

# INTERNATIONAL STANDARD

# NORME INTERNATIONALE

---

**Automatic electrical controls –  
Part 2-15: Particular requirements for automatic electrical air flow, water flow  
and water level sensing controls**

**Dispositifs de commande électrique automatiques –  
Partie 2-15: Exigences particulières pour les dispositifs de commande électrique  
automatiques détecteurs de débit d'air, de débit d'eau et de niveau d'eau**



## THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2017 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office  
3, rue de Varembe  
CH-1211 Geneva 20  
Switzerland

Tel.: +41 22 919 02 11  
Fax: +41 22 919 03 00  
[info@iec.ch](mailto:info@iec.ch)  
[www.iec.ch](http://www.iec.ch)

### About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

### About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

#### IEC Catalogue - [webstore.iec.ch/catalogue](http://webstore.iec.ch/catalogue)

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

#### IEC publications search - [www.iec.ch/searchpub](http://www.iec.ch/searchpub)

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

#### IEC Just Published - [webstore.iec.ch/justpublished](http://webstore.iec.ch/justpublished)

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

#### Electropedia - [www.electropedia.org](http://www.electropedia.org)

The world's leading online dictionary of electronic and electrical terms containing 20 000 terms and definitions in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

#### IEC Glossary - [std.iec.ch/glossary](http://std.iec.ch/glossary)

65 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

#### IEC Customer Service Centre - [webstore.iec.ch/csc](http://webstore.iec.ch/csc)

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: [csc@iec.ch](mailto:csc@iec.ch).

---

### A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

### A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

#### Catalogue IEC - [webstore.iec.ch/catalogue](http://webstore.iec.ch/catalogue)

Application autonome pour consulter tous les renseignements bibliographiques sur les Normes internationales, Spécifications techniques, Rapports techniques et autres documents de l'IEC. Disponible pour PC, Mac OS, tablettes Android et iPad.

#### Recherche de publications IEC - [www.iec.ch/searchpub](http://www.iec.ch/searchpub)

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

#### IEC Just Published - [webstore.iec.ch/justpublished](http://webstore.iec.ch/justpublished)

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et aussi une fois par mois par email.

#### Electropedia - [www.electropedia.org](http://www.electropedia.org)

Le premier dictionnaire en ligne de termes électroniques et électriques. Il contient 20 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

#### Glossaire IEC - [std.iec.ch/glossary](http://std.iec.ch/glossary)

65 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

#### Service Clients - [webstore.iec.ch/csc](http://webstore.iec.ch/csc)

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: [csc@iec.ch](mailto:csc@iec.ch).

# INTERNATIONAL STANDARD

# NORME INTERNATIONALE

---

**Automatic electrical controls –**

**Part 2-15: Particular requirements for automatic electrical air flow, water flow and water level sensing controls**

**Dispositifs de commande électrique automatiques –**

**Partie 2-15: Exigences particulières pour les dispositifs de commande électrique automatiques détecteurs de débit d'air, de débit d'eau et de niveau d'eau**

INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

COMMISSION  
ELECTROTECHNIQUE  
INTERNATIONALE

---

ICS 97.120

ISBN 978-2-8322-4696-2

**Warning! Make sure that you obtained this publication from an authorized distributor.  
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

## CONTENTS

FOREWORD.....	3
1 Scope and normative references .....	6
2 Terms and definitions .....	7
3 General requirements .....	9
4 General notes on tests .....	9
5 Rating.....	9
6 Classification.....	9
7 Information .....	10
8 Protection against electric shock .....	11
9 Provision for protective earthing .....	12
10 Terminals and terminations.....	12
11 Constructional requirements .....	12
12 Moisture and dust resistance .....	14
13 Electric strength and insulation resistance .....	14
14 Heating.....	15
15 Manufacturing deviation and drift.....	15
16 Environmental stress .....	15
17 Endurance.....	16
18 Mechanical strength .....	17
19 Threaded parts and connections.....	18
20 Creepage distances, clearances and distances through solid insulation.....	18
21 Resistance to heat, fire and tracking.....	18
22 Resistance to corrosion .....	18
23 Electromagnetic compatibility (EMC) requirements – Emission .....	19
24 Components .....	19
25 Normal operation .....	19
26 Electromagnetic compatibility (EMC) requirements – Immunity .....	19
27 Abnormal operation .....	19
28 Guidance on the use of electronic disconnection .....	19
Annex H (normative) Requirements for electronic controls .....	20
Annex AA (normative) Independently mounted controls for boiler applications .....	28
Annex BB (normative) Requirements for response delay.....	29
Annex CC (normative) Independently mounted air flow and water flow sensing controls .....	30
Bibliography.....	31
Table H.101 – Compliance criteria .....	23
Table AA.1 – Number of cycles .....	28
Table BB.1 – Deviation and Drift Limits.....	29
Table CC.1 – Number of cycles.....	30

