

BS EN ISO 7236:2016



BSI Standards Publication

**Ships and marine technology
— Inland navigation vessels
— Mounting attachments for
demountable signal masts for
push-tows (ISO 7236:2014)**

National foreword

This British Standard is the UK implementation of EN ISO 7236:2016. It is identical to ISO 7236:2014. It supersedes BS ISO 7236:2014 and BS EN 929:1995, which are withdrawn.

The UK participation in its preparation was entrusted to Technical Committee SME/32, Ships and marine technology - Steering committee.

A list of organizations represented on this committee can be obtained on request to its secretary.

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31 October 2016	This corrigendum renumbers BS ISO 7236:2014 as BS EN ISO 7236:2016

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EN ISO 7236

NORME EUROPÉENNE

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English Version

**Ships and marine technology - Inland navigation vessels -
Mounting attachments for demountable signal masts for
push-tows (ISO 7236:2014)**

Navires et technologie maritime - Bateaux de
navigation intérieure - Ferrures d'attache pour mâts de
signalisation amovibles destinés aux convois poussés
(ISO 7236:2014)

Schiffe und Meerestechnik - Fahrzeuge der
Binnenschifffahrt - Masthalterungen für losnehmbare
Signalarme für Schubverbände (ISO 7236:2014)

This European Standard was approved by CEN on 25 July 2016.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

European foreword

The text of ISO 7236:2014 has been prepared by Technical Committee ISO/TC 8 “Ships and marine technology” of the International Organization for Standardization (ISO) and has been taken over as EN ISO 7236:2016 by Technical Committee CEN/TC 15 “Inland navigation vessels” the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2017, and conflicting national standards shall be withdrawn at the latest by February 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 929:1993.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 7236:2014 has been approved by CEN as EN ISO 7236:2016 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 8, *Ships and marine technology*, Subcommittee SC 7, *Inland navigation vessels*.

This second edition cancels and replaces the first edition (ISO 7236:1991), of which it constitutes a technical revision.

Amendments

The following amendments have been made to the first edition (1991-06-15).

- a) The definitions have been reworded and two definitions have been added.
- b) The figures have been updated.
- c) The designation has been added.
- d) The International Standard has been editorially revised.

Introduction

Since push barges do not generally have their own masts fitted with the lights required for push-tows, the masts are carried on the push vessel and fitted to the barges when the vessels are connected. Therefore, the mounting attachments are to be of a uniform type, have the same dimensions, and fit the lower part of the mast so that work can be carried out quickly, easily, and safely even in bad visibility conditions and in each weather situation. In addition, the mounting attachments ensure that the masts, and therefore the push-tow light, are correctly seated which is of fundamental importance for safety in shipping traffic.

Ships and marine technology — Inland navigation vessels — Mounting attachments for demountable signal masts for push-tows

1 Scope

This International Standard applies to mounting attachments for demountable masts with an integral mast lower part for the placing of lights on push barges. It specifies construction, dimensions, manufacture, arrangement, and means of attachment.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2768-1, *General tolerances — Part 1: Tolerances for linear and angular dimensions without individual tolerance indications*

EN 10025-2, *Hot rolled products of structural steels — Part 2: Technical delivery conditions for non-alloy structural steels*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

mounting attachment

device comprising of a mast stand and mast clamp which are arranged on the barge in such a way that they can maintain a signal mast in the specified position

3.2

mast stand

device fixed to the deck which accepts the lower part of the signal mast and secures it against rotation about the vertical mast axis

3.3

mast clamp

device which secures the top of the lower portion of the signal mast

3.4

mast lower part

lower part of the signal mast which is inserted into the mounting attachment

4 Technical requirements

General tolerances: ISO 2768:— c.

The requirements relate to construction, dimensions, design, arrangement, and means of attachment.