



**CSA  
Group**

**CSA B44.1-14/  
ASME A17.5-2014**

# Elevator and escalator electrical equipment



# Legal Notice for Harmonized Standard Jointly Developed by ASME and CSA Group

## Intellectual property rights and ownership

As between American Society of Mechanical Engineers (“ASME”) and Canadian Standards Association (Operating as “CSA Group”) (collectively “ASME and CSA Group”) and the users of this document (whether it be in printed or electronic form), ASME and CSA Group are the joint owners of all works contained herein that are protected by copyright, all trade-marks (except as otherwise noted to the contrary), and all inventions and trade secrets that may be contained in this document, whether or not such inventions and trade secrets are protected by patents and applications for patents. The unauthorized use, modification, copying, or disclosure of this document may violate laws that protect the intellectual property of ASME and CSA Group and may give rise to a right in ASME and CSA Group to seek legal redress for such use, modification, copying, or disclosure. ASME and CSA Group reserve all intellectual property rights in this document.

## Disclaimer and exclusion of liability

This document is provided without any representations, warranties, or conditions of any kind, express or implied, including, without limitation, implied warranties or conditions concerning this document’s fitness for a particular purpose or use, its merchantability, or its non-infringement of any third party’s intellectual property rights. ASME and CSA Group do not warrant the accuracy, completeness, or currency of any of the information published in this document. ASME and CSA Group make no representations or warranties regarding this document’s compliance with any applicable statute, rule, or regulation.

IN NO EVENT SHALL ASME AND CSA GROUP, THEIR RESPECTIVE VOLUNTEERS, MEMBERS, SUBSIDIARIES, OR AFFILIATED COMPANIES, OR THEIR EMPLOYEES, DIRECTORS, OR OFFICERS, BE LIABLE FOR ANY DIRECT, INDIRECT, OR INCIDENTAL DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES, HOWSOEVER CAUSED, INCLUDING BUT NOT LIMITED TO SPECIAL OR CONSEQUENTIAL DAMAGES, LOST REVENUE, BUSINESS INTERRUPTION, LOST OR DAMAGED DATA, OR ANY OTHER COMMERCIAL OR ECONOMIC LOSS, WHETHER BASED IN CONTRACT, TORT (INCLUDING NEGLIGENCE), OR ANY OTHER THEORY OF LIABILITY, ARISING OUT OF OR RESULTING FROM ACCESS TO OR POSSESSION OR USE OF THIS DOCUMENT, EVEN IF ASME OR CSA GROUP HAVE BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES.

In publishing and making this document available, ASME and CSA Group are not undertaking to render professional or other services for or on behalf of any person or entity or to perform any duty owed by any person or entity to another person or entity. The information in this document is directed to those who have the appropriate degree of experience to use and apply its contents, and ASME and CSA Group accept no responsibility whatsoever arising in any way from any and all use of or reliance on the information contained in this document.

ASME and CSA Group have no power, nor do they undertake, to enforce compliance with the contents of the standards or other documents they jointly publish.

## Authorized use of this document

This document is being provided by ASME and CSA Group for informational and non-commercial use only. The user of this document is authorized to do only the following:

If this document is in electronic form:

- load this document onto a computer for the sole purpose of reviewing it;
- search and browse this document; and
- print this document if it is in PDF format.

Limited copies of this document in print or paper form may be distributed only to persons who are authorized by ASME and CSA Group to have such copies, and only if this Legal Notice appears on each such copy.

In addition, users may not and may not permit others to

- alter this document in any way or remove this Legal Notice from the attached standard;
- sell this document without authorization from ASME and CSA Group ; or
- make an electronic copy of this document.

If you do not agree with any of the terms and conditions contained in this Legal Notice, you may not load or use this document or make any copies of the contents hereof, and if you do make such copies, you are required to destroy them immediately. Use of this document constitutes your acceptance of the terms and conditions of this Legal Notice.



# ERRATA

to

## CSA B44.1-14/ASME A17.5-2014

### Elevator and Escalator Electrical Equipment

The errata corrections listed below apply to CSA B44.1-14/ASME A17.5-2014.

