# Recommended Practice for Wet and Dry Thermal Insulation of Subsea Flowlines and Equipment

API RECOMMENDED PRACTICE 17U SECOND EDITION, DECEMBER 2023



## **Special Notes**

API publications necessarily address problems of a general nature. With respect to particular circumstances, local, state, and federal laws and regulations should be reviewed. The use of API publications is voluntary. In some cases, third parties or authorities having jurisdiction may choose to incorporate API standards by reference and may mandate compliance.

Neither API nor any of API's employees, subcontractors, consultants, committees, or other assignees make any warranty or representation, either express or implied, with respect to the accuracy, completeness, or usefulness of the information contained herein, or assume any liability or responsibility for any use, or the results of such use, of any information or process disclosed in this publication. Neither API nor any of API's employees, subcontractors, consultants, or other assignees represent that use of this publication would not infringe upon privately owned rights.

API publications may be used by anyone desiring to do so. Every effort has been made by the Institute to ensure the accuracy and reliability of the data contained in them; however, the Institute makes no representation, warranty, or guarantee in connection with this publication and hereby expressly disclaims any liability or responsibility for loss or damage resulting from its use or for the violation of any authorities having jurisdiction with which this publication may conflict.

API publications are published to facilitate the broad availability of proven, sound engineering and operating practices. These publications are not intended to obviate the need for applying sound engineering judgment regarding when and where these publications should be used. The formulation and publication of API publications is not intended in any way to inhibit anyone from using any other practices.

Any manufacturer marking equipment or materials in conformance with the marking requirements of an API standard is solely responsible for complying with all the applicable requirements of that standard. API does not represent, warrant, or guarantee that such products do in fact conform to the applicable API standard.

All rights reserved. No part of this work may be reproduced, translated, stored in a retrieval system, or transmitted by any means, electronic, mechanical, photocopying, recording, or otherwise, without prior written permission from the publisher. Contact the Publisher, API Publishing Services, 200 Massachusetts Avenue, NW, Suite 1100, Washington, DC 20001-5571.

## Foreword

Nothing contained in any API publication is to be construed as granting any right, by implication or otherwise, for the manufacture, sale, or use of any method, apparatus, or product covered by letters patent. Neither should anything contained in the publication be construed as insuring anyone against liability for infringement of letters patent.

The verbal forms used to express the provisions in this document are as follows.

Shall: As used in a standard, "shall" denotes a minimum requirement to conform to the standard.

Should: As used in a standard, "should" denotes a recommendation or that which is advised but not required to conform to the standard.

May: As used in a standard, "may" denotes a course of action permissible within the limits of a standard.

Can: As used in a standard, "can" denotes a statement of possibility or capability.

This document was produced under API standardization procedures that ensure appropriate notification and participation in the developmental process and is designated as an API standard. Questions concerning the interpretation of the content of this publication or comments and questions concerning the procedures under which this publication was developed should be directed in writing to the Director of Standards, American Petroleum Institute, 200 Massachusetts Avenue, NW, Suite 1100, Washington, DC 20001. Requests for permission to reproduce or translate all or any part of the material published herein should also be addressed to the director.

Generally, API standards are reviewed and revised, reaffirmed, or withdrawn at least every five years. A one-time extension of up to two years may be added to this review cycle. Status of the publication can be ascertained from the API Standards Department, telephone (202) 682-8000. A catalog of API publications and materials is published annually by API, 200 Massachusetts Avenue, NW, Suite 1100, Washington, DC 20001.

Suggested revisions are invited and should be submitted to the Standards Department, API, 200 Massachusetts Avenue, NW, Suite 1100, Washington, DC 20001, standards@api.org.

## Contents

	General	
	Scope	
	Applicability	1
	Normative References	1
	Terms, Definitions, and Abbreviations	
	General	
	Abbreviations	5
	General Requirements	5
	Performance Requirements	5
	Design Life Requirements	7
	Material Requirements	
	Field Joints Requirements	
	Application Process and Quality Control	10
	General	
	Quality Control of Raw Materials	
	Procedure Qualification Test	
	Manufacturing Procedure Specification	
	Inspection and Test Plan	
	Operators Certification	
	Preproduction Test	
	Production Tests	
	Test Failure	
0	Process Certification	
	Handling and Storage Requirements	12
	General	
	Purchaser Free Issued Materials	
	Insulation Materials Handling	
	Final Product Handling and Storage	
	Documentation	13
	Documentation Prior to Commencement of Work	
	Documentation at Delivery of Work	
	Documentation Submittal Schedule	
	13	••
	Marking	14
nex	A (informative) Recommended Performance Qualification Testing and Inspection Testing Requiremen	
	for Wet Insulation Systems	15
ex	B (informative) Recommended Performance Qualification Testing and Inspection Testing Requiremen for Dry Insulation Systems	

# Contents

		Page
Table	s	
1	Documentation Submittal Schedule	14
A.1	Performance Qualification Matrix for Wet Insulation Systems	
<b>A.2</b>	Inspection Frequency and Acceptance Criteria for Wet Insulation Systems	
B.1	Performance Qualification Matrix for Dry Insulation Systems	
B.2	Inspection Frequency and Acceptance Criteria for Dry Insulation Systems	22

# Recommended Practice for Wet and Dry Thermal Insulation of Subsea Flowlines and Equipment

## 1 General

#### 1.1 Scope

This recommended practice (RP) provides guidance for the performance, qualification, application, quality control, handling, and storage requirements of wet and dry thermal insulation for subsea applications in the petroleum and gas industries. This guideline also covers the inspection of the insulation, and the repair of insulation defects.

Annex A specifies the minimum recommendations for the performance qualification testing and inspection testing requirements for wet insulation systems (insulations in direct contact with seawater).

<u>Annex B</u> specifies the minimum recommendations for the performance qualification testing and inspection testing requirements for dry insulation systems (insulations not in direct contact with seawater).

This document is not intended to address either installation procedures or proprietary fabrication of any particular insulation type.

This RP is not a prescriptive document. If agreed between company and supplier, prescriptive requirements for wet insulation systems presented in ISO 12736 could be used.

## 1.2 Applicability

This RP	is a	pplicable	to th	e following	and	comp	onents	such	as:

- flowlines and risers;
- Christmas tree, valve block, and piping;
- manifold valves and pipework on subsea structures;
- jumpers (i.e. piping and bends);
- connectors and fittings;
- valves and chokes:
- Subsea Separators.

### 2 Normative References

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any addenda) applies.

API Recommended Practice 5L1, Recommended Practice for Railroad Transportation of Line Pipe

API Recommended Practice 5LW, Recommended Practice for Transportation of Line Pipe on Barges and Marine Vessels

ASTM C165, Standard Test Method for Measuring Compressive Properties of Thermal Insulations

ASTM C167. Standard Test Methods for Thickness and Density of Blanket or Batt Thermal Insulations