900 A or less for use on shielded power distribution systems rated 2.5 kV through 35 kV.

2. Normative references

The following referenced documents are indispensable for the application of this document (i.e., they must be understood and used, so each referenced document is cited in text and its relationship to this document is explained). For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments or corrigenda) applies.

ANSI C119.4, Electric Connectors—Connectors for Use between Aluminum-to-Aluminum or Aluminum-to-Copper Conductors Designed for Normal Operation at or Below 93 °C and Copper-to-Copper Conductors Designed for Normal Operation at or Below 100 °C.²

ANSI/ASQ Z1.4–2003 (R2013), Sampling Procedures and Tables for Inspection by Attributes.

ASTM F467, Standard Specification for Nonferrous Nuts for General Use.³

²ANSI publications are available from the American National Standards Institute, <http://www.ansi.org/>.

³ASTM publications are available from the American Society for Testing and Materials, <http://www.astm.org/>.