<i>Page</i>	<i>Clause</i>	<i>Change</i>
7	4.2.2	In subparas. (a) and (b), "15 500 mm <sup>2</sup> (24 in <sup>2</sup> )" corrected by errata to "15 500 mm <sup>2</sup> (24 in <sup>2</sup> )"
8	5.1	"0.1 m <sup>2</sup> (155 in <sup>2</sup> )" corrected by errata to "0.1 m <sup>2</sup> (155 in <sup>2</sup> )"
10	6.4.2	(1) In subparas. (a), (b), and (d), "645 mm <sup>2</sup> (1.0 in <sup>2</sup> )" corrected by errata to "645 mm <sup>2</sup> (1.0 in <sup>2</sup> )" (2) In subpara. (c), "5800 mm <sup>2</sup> (9 in <sup>2</sup> )" corrected by errata to "5800 mm <sup>2</sup> (9 in <sup>2</sup> )"
16	12.5	Reference to "Clause 20.22" corrected by errata to "Clause 20.23"
	13.2.1	Subparagraphs (d) and (e) redesignated by errata as subsubparas. (c)(i) and (ii), respectively
31	19.5.1	"25 800 mm <sup>2</sup> (40 in <sup>2</sup> )" corrected by errata to "25 800 mm <sup>2</sup> (40 in <sup>2</sup> )" in two places
38	20.23	(1) Reference to "Clause 12.4" corrected by errata to "Clause 12.5" (2) "read a" corrected by errata to "read an"

THE AMERICAN SOCIETY OF MECHANICAL ENGINEERS  
Two Park Avenue, New York, NY 10016-5990

October 2014

No text on this page

# ***Standards Update Service***

***CSA B44.1-14/ASME A17.5-2014***

***June 2014***

**Title:** *Elevator and escalator electrical equipment*

**Pagination:** **82 pages** (xiv preliminary and 68 text), each dated **June 2014**

After publication of the 2014 Edition of CSA B44.1-14/ASME A17.5-2014, Errata may be posted on the ASME Website to provide corrections to incorrectly published items, or to correct typographical or grammatical errors. To register for errata email alerts, view Special Notices and Errata, or for information regarding them, go to the *A17 B44.1/A17.5 Committee on Elevator and Escalator Electrical Equipment* page at <http://go.asme.org/A17B44errata>.

To register for CSA e-mail notification about any updates to this publication

- go to **shop.csa.ca**
- click on **CSA Update Service**

The **List ID** that you will need to register for updates to this publication is **2423232**.

If you require assistance, please e-mail [techsupport@csagroup.org](mailto:techsupport@csagroup.org) or call 416-747-2233.

Visit CSA Group's policy on privacy at [csagroup.org/legal](http://csagroup.org/legal) to find out how we protect your personal information.

No text on this page

*CSA B44.1-14/ASME A17.5-2014*  
***Elevator and escalator electrical equipment***



*™A trade-mark of the Canadian Standards Association, operating as "CSA Group"*

## **Commitment for Amendments**

This Standard is issued jointly by the American Society of Mechanical Engineers (ASME) and the Canadian Standards Association (operating as “CSA Group”). Amendments to this Standard will be made only after processing according to the Standards writing procedures of both ASME and CSA Group.

The American Society of  
Mechanical Engineers (ASME)  
Two Park Avenue  
New York, NY 10016-5990  
USA  
[www.asme.org](http://www.asme.org)

ISBN 978-0-7918-6954-3  
© Copyright 2014

The 2014 edition of this Standard is being issued with an automatic addenda subscription service. The use of addenda allows revisions made in response to public review comments or committee actions to be published as necessary.

Published in June 2014 by CSA Group  
A not-for-profit private sector organization  
5060 Spectrum Way, Suite 100  
Mississauga, Ontario, Canada  
L4W 5N6  
1-800-463-6727 • 416-747-4044

Visit the CSA Group Online Store at [shop.csa.ca](http://shop.csa.ca)

ISBN 978-1-77139-552-6  
© 2014 CSA Group

All rights reserved. No part of this publication may be reproduced in any form whatsoever without the prior permission of the publisher.



# Contents

CSA Technical Committee on the Elevator Safety Code (B44) vi

ASME A17 Elevator and Escalator Standards Committee ix

CSA B44.1/ASME A17.5 Joint Committee on Elevator and Escalator Electrical Equipment xi

Preface xiii

## **1 Scope 1**

## **2 Reference publications, abbreviations, and definitions 2**

2.1 Reference publications 2

2.2 Abbreviations 4

2.3 Definitions 4

## **3 Construction 7**

## **4 Enclosure construction 7**

4.1 General 7

4.2 Thickness of cast-metal enclosures for live parts 7

4.3 Thickness of sheet-metal enclosures for live parts 8

## **5 Doors and covers 8**

## **6 Polymeric enclosures 9**

## **7 Openings in enclosures 11**

7.1 Requirements for all enclosures 11

7.2 Requirements for equipment enclosures marked in accordance with Clause 20.22 12

## **8 Wire-bending space 12**

## **9 Enclosures with environmental ratings 13**

## **10 Protection against corrosion 13**

## **11 Insulating material 13**

## **12 Protective devices 13**

12.1 Overcurrent protection 13

12.2 Number, arrangement, and ratings or settings of protective devices 13

12.3 Supplementary overcurrent protection 14

12.4 Disconnecting means 14

12.5 Power from more than one source 16

## **13 Protection of control circuits 16**

13.1 Control circuit conductor protection 16

13.2 Control circuit transformer protection 16

13.3 Use of supplementary protectors in control circuits 17

<b>14 Internal wiring</b>	18
<b>15 Wiring terminals and leads</b>	18
<b>16 Electrical spacings</b>	20
<b>17 Grounding</b>	24
<b>18 Printed circuit boards</b>	25
<b>19 Tests</b>	25
19.1 General	25
19.2 Endurance	26
19.3 Solid-state ac motor controller tests	26
19.3.1 General	26
19.3.2 Test voltage	26
19.3.3 Temperature test	26
19.3.4 Dielectric voltage withstand test	27
19.3.5 Overvoltage and undervoltage tests	27
19.3.6 Overload and endurance tests	27
19.3.7 Exception	27
19.3.8 Short-circuit test	27
19.3.9 Breakdown of components test	28
19.4 Power-conversion equipment	28
19.4.1 General	28
19.4.2 Temperature test	29
19.4.3 Dielectric voltage withstand test	29
19.4.4 Operation tests	29
19.4.5 Normal operation	30
19.4.6 Contactor overload	30
19.4.7 Single phasing	30
19.4.8 Inoperative blower motor	30
19.4.9 Clogged filter	30
19.4.10 Current-limiting control	30
19.4.11 Breakdown of components	31
19.5 Impact test	31
19.6 Printed circuit board coatings	31
19.6.1 General	31
19.6.2 Dielectric strength (new samples)	31
19.6.3 Dielectric strength (aged samples)	31
19.6.4 Dielectric strength (after humidity conditioning)	32
19.6.5 Adhesion	32
19.7 Transient-voltage-surge suppression	32
19.8 Compression	32
19.9 Deflection	32
19.10 Cord pullout	33
19.11 Crushing resistance test	33
<b>20 Marking</b>	33
<b>Annexes</b>	
<b>A</b> (informative) — Application examples	60
<b>B</b> (informative) — CSA Group and ASME elevator and escalator publications	66

