



# PIP PNCM0001 Piping Material Specification Designator System

#### PURPOSE AND USE OF PROCESS INDUSTRY PRACTICES

In an effort to minimize the cost of process industry facilities, this Practice has been prepared from the technical requirements in the existing standards of major industrial users, contractors, or standards organizations. By harmonizing these technical requirements into a single set of Practices, administrative, application, and engineering costs to both the purchaser and the manufacturer should be reduced. While this Practice is expected to incorporate the majority of requirements of most users, individual applications may involve requirements that will be appended to and take precedence over this Practice. Determinations concerning fitness for purpose and particular matters or application of the Practice to particular project or engineering situations should not be made solely on information contained in these materials. The use of trade names from time to time should not be viewed as an expression of preference but rather recognized as normal usage in the trade. Other brands having the same specifications are equally correct and may be substituted for those named. All Practices or guidelines are intended to be consistent with applicable laws and regulations including OSHA requirements. To the extent these Practices or guidelines should conflict with OSHA or other applicable laws or regulations, such laws or regulations must be followed. Consult an appropriate professional before applying or acting on any material contained in or suggested by the Practice.

This Practice is subject to revision at any time.

© Process Industry Practices (PIP), Construction Industry Institute, The University of Texas at Austin, 3925 West Braker Lane (R4500), Austin, Texas 78759. PIP Member Companies and Subscribers may copy this Practice for their internal use. Changes or modifications of any kind are not permitted within any PIP Practice without the express written authorization of PIP. Authorized Users may attach addenda or overlays to clearly indicate modifications or exceptions to specific sections of PIP Practices. Authorized Users may provide their clients, suppliers and contractors with copies of the Practice solely for Authorized Users' purposes. These purposes include but are not limited to the procurement process (e.g., as attachments to requests for quotation/ purchase orders or requests for use on a specific project by Authorized User's client. PIP's copyright notices must be clearly indicated and unequivocally incorporated in documents where an Authorized User desires to provide any third party with copies of the Practice.

#### PUBLISHING HISTORY

February 1997
February 1999
November 1999

Issued as PNSM0001 M Complete Revision C Revision Ju

 May 2001
 T

 October 2006
 C

 June 2007
 E

Technical Correction Complete Revision & Renumbering Editorial Revision December 2015 January 2022

5 Complete Revision Complete Revision

Not printed with State funds





## PIP PNCM0001 Piping Material Specification Designator System

### **Table of Contents**

1.	Sco	оре		
2.	Red	quirements	2	
	2.1	General	2	
	2.2	Field Definitions	2	
	2.3	Example Designation	3	
	2.4	Standard Notes	3	
	2.5	Cover Sheet / Addendum Form	4	
Ap	pen	dixes		

Appendix A - Cover Sheet/Addendum Form Appendix B - Sample Cover Sheet Appendix C - Sample Addendum Appendix D - Piping Material Specification Designator System Summary Sheet

#### 1. Scope

This Practice describes the arrangement of the PIP Piping Material Specification (PMS) designations and the requirements for each field within a designation. Designation requirements are provided for both PIP-developed and owner-developed piping material specifications. A one-page summary of the PIP PMS Designator System specified in this Practice is provided in Appendix D.

#### 2. Requirements

#### 2.1 General

- 2.1.1 The PMS Designator System shall consist of six alternating alphanumeric fields containing one or two characters each (maximum of ten characters). The first five fields are mandatory while the sixth is optional.
- 2.1.2 Each field shall describe various features of a PMS.

#### 2.2 Field Definitions

#### 2.2.1 First Field – Pressure Rating

- 2.2.1.1 The first field shall define the pressure rating.
- 2.2.1.2 The pressure rating field shall consist of one or two numeric characters in accordance with Table 1.

#### 2.2.2 Second Field – Piping Material

- 2.2.2.1 The second field shall define the nominal pipe material.
- 2.2.2.2 The nominal pipe material field shall consist of two alphabetic characters in accordance with Table 2.

#### 2.2.3 Third Field – Corrosion Allowance

- 2.2.3.1 The third field shall define the corrosion/erosion allowance.
- 2.2.3.2 The corrosion/erosion allowance field shall consist of one numeric character in accordance with Table 3.

#### 2.2.4 Fourth Field – Joint Construction

- 2.2.4.1 The fourth field shall define the joint construction/construction type.
- 2.2.4.2 The joint construction/construction type field shall consist of one alphabetic character in accordance with Table 4.

#### 2.2.5 Fifth Field – Sequential Number

- 2.2.5.1 The fifth field shall define a sequential number for numbering variations of a PMS.
- 2.2.5.2 The sequential number field shall consist of two numeric characters that shall be applied in accordance with the following ranges: