### BS EN 16603-35-10:2014



## **BSI Standards Publication**

Space engineering — Compatibility testing for liquid propulsion components, subsystems and systems



#### National foreword

This British Standard is the UK implementation of EN 16603-35-10:2014.

The UK participation in its preparation was entrusted to Technical Committee ACE/68, Space systems and operations.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2014. Published by BSI Standards Limited 2014

ISBN 978 0 580 84095 1

ICS 49.140

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 30 September 2014.

#### Amendments issued since publication

Date Text affected

## EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN 16603-35-10

September 2014

ICS 49.140

#### English version

# Space engineering - Compatibility testing for liquid propulsion components, subsystems and systems

Ingénierie spatiale - Essais de compatibilité des composants, sous-systèmes et systèmes de propulsion liquide

Raumfahrttechnik - Kompatibilitätstests für Flüssigkeitsantriebe

This European Standard was approved by CEN on 1 March 2014.

CEN and CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN and CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN and CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN and CENELEC members are the national standards bodies and national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.





CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

## **Table of contents**

Forew	ord		5		
1 Sco	ре		6		
2 Norr	mative ı	references	7		
3 Tern	ns, defi	nitions and abbreviated terms	10		
3.1	Terms	from other standards	10		
3.2	Terms	specific to the present standard	10		
3.3	Abbrev	Abbreviated terms			
4 Gen	eral rec	uirements for compatibility tests	13		
4.1	Genera	al	13		
	4.1.1	Compatibility test assessment	13		
	4.1.2	Test conditions	13		
	4.1.3	Test duration	13		
	4.1.4	Criticality	14		
	4.1.5	Phasing of tests	14		
4.2	Compatibility tests		14		
	4.2.1	Requirement for compatibility testing	14		
	4.2.2	Compatibility testing of surface treated samples	14		
	4.2.3	Provision COTS components	15		
	4.2.4	Compatibility testing logic	15		
	4.2.5	Compatibility test plan and compatibility test procedure	16		
	4.2.6	Accept and reject criteria	16		
	4.2.7	Deviations from standards or standard guides	16		
	4.2.8	Execution of tests	16		
5 Iden	tificatio	on of compatibility problems for liquid propulsion systems	19		
5.1	Genera	General			
	5.1.1	Overview	19		
	5.1.2	Compatibility aspects	19		
5.2	Ground storage and transport				
	5.2.1	Ground storage	19		

### EN 16603-35-10:2014 (E)

	5.2.2	Transport	20		
5.3	Known	Known incompatibilities			
	5.3.1	Table of known incompatibilities	20		
	5.3.2	General	20		
6 Ide	ntificatio	on of tests to characterize the compatibility	21		
6.1		Compatibility tests			
	6.1.1	Overview			
	6.1.2	Safety test	21		
	6.1.3	Environmental pollution	21		
	6.1.4	Test sequence	22		
6.2	Pure c	Pure compatibility tests			
	6.2.1	Immersion screening tests	22		
	6.2.2	Qualitative immersion tests	23		
	6.2.3	Immersion characterization tests	25		
6.3	Materia	Material selection corrosion tests			
	6.3.1	Overview	27		
	6.3.2	Red-Ox potential test	27		
	6.3.3	Corrosion potential test	27		
6.4	Mecha	Mechanical properties testing			
	6.4.1	Tensile tests	27		
	6.4.2	Creep tests	28		
	6.4.3	Stress corrosion tests	28		
	6.4.4	Verification of crack propagation	29		
6.5	Genera	al corrosion tests	29		
	6.5.1	General corrosion	29		
	6.5.2	Galvanic corrosion test	29		
	6.5.3	Coupled galvanic corrosion, crevice corrosion and pitting corrosion tests.	29		
	6.5.4	Corrosion of ceramic materials	30		
6.6	Polyme	Polymers and ceramics properties change due to liquid exposure tests			
	6.6.1	General	30		
	6.6.2	Mechanical properties	30		
	6.6.3	Volume and mass properties	31		
	6.6.4	Permeability	31		
6.7	Ageing	Ageing tests			
	6.7.1	Overview	31		
	6.7.2	Ageing of polymers and lubricants	32		

### EN 16603-35-10:2014 (E)

	6.7.3	Ageing of ceramics	33		
6.8	Dissolution test				
	6.8.1	Overview	34		
	6.8.2	Dissolution of solids in liquids	34		
	6.8.3	Miscibility of liquids	35		
	6.8.4	Dissolution of gases in liquids	36		
6.9	Special	materials testing	37		
	6.9.1	Hydrogen embrittlement tests	37		
	6.9.2	Oxygen compatibility tests	38		
6.10	Operati	onal tests	39		
	6.10.1	Overview	39		
	6.10.2	Provisions	39		
7 Deliverables					
(CTI Annex com Annex	_P) - DR C (norr patibili D (norr	native) Compatibility Testing for Liquid Propulsion Report  D  native) Propulsion components and subsystems ty aspects  native) Known incompatibilities  rmative) Example of tailoring the requirements list for	50		
	-	systems	64		
7.2		the compatibility testing flow chart for Liquid Propulsion System ibility testing	64		
Bibliog	graphy		66		
Figure	s				
Figure 4	1-1: Com				
Figure A		patibility testing flow chart	18		
Figure A		patibility testing flow chartmple of compatibility assessment			
	<b>А-1 : Еха</b>		45		
Tables	A-1 : Exa A-2 : Exa	mple of compatibility assessment	45		

### **Foreword**

This document (EN 16603-35-10:2014) has been prepared by Technical Committee CEN/CLC/TC 5 "Space", the secretariat of which is held by DIN.

This standard (EN 16603-35-10:2014) originates from ECSS-E-ST-35-10C.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2015, and conflicting national standards shall be withdrawn at the latest by March 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

This document has been developed to cover specifically space systems and has therefore precedence over any EN covering the same scope but with a wider domain of applicability (e.g.: aerospace).

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## 1 Scope

ECSS-E-ST-35-10 belongs to the propulsion field of the mechanical discipline, as defined in ECSS-S-ST-00, and concerns itself with compatibility testing of propulsion components, sub-systems and systems.

Compatibility encompasses the interaction of two or more materials, solids (e.g. structural materials), liquids (e.g. propellants, simulation and cleaning liquids) or gases (e.g. air, pressurants). In case the interaction has the effect that the properties of the materials change, there is the possibility of a compatibility issue.

#### The standard:

- identifies materials used in propulsion for which incompatibility can create problems,
- identifies the time scale at which problems can occur. It makes a
  difference whether a system is only stored or operational for a short
  period and is to function only during launch (time scale measured in
  months) and systems that have a long life in orbit (time scale measured in
  years),
- identifies the liquid propulsion components, subsystems and systems to be subject to compatibility testing,
- identifies, specifies and defines the tests, test conditions and compatibility test procedures to ensure that representative compatibility testing can take place, and
- establishes the test requirements.

The standard is applicable to the design and the qualification of liquid propulsion components, sub-systems and systems and can be applied to their development; it also applies to COTS items procured for the propulsion system.

From the tests described in this standard the effects of interactions of space propulsion materials and fluids on the components, subsystems and systems can be established. In this way it can be assured that the component, subsystem or system satisfies the requirements.

This standard is limited to tests on component-, subsystem- and system-level. Only for those cases where new materials, substances or conditions are involved for which there is no experience or data available, the performance of screening tests is specified.

This standard may be tailored for the specific characteristic and constrains of a space project in conformance with ECSS-S-ST-00.