---

## Tables

- 1** — Thickness of sheet metal for enclosures — Carbon steel or stainless steel 39
  - 2** — Thickness of sheet metal for enclosures — Aluminum, copper, or brass 40
  - 3** — Size of bonding conductor 41
  - 4** — Minimum acceptable distance from an opening to a part that can involve a risk of electric shock or injury to persons 41
  - 5** — Minimum spacings for live parts 42
  - 6** — Wire-bending space at the terminal of enclosed motor controllers 43
  - 7** — Maximum acceptable rating of overcurrent device 43
  - 8** — Allowable ampacities of insulated copper conductors inside elevator electrical equipment enclosures (based on a maximum room ambient temperature of 40 °C) 44
  - 9** — Ampacity correction factors for multiple conductor groupings 44
  - 10** — Full-load motor-running currents in amperes corresponding to various ac horsepower ratings 45
  - 11** — Full-load motor-running currents in amperes corresponding to various dc horsepower ratings 47
  - 12** — Minimum conductor spacings for printed circuit boards 48
  - 13** — Minimum acceptable spacings for equipment for which transient voltages are known and controlled 49
  - 14** — Dimensions of bushings 50
  - 15** — Size and number of conductors per grounding termination 50
  - 16** — Size of grounding conductors 51
  - 17** — Sequence of tests for solid-state ac motor controllers 52
  - 18** — Maximum permissible temperature rises 53
  - 19** — Sequence of tests for power-conversion equipment 55
  - 20** — Rating codes for ac control circuit contacts at 50 and 60 Hz 56
  - 21** — Rating codes for dc control circuit contacts 57
- 

## Figures

- 1** — Articulated probe 58
- 2** — Location of applicators for crushing resistance test 59

# ***CSA Technical Committee on the Elevator Safety Code (B44)***

<b>R. Hadaller</b>	Technical Standards & Safety Authority Toronto, ON	<i>Chair</i>
<b>D. McColl</b>	Otis Canada, Inc. Mississauga, ON	<i>Vice-Chair</i>
<b>C. Ayling</b>	Ayling Consulting Services Inc. (ACSI) Mississauga, ON	
<b>T. Baik</b>	Toronto Transit Commission Toronto, ON	<i>Associate</i>
<b>L. Bialy</b>	Otis Elevator Company Farmington, CT USA	<i>Associate</i>
<b>S. Bornstein</b>	KONE Elevators Mississauga, ON	
<b>M. Brierley</b>	Coldwater, ON	<i>Associate</i>
<b>D. Bruce</b>	Alberta Municipal Affairs Edmonton, AB	
<b>G. Burdeshaw</b>	American Society of Mechanical Engineers (ASME) New York, NY	<i>Associate</i>
<b>K. Cheong</b>	Applied Engineering Solutions Ltd. Vancouver, BC	<i>Associate</i>
<b>E. Donoghue</b>	Edward A. Donoghue Associates Incorporated Salem, NY USA	<i>Associate</i>
<b>K. Dunbar</b>	Government of the Northwest Territories Yellowknife, NT	<i>Associate</i>
<b>D. Eastman</b>	Service NL, Newfoundland & Labrador St. John's, NL	
<b>T. Evans</b>	CSA Group Toronto, ON	<i>Associate</i>
<b>M. Fournier</b>	STM (Montreal Transport Society) Montréal, QC	
<b>G. Gibson</b>	George W. Gibson & Associates Inc. Sedona, AZ USA	<i>Associate</i>
<b>P. Girouard</b>	Plafolift Inc. Warwick, QC	<i>Associate</i>

<b>A. Gower</b>	Manitoba Office of the Fire Commissioner Winnipeg, MB	<i>Associate</i>
<b>R. Haukeness</b>	Technical Safety Authority of Saskatchewan Regina, SK	
<b>A. Hopkirk</b>	Trident Elevator Company Limited Scarborough, ON	
<b>U. Huskic</b>	Toronto, ON	
<b>K. Jenkins</b>	KJA Consultants Inc. Montréal, QC	
<b>G. Kappenhagen</b>	Stroudsburg, PA USA	
<b>F. Kassem</b>	Ascenseurs ThyssenKrupp (Canada) Limitée Dorval, QC	<i>Associate</i>
<b>R. Kennedy</b>	Department of Labour & Advanced Education Halifax, NS	
<b>J. Koshak</b>	Elevator Safety Solutions, LLC Collierville, TN USA	<i>Associate</i>
<b>J. Lee</b>	British Columbia Safety Authority (BCSA) New Westminster, BC	
<b>E. MacArthur</b>	Department of Environment, Labour and Justice Charlottetown, PEI	
<b>A. Marchant</b>	Alimak Hek, Inc. Shelton, CT USA	
<b>R. Marsiglio</b>	H.H. Angus & Associates Ltd. Toronto, ON	
<b>A. McGregor</b>	Rooney, Irving & Associates Ltd. Ottawa, ON	<i>Associate</i>
<b>B. McIntyre</b>	IUEC Local No. 50 Ajax, ON	
<b>D. McLellan</b>	Technical Standards & Safety Authority Toronto, ON	<i>Associate</i>
<b>S. Mercier</b>	Régie du bâtiment du Québec Montréal, QC	
<b>M. Mihai</b>	Technical Standards & Safety Authority Toronto, ON	<i>Associate</i>
<b>M. Pedram</b>	ThyssenKrupp Northern Elevator Corp. Scarborough, ON	
<b>H. Peelle</b>	The Peelle Company Limited Brampton, ON	

