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**Gas welding equipment — Quick-  
action couplings with shut-off  
valves for welding, cutting and  
allied processes**

*Matériel de soudage aux gaz — Raccords rapides à obturation pour  
soudage, coupage et techniques connexes*





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# Contents

	Page
<b>Foreword</b> .....	<b>iv</b>
<b>Introduction</b> .....	<b>v</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Types of coupling</b> .....	<b>1</b>
<b>5 Installation</b> .....	<b>2</b>
<b>6 Design requirement</b> .....	<b>2</b>
6.1 Dimensions, non-interchangeability and interchangeability.....	2
6.2 Configuration.....	2
6.3 Coupling and uncoupling.....	3
6.4 Connections.....	3
6.5 Materials.....	3
<b>7 Working requirements</b> .....	<b>4</b>
7.1 Pressure resistance.....	4
7.2 Gas tightness.....	4
7.2.1 General requirements.....	4
7.2.2 Specific requirements.....	4
7.3 Pressure drop.....	4
7.4 Resistance to flashback.....	4
7.5 Resistance to tensile load.....	4
7.6 Resistance to radial loads.....	4
7.7 Endurance.....	5
7.8 Other functions.....	5
<b>8 General test conditions</b> .....	<b>5</b>
8.1 General.....	5
8.2 Test sequence.....	6
<b>9 Test procedure</b> .....	<b>7</b>
9.1 Examination of dimensions and test of non-interchangeability and interchangeability.....	7
9.1.1 Dimensions.....	7
9.1.2 Non-interchangeability between different gas types.....	7
9.1.3 Interchangeability within a single gas type.....	7
9.2 Pressure resistance.....	8
9.3 Gas tightness test.....	8
9.3.1 General.....	8
9.3.2 Basic method and test device.....	8
9.3.3 Particular specifications.....	8
9.4 Flashback test.....	8
9.5 Resistance to tensile load.....	8
9.6 Resistance to radial load.....	9
9.7 Endurance test.....	9
<b>10 Marking</b> .....	<b>9</b>
<b>11 Instructions for use</b> .....	<b>9</b>
<b>Bibliography</b> .....	<b>10</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 8, *Equipment for gas welding, cutting and allied processes*.

Any feedback, question or request for official interpretation related to any aspect of this document should be directed to the Secretariat of ISO/TC 44/SC 8 via your national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html). Official interpretations, where they exist, are available from this page: <https://committee.iso.org/sites/tc44/home/interpretation.html>.

This fourth edition cancels and replaces the third edition (ISO 7289:2010), which has been technically revised. The main changes compared to the previous edition are as follows:

- a) normative references have been updated;
- b) [Subclause 6.2](#) has been updated;
- c) in [6.5](#), requirements for coated material have been added;
- d) in [8.1](#), accuracy of pressure and flow measurement have been added;
- e) old Subclause 8.3 has been updated and incorporated in [9.1](#);
- f) [Subclause 9.4](#) has been updated;
- g) [Clause 10](#) has been updated.

## Introduction

Quick-action couplings with shut-off valves are used in equipment for gas welding, cutting and allied processes to connect the hoses used between the regulator and the torch, either to one another or to the regulators and the torches themselves.

These couplings are fitted with shut-off devices that interrupt the gas flow when the two elements are disconnected, so that coupling and uncoupling operations can be performed manually while the equipment is under pressure.



# Gas welding equipment — Quick-action couplings with shut-off valves for welding, cutting and allied processes

## 1 Scope

This document defines the specifications and the type tests for quick-action couplings with shut-off valves. It applies to quick-action couplings used between the regulator and the torch in equipment for gas welding, cutting and allied processes.

This document applies to cases where these couplings are used with hoses in accordance with ISO 3821 or threaded unions in accordance with ISO/TR 28821.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 5175-1:2017, *Gas welding equipment — Safety devices — Part 1: Devices incorporating a flame (flashback) arrestor*

ISO 6150, *Pneumatic fluid power — Cylindrical quick-action couplings for maximum working pressures of 10 bar, 16 bar and 25 bar (1 MPa, 1,6 MPa, and 2,5 MPa) — Plug connecting dimensions, specifications, application guidelines and testing*

ISO 9090, *Gas tightness of equipment for gas welding and allied processes*

ISO 9539, *Gas welding equipment — Materials for equipment used in gas welding, cutting and allied processes*

ISO 15296, *Gas welding equipment — Vocabulary*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 15296 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

### 3.1

#### **female element**

part of the quick-action coupling which is fitted with an automatic shut-off system that prevents internal gas leakage in the uncoupled mode

### 3.2

#### **male element**

part of the quick-action coupling which is intended to couple into the *female element* (3.1) (see [Figure 1](#))

## 4 Types of coupling

This document deals with three types of quick-action coupling with shut-off valves, according to the gases for which they are intended.