



ANSI/NACE MR0175-2021/ISO 15156-1:2020

International Standard
ANSI/NACE MR0175-2021/ISO 15156-1:2020
Fourth Edition
Identical to ISO 15156-1:2020

**Petroleum and natural gas industries —
Materials for use in H₂S-containing environments
in oil and gas production**

Part 1:
**General principles for selection
of cracking-resistant materials**

An American National Standard

Approved 21 Sep 2022

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Printed in the U.S.A. by AMPP

Document History

2021-12-22: Developed by AMPP Standards Committee (SC) 08, Metallic Material Selection & Testing

AMPP values your input. To provide feedback on this standard, please contact: standards@ampp.org

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Part 1:
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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 67, *Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 12, *Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fourth edition cancels and replaces the third edition (ANSI/NACE MR0175-2015/ISO 15156-1:2015), which has been technically revised. The main changes compared to the previous edition are as follows:

- new definition on “galvanically induced hydrogen stress cracking” (see [3.14](#)), “chemical activity” (see [3.27](#)) and “fugacity” (see [3.28](#));
- inclusion of an expanded description of factors affecting the susceptibility of materials to cracking caused by H₂S. The expanded description includes specific guidance provided in ANSI/NACE MR0175-2021/ISO 15156-2:2020, Annex C for gas phase containing systems using H₂S fugacity (as an alternative to H₂S partial pressure) and application of non-ideal thermodynamic rules for gas-free liquid systems.

ANSI/NACE MR0175-2021/ISO 15156:2020 consists of the following parts, under the general title *Petroleum and natural gas industries — Materials for use in H₂S-containing environments in oil and gas production*:

- *Part 1: General principles for selection of cracking-resistant materials*
- *Part 2: Cracking resistant carbon and low-alloy steels, and the use of cast irons*
- *Part 3: Cracking resistant CRAs (corrosion resistant alloys) and other alloys*

Introduction

The consequences of sudden failures of metallic oil and gas field components, associated with their exposure to H₂S-containing production fluids, led to the preparation of the first edition of NACE MR0175, which was published in 1975 by the National Association of Corrosion Engineers, now known as the Association for Materials Protection and Performance (AMPP).

The original and subsequent editions of NACE MR0175 established limits of H₂S partial pressure above which precautions against sulfide stress cracking (SSC) were always considered necessary. They also provided guidance for the selection and specification of SSC-resistant materials when the H₂S thresholds were exceeded. In more recent editions, NACE MR0175 has also provided application limits for some corrosion-resistant alloys, in terms of environmental composition and pH, temperature, and H₂S partial pressures.

In separate developments, the European Federation of Corrosion issued EFC Publication 16 in 1995 and EFC Publication 17 in 1996. These documents are generally complementary to those of NACE though they differed in scope and detail.

In 2003, the publication of the ISO 15156 series and NACE MR0175/ISO 15156-1 was completed for the first time. These technically identical documents utilized the above sources to provide requirements and recommendations for materials qualification and selection for application in environments containing wet H₂S in oil and gas production systems. They are complemented by NACE TM0177 and NACE TM0284 test methods.

The revision of this document, i.e., ANSI/NACE MR0175/ISO 15156-1, involves a consolidation of all changes agreed and published in the Technical Circular 1, ISO 15156-1:2015/Cir.1:2017, published by the ISO 15156 series Maintenance Agency secretariat at DIN.

The changes were developed by, and approved by the ballot of, representative groups from within the oil and gas production industry. The great majority of these changes stem from issues raised by document users. A description of the process by which these changes were approved can be found at the ISO 15156 series maintenance website: www.iso.org/iso15156maintenance.

When found necessary by oil and gas production industry experts, future interim changes to this document will be processed in the same way and will lead to interim updates to this document in the form of Technical Corrigenda or Technical Circulars. Document users should be aware that such documents can exist and can impact the validity of the dated references in this document.

The ISO 15156 series Maintenance Agency at DIN was set up after approval by the ISO Technical Management Board given in document 34/2007. This document describes the makeup of the agency, which includes experts from AMPP, EFC, and ISO/TC 67, and the process for approval of amendments. It is available from the ISO 15156 series maintenance website and from the ISO/TC 67 Secretariat. The website also provides access to related documents that provide more detail of the ISO 15156 series maintenance activities.

Petroleum and natural gas industries — Materials for use in H₂S-containing environments in oil and gas production — Part 1: General principles for selection of cracking-resistant materials

WARNING — Metallic materials selected using this document are resistant to cracking in defined H₂S-containing environments in oil and gas production but not necessarily immune to cracking under all service conditions. It is the equipment user's responsibility to select materials suitable for the intended service.

1: Scope

This document describes general principles and gives requirements and recommendations for the selection and qualification of metallic materials for service in equipment used in oil and gas production and in natural-gas sweetening plants in H₂S-containing environments, where the failure of such equipment can pose a risk to the health and safety of the public and personnel or to the environment. It can be applied to help to avoid costly corrosion damage to the equipment itself. It supplements, but does not replace, the materials requirements given in the appropriate design codes, standards, or regulations.

This document addresses all mechanisms of cracking that can be caused by H₂S, including sulfide stress cracking, stress corrosion cracking, hydrogen-induced cracking and stepwise cracking, stress-oriented hydrogen-induced cracking, soft zone cracking, and galvanically induced hydrogen stress cracking.

Table 1 provides a non-exhaustive list of equipment to which this document is applicable, including exclusions.

This document applies to the qualification and selection of materials for equipment designed and constructed using load controlled design methods. For design utilizing strain-based design methods, see Clause 5.

This document is not necessarily applicable to equipment used in refining or downstream processes and equipment.

Table 1 — List of equipment

This document is applicable to materials used for the following equipment	Exclusions
Drilling, well construction, and well-servicing equipment	Equipment exposed only to drilling fluids of controlled composition ^a Drill bits Blowout preventer (BOP) shear blades ^b Drilling riser systems Work strings Wireline and wireline equipment ^c Surface and intermediate casing
Wells, including subsurface equipment, gas-lift equipment, wellheads, and christmas trees	Sucker rod pumps and sucker rods ^d Electric submersible pumps Other artificial lift equipment Slips
Flowlines, gathering lines, field facilities, and field processing plants	Crude-oil storage and handling facilities operating at a total absolute pressure below 0.45 MPa (65 psi)
Water-handling equipment	Water-handling facilities operating at a total absolute pressure below 0.45 MPa (65 psi) Water injection and water disposal equipment
Natural-gas treatment plants	—
Transportation pipelines for liquids, gases, and multiphase fluids	Lines handling gas prepared for general commercial and domestic use
For all equipment above	Components loaded only in compression

^a See ANSI/NACE MR0175/ISO 15156-2:2020, A.2.3.2.3 for more information.

^b See ANSI/NACE MR0175/ISO 15156-2:2020, A.2.3.2.1 for more information.

^c Wireline lubricators and lubricator connecting devices are not excluded.

^d For sucker rod pumps and sucker rods, reference can be made to NACE MR0176.