<b>A. Procktor</b>	ARP Engineers, div. of 1001845 Ontario Inc. Burlington, ON	
<b>A. Rehman</b>	Schindler Elevator Corporation Morristown NJ USA	
<b>A. Reistetter</b>	National Elevator & Escalator Association Mississauga, ON	<i>Associate</i>
<b>S. Reynolds</b>	The Peelle Company Limited Brampton, ON	<i>Associate</i>
<b>J. Rooney</b>	Priestman, Neilson & Associates Ltd. Kanata, ON	
<b>R. Scharfe</b>	Public Works & Government Services Canada Ottawa, ON	
<b>J. Shull</b>	J.H. Shull Elevator Safety, LLC Boulder City, NV USA	<i>Associate</i>
<b>E. Sopeju</b>	Underwriters Laboratories of Canada Scarborough, ON	<i>Associate</i>
<b>M. Tevyaw</b>	Technical Standards & Safety Authority Toronto, ON	<i>Associate</i>
<b>B. Virk</b>	Unitech Elevator Company Pickering, ON	
<b>J. Virk</b>	Unitech Elevator Company Pickering, ON	<i>Associate</i>
<b>D. Walton</b>	Eastern Elevator Inc. Oshawa, ON	<i>Associate</i>
<b>D. Warne</b>	Alberta Elevating Devices & Amusement Rides Safety Association Calgary, AB	<i>Associate</i>
<b>P. Yau</b>	Public Works & Government Services Canada Toronto, ON	
<b>A. Zemanek</b>	CSA Group Toronto, ON	<i>Associate</i>
<b>M. Zingarelli</b>	MAD-Elevator Fixtures Inc. Toronto, ON	<i>Associate</i>
<b>O. Simonetta</b>	CSA Group Mississauga, ON	<i>Project Manager</i>

