



BSI Standards Publication

**Rubber, vulcanized — Determination
of stress in tension upon heating**

National foreword

This British Standard is the UK implementation of ISO 12493:2017. It supersedes BS ISO 12493:2011, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PRI/22, Testing and analysis of rubber.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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**Rubber, vulcanized — Determination
of stress in tension upon heating**

*Caoutchouc vulcanisé — Détermination de la contrainte en traction
lors du chauffage*



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 2, *Testing and analysis*.

This second edition cancels and replaces the first edition (ISO 12493:2011), of which it constitutes a minor revision to update the normative references in [Clause 2](#).

Introduction

Vulcanized rubber held under a constant stress will contract as the test temperature is raised, while a test piece held under a constant strain will develop an increased stress. These are features of the Gough-Joule effect in rubber and, unless they are taken into account at the design stage, any resulting changes in forces and dimensions can affect the performance of some products, such as rotary seals, used at high temperatures and high strains (see Reference [1]).

This document describes a test method for the determination of the change in tensile stress that results from an increase in test temperature.

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WARNING 1 — Persons using this document should be familiar with normal laboratory practice. This document does not purport to address all of the safety problems, if any, associated with its use. It is the responsibility of the user to establish appropriate safety and health practices and to ensure compliance with any national regulatory conditions.

WARNING 2 — Certain procedures specified in this document might involve the use or generation of substances, or the generation of waste, that could constitute a local environmental hazard. Reference should be made to appropriate documentation on safe handling and disposal after use.

1 Scope

This document specifies a method for measuring the stress in tension which is developed in vulcanized rubber when it is heated (thermal stress). The thermal stress is measured for various pre-strain and temperature conditions as a function of time.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 5893, *Rubber and plastics test equipment — Tensile, flexural and compression types (constant rate of traverse) — Specification*

ISO 18899:2013, *Rubber — Guide to the calibration of test equipment*

ISO 23529, *Rubber — General procedures for preparing and conditioning test pieces for physical test methods*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at <http://www.iso.org/obp>

— IEC Electropedia: available at <http://www.electropedia.org/>

3.1

thermal stress

σ_T

force per initial unit area which is developed in the test piece upon heating

Note 1 to entry: It is expressed in N/m² or Pa.

3.2

maximum thermal stress

max. σ_T

peak value of the thermal stress recorded during the test