
**Small craft — Remote hydraulic
steering systems**

*Petits navires — Système de direction hydraulique commandé à
distance*





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ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 188, *Small craft*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 464, *Small craft*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 10592:1994), which has been technically revised.

The main changes are as follows:

- in [Clause 3](#), definitions have been updated;
- throughout the text, requirements have been updated to meet the state of the art;
- the steering wheel requirements and tests have been removed;
- former Clause 12, Designation, has been removed.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Small craft — Remote hydraulic steering systems

1 Scope

This document specifies the requirements for the design, installation and testing of engine-mounted and craft-mounted remote hydraulic steering systems used with single and multiple engine installations of outboard engines over 15 kW per engine, as well as with single and multiple engines of inboard, sterndrive, and water jet drives, all used on small craft.

This document does not address emergency means of steering the craft.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 8848:2022, *Small craft — Remote mechanical steering systems*

ISO 12217-1:2015, *Small craft — Stability and buoyancy assessment and categorization — Part 1: Non-sailing boats of hull length greater than or equal to 6 m*

ISO 12217-2:2015, *Small craft — Stability and buoyancy assessment and categorization — Part 2: Sailing boats of hull length greater than or equal to 6 m*

ISO 12217-3:2015, *Small craft — Stability and buoyancy assessment and categorization — Part 3: Boats of hull length less than 6 m*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

3.1

burst pressure

pressure at which the system exceeds the ultimate strength of the weakest hydraulic component, resulting in a drop of hydraulic pressure

3.2

component interface

mechanical interface (3.4) or *hydraulic interface* (3.3) at a point in the *steering system* (3.14) where a connection is made between components that are not supplied as part of the same assembly kit

Note 1 to entry: If hydraulic fluid lines are not shipped as part of the steering kit, there is an interface between the helm and the fluid lines, and between the *output device* (3.12) and the fluid lines.

3.3

hydraulic interface

interface between two or more hydraulic components where force and motion are transmitted by hydraulic fluid