# ***ASME A17 Elevator and Escalator Standards Committee***

**H.E. Peelle III**, *Chair*

**J.W. Coaker**, *Vice-Chair*

**R.A. Gregory**, *Vice-Chair*

**G.A. Burdeshaw**, *Secretary*

**E.V. Baker**, IUEC

**M.D. Morand**, *Alternate*, IUEC

**T.D. Barkand**, U.S. Department of Labor

**R.E. Baxter**, Baxter Residential Elevators, LLC

**K.S. Lloyd, Jr.**, *Alternate*, Abell Elevator International

**L. Bialy**, Otis Elevator Co.

**B.D. Black**, BD Black & Associates

**J.R. Brooks**, Wagner Consulting Group, Inc.

**J.W. Coaker**, Coaker & Co., PC

**J.A. Filippone**, Port Authority of New York and New Jersey

**J.H. Humphrey**, *Alternate*, Port Authority of New York and New Jersey

**C.C. Fox**, Rainbow Security Control Ltd.

**B.D. Fox**, *Alternate*, Fox & Sons Quality Elevator Inspection

**G.W. Gibson**, George W. Gibson and Associates, Inc.

**R.S. Seymour**, *Alternate*, Robert L. Seymour and Associates, Inc.

**R.A. Gregory**, Vertex Corp.

**R.F. Hadaller**, Technical Standards and Safety Authority

**M. Tevyaw**, *Alternate*, Technical Standards and Safety Authority

**P. Hampton**, ThyssenKrupp Elevator Co.

**R.J. Walker**, *Alternate*, ThyssenKrupp Elevator Co.

**J.T. Herrity**, VTE

**D.A. Kalgren**, KONE, Inc.

**D.S. Boucher**, *Alternate*, KONE, Inc.  
**J.W. Koshak**, Elevator Safety Solutions, Inc.  
**H. Simpkins**, *Alternate*, ThyssenKrupp Elevator Co.  
**Z.R. McCain, Jr.**, McCain Engineering Associates, Inc.  
**M.V. Farinola**, *Alternate*, MV Farinola, Inc.  
**D. McColl**, Otis Canada, Inc.  
**J.L. Meyer**, Bureau Veritas  
**H.E. Peelle III**, The Peelle Co., Ltd.  
**S.P. Reynolds**, *Alternate*, The Peelle Co., Ltd.  
**A. Rehman**, Schindler Elevator Corp.  
**V.P. Robibero**, Schindler Elevator Corp.  
**C.W. Rogler**, State of Michigan  
**D.M. Stanlaske**, NAESA International  
**D.L. Turner**, Davis L. Turner & Associates  
**R.S. Caporale**, *Alternate*, Elevator World, Inc.  
**A.H. Verschell**, Dwan Elevator  
**G.W. Kosinski**, *Alternate*, EIWPF  
**D.A. Witham**, GAL Manufacturing  
**J. Varon**, *Alternate*, GAL Manufacturing



# ***CSA B44.1/ASME A17.5 Joint Committee on Elevator and Escalator Electrical Equipment***

<b>M. Hite</b>	KONE Inc. Allen TX USA	<i>Chair</i>
<b>J. Della Porta</b>	CT, USA	<i>Vice-Chair</i>
<b>P. Barnhart</b>	Underwriters Laboratories Inc. Research Triangle Park, NC USA	
<b>J. Blain</b>	Schindler Elevator Corporation Morristown, NJ USA	
<b>G. Burdeshaw</b>	American Society of Mechanical Engineers (ASME) New York, NY USA	
<b>J. Busse</b>	Fujitec America Incorporated Mason, OH USA	
<b>J. Caldwell</b>	ThyssenKrupp Elevator Memphis, TN USA	
<b>S. Carlton</b>	Underwriters Laboratories Inc. Northbrook, IL USA	
<b>D. Donner</b>	KONE Inc. Allen TX USA	
<b>T. Evans</b>	CSA Group Toronto, ON	
<b>T. Irmischer</b>	British Columbia Safety Authority (BCSA) Victoria, BC	
<b>P. McDermott</b>	Technical Standards & Safety Authority Toronto, ON	
<b>B. Mierzejewski</b>	Otis Elevator Company Florence, SC	
<b>M. Mihai</b>	Technical Standards & Safety Authority	
<b>B. Shah</b>	Schindler Elevator Corporation Randolph, NJ USA	
<b>J. Shull</b>	J.H. Shull Elevator Safety, LLC Boulder City, NV USA	

**D. Stefancic**

CSA Group  
Mississauga, ON

**R. Williams**

Computerized Elevator Corporation  
Elmont, NJ USA

**A. Zemanek**

CSA Group  
Toronto, ON

**O. Simonetta**

CSA Group  
Mississauga, ON

*Project Manager*

# Preface

This is the fifth edition of CSA B44.1/ASME A17.5, *Elevator and escalator electrical equipment*. It supersedes the previous editions published in 2011, 2004, 1996, and 1991.

The purpose of this Standard is to reduce the risk of injury to persons and damage to property from fire and electrical shock. To this end, it is a safety Standard for the design and construction of equipment to be used in conformity with the rules of the applicable elevator and electrical codes (i.e., ASME A17.1/CSA B44 and CSA C22.1, *Canadian Electrical Code, Part I*, or ANSI/NFPA 70).

This Standard arose from the need to have identical Canadian and U.S. requirements for this equipment, thereby enabling manufacturers to have their products certified by an approved testing laboratory in Canada or the United States and to have the certification ratified for acceptance in either country.

