

NSF International Standard / American National Standard

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Commercial Powered Food Preparation Equipment









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NSF International Standard/ American National Standard for Food Equipment —

# Commercial powered food preparation equipment

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**NSF International Board of Directors** 

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## The NSF Joint Committee on Food Equipment

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## Contents

1		l				
		pose				
		ppe				
	1.3 Alte	ernate materials, design, and construction	1			
	1.4 Mea	asurement	1			
2	Normat	ive references	1			
3	Definition	ons	3			
4	Materia	ls	3			
	4.1 Cor	nformance with NSF/ANSI 51	3			
	4.2 Sol	der	3			
5			onstruction3			
	5.1 Ger	neral sanitation	3			
		ernal angles and corners				
5.3 External angles and corners		ernal angles and corners				
	5.4 Joints and seams		4			
	5.5 Fasteners		4			
5.6 Insulation		ulation	5			
		nforcing and framing				
5.8 Inspection and maintenance panels		pection and maintenance panels	5			
	5.9 Dod	ors				
	5.10	Door tracks and guides				
	5.11	Door closers, handles, knobs, and pulls	6			
	5.12	Hinges	6			
	5.13	Covers	7			
	5.14	Openings into food zones	7			
	5.15	Louvers	7			
	5.16	Hardware				
	5.17	Latches and catches	8			
	5.18	Equipment mounting	8			
	5.19	Legs and feet	8			
	5.20	Casters, rollers, and gliders	9			
	5.21	Pipe chases	9			
	5.22	Enclosed spaces				
	5.23	Breakable glass components				
	5.24	Plumbing connections				
	5.25	Motors and drives	10			
	5.26	Entry ports	10			
	5.27	Springs	10			
	5.28	Food cutters and food cutting attachments	10			
	5.29	Food mixers – horizontal	11			
	5.30	Food mixers – vertical	11			
	5.31	Grinders and choppers	11			
	5.32	Peelers	12			
	5.33	Saws	12			
	5.34	Deli slicer	13			
	5.35	Tenderizers	16			

6 Performance			
6.1 In-place cleaning and sanitization procedures			
6.2 Gasket material durability test procedure			
6.3 Gasket material detergent exposure test procedure			
6.4 Gasket material sanitizer exposure test procedure			
6.5 Lap shear test procedure			
	4.0		
7 Food equipment provided with a security package			
7.1 General			
7.2 Special tools			
7.3 Fastening methods (splash zone)			
7.4 Fastening methods (nonfood zone)			
7.5 Hinges			
7.6 Hardware	20		
7.7 Shelf brackets, pilasters, slides, or cleats	20		
7.8 Kick plate	20		
7.9 Drawers	20		
7.10 Conveyor units	20		
7.11 Labeling			
A A			
Annex A			
A.1 Summary			
A.2 Equipment			
A.3 Microorganisms			
A.4 Supplies			
A.5 Reagents			
A.6 Safety precautions and hazards	A2		
A.7 Growth medium	A2		
A.8 Culture of E. coli	A3		

#### Foreword<sup>2</sup>

The purpose of this Standard is to establish minimum food protection and sanitation requirements for the materials, design, construction, and performance of commercial powered food preparation equipment.

This edition of the Standard contains the following revision:

