



BSI Standards Publication

**Aerospace series - Pipe coupling 8°30'
up to 28 000 kPa - Dynamic beam seal -
Metric series - Technical specification**

National foreword

This British Standard is the UK implementation of EN 3275:2019. It supersedes BS EN 3275:2002, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee ACE/12, Aerospace fasteners and fastening systems.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2019
Published by BSI Standards Limited 2019

ISBN 978 0 539 01832 5

ICS 49.080; 49.020

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 May 2019.

Amendments/corrigenda issued since publication

Date	Text affected
------	---------------

EUROPEAN STANDARD

EN 3275

NORME EUROPÉENNE

EUROPÄISCHE NORM

May 2019

ICS 49.080

Supersedes EN 3275:2002

English Version

Aerospace series - Pipe coupling 8°30' up to 28 000 kPa Dynamic beam seal - Metric series - Technical specification

Série aérospatiale - Système de raccordement 8°30'
jusqu'à 28 000 kPa - Joint à lèvres - Série métrique -
Spécification technique

Luft- und Raumfahrt - Rohrverschraubung 8°30' bis 28
000 kPa Dichtlippe - Metrische Reihe - Technische
Lieferbedingungen

This European Standard was approved by CEN on 5 November 2018.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents

	Page
European foreword.....	3
1 Scope	4
2 Normative references	4
3 Terms and definitions	5
4 Symbols.....	7
5 Requirements, inspection and test methods.....	7
5.1 Test conditions and preparation of specimens for qualification.....	8
6 Quality assurance.....	23
6.1 Product qualification	23
6.2 Quality control records	23
6.3 Acceptance conditions.....	23
6.4 Rejection.....	23
6.5 Purchaser's (user's) quality control.....	24
7 Preparation for delivery.....	24
7.1 Cleaning	24
7.2 Preservation and packaging.....	24
Annex A (normative) Production batch identification	28
A.1 Introduction	28
A.2 Records	28
A.3 Example of batch identification	29
Bibliography.....	30

European foreword

This document (EN 3275:2019) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2019, and conflicting national standards shall be withdrawn at the latest by November 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 3275:2002.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European standard specifies the required characteristics, inspection and test methods, quality assurance and procurement requirements for metric series 8°30' dynamic beam seal pipe couplings, for temperature ranges type II and III according to ISO 6771 and nominal pressure up to 28 000 kPa.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2813, *Aerospace series — Aluminium alloy AL-P-6061- — T6 — Drawn tube for pressure applications — $0,6\text{ mm} \leq a \leq 12,5\text{ mm}$* ¹

EN 3120, *Aerospace series — Titanium alloy TI-P64003 — Cold worked and stress relieved — Seamless tube for pressure systems — $4\text{ mm} \leq D \leq 51\text{ mm}$, $690\text{ MPa} \leq R_m \leq 1\ 030\text{ MPa}$*

EN 10204, *Metallic products — Types of inspection documents*

EN ISO 1302, *Geometrical Product Specifications (GPS) — Indication of surface texture in technical product documentation*

ISO 2685, *Aircraft — Environmental test procedure for airborne equipment — Resistance to fire in designated fire zones*

ISO 2859-1, *Sampling procedures for inspection by attributes — Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection*

ISO 5855 (all parts), *Aerospace — MJ threads*

ISO 6771, *Aerospace — Fluid systems and components — Pressure and temperature classifications*

ISO 6772, *Aerospace — Fluid systems — Impulse testing of hydraulic hose, tubing and fitting assemblies*

ISO 7137, *Aircraft — Environmental conditions and test procedures for airborne equipment*

ISO 7257, *Aircraft — Hydraulic tubing joints and fittings — Rotary flexure test*

ISO 8625-1, *Aerospace — Fluid systems — Vocabulary — Part 1: General terms and definitions related to pressure*

ISO 9538, *Aerospace series — Hydraulic tubing joints and fittings — Planar flexure test*

TR 2674, *Design and construction of pipeline for fluids in liquid or gaseous condition — Rigid lines, installation*²

1 Published as ASD-STAN Prestandard at the date of publication of this standard by AeroSpace and Defence industries Association of Europe – Standardization (ASD-STAN) (www.asd-stan.org).

2 Published as ASD-STAN Technical Report at the date of publication of this standard by AeroSpace and Defence industries Association of Europe – Standardization (ASD-STAN) (www.asd-stan.org).