In 1986, an ad hoc committee on the certification of electrical equipment consisting of jurisdictional authorities, representatives of Canadian and U.S. testing laboratories, and Canadian and U.S. manufacturers began to develop a draft for submission to the ASME A17 Standards Committee on Elevators and Escalators and the CSA Technical Committee on the Elevator Safety Code. Its initial investigation consisted of a review of the industrial control Standards CSA C22.2 No. 14 and UL 508. These Standards could not be used as such, due to the differences in the application of industrial control equipment and elevator equipment. It was recognized that industrial control equipment normally operates continuously for a low number of operations (about 3000/year) and at full-load current. In contrast, elevator control equipment operates intermittently for a high number of operations (about 500 000/year), and at up to 200 to 250% of full-load current in order to accelerate a mass. Further, elevator equipment is usually protected by either a locked machine room or a hoistway. The applicable portions of CSA C22.2 No. 14 and UL 508 were then reviewed and adapted to elevator equipment. (Grateful acknowledgement is made to Underwriters Laboratories Inc. for the use of UL 508.) Where there were differences between the UL and CSA Group Standards, the more stringent requirements were used.

This Standard has been approved by the CSA Technical Committee on the Elevator Safety Code and the ASME A17 Standards Committee on Elevators and Escalators. It is the intent of these committees to maintain a single harmonized Standard by coordinating their procedures for revising and interpreting this Standard. To this end, interpretations and revisions of this Standard will not be issued without the approval of both committees.

Changes to this edition include:

- (a) addition of Clause 2.3, Definitions;
- (b) addition of Clause 5.3;
- (c) update to Clause 6.4.2;
- (d) updates to Clause 7.1, Requirements for enclosures;
- (e) addition of Clause 7.2;
- (f) update to Clause 12.2, and addition of Clauses 12.4 and 12.5;
- (g) updates to Clauses 19.2.1, 19.2.2, and 19.2.3;
- (h) update to Clauses 20.8 and 20.11;
- (i) addition of Clauses 20.22, 20.23, and 20.24; and
- (i) updates to Table 18.

This Standard was prepared by the CSA B44.1/ASME A17.5 Joint Committee on Elevator and Escalator Electrical Equipment, under the jurisdiction of the CSA Technical Committee on the Elevator Safety Code, the CSA Strategic Steering Committee on Mechanical and Industrial Equipment Safety, and the ASME A17 Standards Committee on Elevators and Escalators, and has been formally approved by the CSA Technical Committee and the ASME A17 Standards Committee. It was approved as an American National Standard by the American National Standards Institute (ANSI) on July 2, 2014.

## ASME Notes:

- (1) *This standard was developed under procedures accredited as meeting the criteria for American National Standards and it is an American National Standard. The Standards Committee that approved the code or standard was balanced to assure that individuals from competent and concerned interests have had an opportunity to participate. The proposed Standard was made available for public review and comment that provides an opportunity for additional public input from industry, academia, regulatory agencies, and the public-at-large.*

- (2) ASME does not “approve,” “rate,” or “endorse” any item, construction, proprietary device, or activity.
- (3) ASME does not take any position with respect to the validity of any patent rights asserted in connection with any items mentioned in this document, and does not undertake to insure anyone utilizing a standard against liability for infringement of any applicable letters patent, nor assume any such liability. Users of a standard are expressly advised that determination of the validity of any such patent rights, and the risk of infringement of such rights, is entirely their own responsibility.
- (4) Participation by federal agency representative(s) or person(s) affiliated with industry is not to be interpreted as government or industry endorsement of this standard.
- (5) ASME accepts responsibility for only those interpretations of this document issued in accordance with the established ASME procedures and policies, which precludes the issuance of interpretations by individuals.
- (6) ASME issues written replies to inquiries concerning interpretation of technical aspects of this Standard. All inquiries regarding this Standard, including requests for interpretations, should be addressed to:  
Secretary, A17 Standards Committee  
The American Society of Mechanical Engineers  
Two Park Avenue  
New York, NY 10016-5990

A request for interpretation should be clear and unambiguous. The request should

- cite the applicable edition of the Standard for which the interpretation is being requested.
- phrase the question as a request for an interpretation of a specific requirement suitable for general understanding and use, not as a request for an approval of a proprietary design or situation. The inquirer may also include any plans or drawings, which are necessary to explain the question; however, they should not contain proprietary names or information.

