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Connecting Flange Joints between Tapping Sleeves and Tapping Valves

Standard Practice
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> Substantive changes in this 2021 edition are "flagged" by parallel bars as shown on the margins of this paragraph. The specific detail of the change may be determined by comparing the material flagged with that in the previous 2017 edition.

Non-tolerance dimensions in this Standard Practice are nominal unless otherwise specified.

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PREFACE

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The MSS Technical Committee 112, *Water Works Valves & Fittings*, has primary responsibility for this Standard Practice and included the following members at the time of approval:

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Manufacturers Standardization Society of the Valve and Fittings Industry

TABLE OF CONTENTS

SECTION

PURPOSE 1
1 SCOPE 1
2 DEFINITIONS 1
3 PRESSURE-TEMPERATURE RATING 3
4 FLANGE DIMENSIONS 3
5 FLANGE ALIGNMENT 3
6 FLANGE GASKET 3

TABLE

1 Recess in Tapping Sleeve Flange 4
2 Raised Face or Lip of Tapping Valve 5

FIGURE

1 Tapping Components 2

ANNEX

A Referenced Standards and Applicable Dates 6

MSS Standard Practices (SPs) related to or referenced in this publication:

MSS SP-86	***Recommended Rules and Guidelines for SI (Metric) Data in MSS Standards***
ANSI/MSS SP-96	***Terminology for Valves, Fittings, and Their Related Components***
MSS SP-111	***Gray-Iron and Ductile-Iron Tapping Sleeves***
MSS SP-113	***Connecting Joints between Tapping Machines and Tapping Valves***
MSS SP-124	***Fabricated Tapping Sleeves***

American National Standards Published by MSS, an ANSI-accredited Standards Developer:

ANSI/MSS SP-25	***Standard Marking System for Valves, Fittings, Flanges, and Unions***
ANSI/MSS SP-44	***Steel Pipeline Flanges***
ANSI/MSS SP-55	***Quality Standard for Steel Castings for Valves, Flanges, Fittings, and Other Piping Components – Visual Method for Evaluation of Surface Irregularities***
ANSI/MSS SP-58	***Pipe Hangers and Supports – Materials, Design, Manufacture, Selection, Application, and Installation***
ANSI/MSS SP-96	***Terminology for Valves, Fittings, and Their Related Components***
ANSI/MSS SP-114	***Corrosion Resistant Pipe Fittings Threaded and Socket Welding Class 150 and 1000***
ANSI/MSS SP-122	***Plastic Industrial Ball Valves***
ANSI/MSS SP-134	***Valves for Cryogenic Service, including Requirements for Body/Bonnet Extensions***
ANSI/MSS SP-135	***High Pressure Knife Gate Valves***
ANSI/MSS SP-138	***Quality Standard Practice for Oxygen Cleaning of Valves and Fittings***
ANSI/MSS SP-144	***Pressure Seal Bonnet Valves***

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The Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry is a non-profit technical association organized for development and improvement of industry, national and international codes and standards for Valves, Valve Actuators, Valve Modifications, Pipe Fittings, Flanges, Pipe Hangers and Supports, and Associated Seals. Since its establishment in 1924, MSS has been dedicated to developing standards for national and global applications, in cooperation with other standardizing bodies and regulatory authorities. **MSS is an American National Standards Institute (ANSI)-accredited standards developer.**

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