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**AUTOMATIC ELECTRICAL CONTROLS –****Part 2-15: Particular requirements for automatic electrical  
air flow, water flow and water level sensing controls**

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60730-2-15 has been prepared by IEC committee 72: Automatic electrical controls.

This third edition cancels and replaces the second edition published in 2008. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) changes to align with the fifth edition of 60730-1, including the revised title.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
72/1080/FDIS	72/1101/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

This Part 2-15 is intended to be used in conjunction with IEC 60730-1. It was established on the basis of the fifth edition of that standard (2013). Consideration may be given to future editions of, or amendments to, IEC 60730-1.

This Part 2-15 supplements or modifies the corresponding clauses in IEC 60730-1 so as to convert that publication into the IEC standard: Particular requirements for automatic electrical air flow, water flow and water level sensing controls.

Where this document states "addition", "modification", or "replacement", the relevant requirement, test specification or explanatory matter in Part 1 should be adapted accordingly.

Where no change is necessary, this document indicates that the relevant clause or subclause of Part 1 applies.

In the development of a fully international standard to cover automatic controls for household and similar use, it has been necessary to take into consideration the differing requirements resulting from practical experience in various parts of the world and to recognize the variation in national electrical systems and wiring rules.

The "in some countries" notes regarding differing national practices are contained in the following subclauses:

- 10.1.4,
- 12.1.101.

In this publication:

- 1) The following print types are used:
  - Requirements proper: in roman type;
  - *Test specifications: in italic type;*
  - Notes: in small roman type;
  - Words defined in Clause 2: **bold**.
- 2) Subclauses, notes, tables and figures which are additional to those in part 1 are numbered starting from 101, additional annexes are lettered AA, BB, etc.

A list of all parts in the IEC 60730 series, published under the general title *Automatic electrical controls*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

## AUTOMATIC ELECTRICAL CONTROLS –

### Part 2-15: Particular requirements for automatic electrical air flow, water flow and water level sensing controls

#### 1 Scope and normative references

This clause of Part 1 is applicable except as follows:

##### 1.1 Scope

*Replacement:*

This part of IEC 60730 applies to automatic electrical air flow, water flow and water level sensing controls for use in, or in association with, boilers with a maximum pressure rating of 2 000 kPA (20 bar) and equipment for general household and similar use including controls for heating, air-conditioning and similar applications.

NOTE Examples are water flow and water level sensing controls of the float or electrode-sensor type used in boiler applications and air flow, water flow and water level sensing controls for swimming pool pumps, water tank pumps, cooling towers, dishwashers, washing machines, air conditioning chillers and ventilation applications.

This document also applies to automatic electrical air flow, water flow and water level sensing controls for equipment that may be used by the public, such as equipment intended to be used in shops, offices, hospitals, farms and commercial and industrial applications.

##### 1.1.1

*Replacement:*

This document applies to the inherent safety, to the operating values, operating sequences where such are associated with equipment protection, and to the testing of automatic electrical air flow, water flow and water level sensing controls used in, or in association with, equipment.

This document is also applicable to controls for appliances within the scope of IEC 60335-1.

Automatic electrical air flow, water flow and water level sensing controls for equipment not intended for normal household use, but which nevertheless may be used by the public, such as equipment intended to be used by laymen in shops, in light industry and on farms, are within the scope of this document.

This document is also applicable to individual controls utilized as part of a control system or controls which are mechanically integral with multifunctional controls having non-electrical outputs.

This document is not applicable to pressure sensing controls, requirements for which are contained in IEC 60730-2-6<sup>1</sup>.

---

<sup>1</sup> IEC 60730-2-6, *Automatic electrical controls – Part 2-6: Particular requirements for automatic electrical pressure sensing controls including mechanical requirements.*