Issue 10

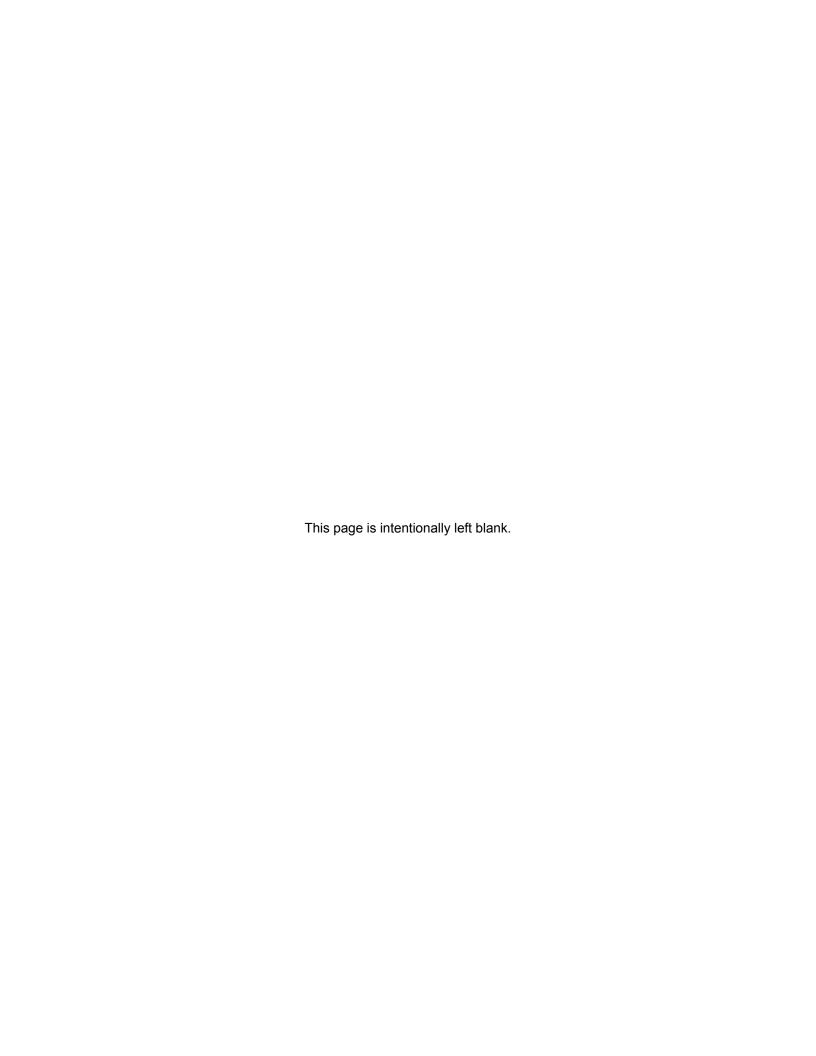
This revision updated the Normative References and boilerplate language in: 1.4 Measurement; 5.23 Breakable glass components and 6.1 Cleaning and sanitization procedures.

This Standard was developed by the NSF Joint Committee on Food Equipment, using the consensus process described by the American National Standards Institute.

Suggestions for improvement of this Standard are welcome. Comments should be sent to Chair, Joint Committee on Food Equipment at <a href="mailto:standards@nsf.org">standards@nsf.org</a>, or c/o NSF International, Standards Department, P.O. Box 130140, Ann Arbor, Michigan 48113-0140, USA.

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NSF/ANSI Standard for Food Equipment –

## Commercial powered food preparation equipment

#### 1 General

#### 1.1 Purpose

This Standard establishes minimum food protection and sanitation requirements for the materials, design, and construction of commercial food preparation equipment that is power operated. This Standard does not apply to manually operated equipment. This Standard does not contain safety requirements.

#### 1.2 Scope

Equipment covered by this Standard includes, but is not limited to, coffee grinders, grinders, mixers, pasta makers, peelers, saws, slicers, tenderizers, and similar equipment.

Section 7 of this Standard pertains to food handling and processing equipment that has been designed and manufactured for special use purposes. Food equipment designed and manufactured with a security package is utilized in environments such as correctional facilities, mental health facilities, and some schools. For these environments, where both sanitation and security are concerns, 7 contains exceptions to this Standard that shall only be applicable to the splash and nonfood zones of food equipment provided with a security package.

Equipment components and materials covered under other NSF or NSF/ANSI Standards or Criteria shall also comply with the requirements within. This Standard is not intended to restrict new unit design, provided that such design meets the minimum specifications described herein.

#### 1.3 Alternate materials, design, and construction

While specific materials, design, and construction may be stipulated in this Standard, equipment that incorporates alternate materials, design, or construction may be acceptable when such equipment meets the intent of the applicable requirements herein.

#### 1.4 Measurement

Decimal and SI conversions provided parenthetically shall be considered equivalent. Metric conversions and significant figure rounding have been made according to IEEE/ASTM SI 10.

#### 2 Normative references

The following documents contain provisions that, through reference, constitute provisions of this NSF/ANSI Standard. At the time this Standard was balloted, the editions listed below were valid. All