ASME procedures provide for reconsideration of any interpretation when or if additional information that might affect an interpretation is available. Further, persons aggrieved by an interpretation may appeal to the cognizant ASME Committee.

Interpretations are published on the ASME Web site under the Committee Pages at <http://cstools.asme.org/> as they are issued.

#### CSA Group Notes:

- (1) Use of the singular does not exclude the plural (and vice versa) when the sense allows.
- (2) Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.
- (3) This publication was developed by consensus, which is defined by CSA Policy governing standardization — Code of good practice for standardization as “substantial agreement. Consensus implies much more than a simple majority, but not necessarily unanimity”. It is consistent with this definition that a member may be included in the Technical Committee list and yet not be in full agreement with all clauses of this publication.
- (4) To submit a request for interpretation of this Standard, please send the following information to [inquiries@csagroup.org](mailto:inquiries@csagroup.org) and include “Request for interpretation” in the subject line:  
(a) define the problem, making reference to the specific clause, and, where appropriate, include an illustrative sketch;  
(b) provide an explanation of circumstances surrounding the actual field condition; and  
(c) where possible, phrase the request in such a way that a specific “yes” or “no” answer will address the issue.  
Committee interpretations are processed in accordance with the CSA Directives and guidelines governing standardization and are available on the Current Standards Activities page at [standardsactivities.csa.ca](http://standardsactivities.csa.ca).
- (5) This Standard is subject to review five years from the date of publication. Suggestions for its improvement will be referred to the appropriate committee. To submit a proposal for change, please send the following information to [inquiries@csagroup.org](mailto:inquiries@csagroup.org) and include “Proposal for change” in the subject line:  
(a) Standard designation (number);  
(b) relevant clause, table, and/or figure number;  
(c) wording of the proposed change; and  
(d) rationale for the change.
- (6) Attention is drawn to the possibility that some of the elements of this Standard may be the subject of patent rights. CSA Group is not to be held responsible for identifying any or all such patent rights. Users of this Standard are expressly advised that determination of the validity of any such patent rights is entirely their own responsibility.

# CSA B44.1-14/ASME A17.5-2014

## ***Elevator and escalator electrical equipment***

### **1 Scope**

#### **1.1**

The requirements of this Standard apply to the following electrical equipment for elevators, escalators, moving walks, dumbwaiters, material lifts, and elevating devices for persons with physical disabilities (platform lifts and stairway chairlifts):

- (a) motor controllers;
- (b) motion controllers;
- (c) operation controllers;
- (d) operating devices; and
- (e) all other electrical equipment not listed/certified and labelled/marked according to another product safety standard or code.

The equipment specified in this Standard is intended for installation in accordance with the *Canadian Electrical Code, Part I* (CSA C22.1) and the *National Electrical Code* (ANSI/NFPA 70), whichever is applicable.

**Note:** *Controllers (i.e., motion, motor, and operation controllers) are defined in CSA B44 and ASME A17.1.*

#### **1.2**

The electrical equipment covered by this Standard is intended

- (a) to be connected to supply circuits at a nominal system voltage of 600 V or less;
- (b) for internal voltages that are not more than 1500 V;
- (c) for use in non-hazardous locations in accordance with the rules of the applicable electrical codes; and
- (d) for use in an ambient temperature no greater than 40 °C.

**Note:** *This Standard does not include requirements for equipment intended for use in an ambient temperature above 40 °C. Additional investigation of the equipment will be required when equipment is to be used in ambient temperature above 40 °C.*

#### **1.3**

The object of this Standard is to reduce the risk of injury to persons and damage to property from fire and electrical shock by presenting requirements for the proper design, the good construction, and the high quality of work of the equipment listed in Clause 1.1.

#### **1.4**

This Standard does not apply to devices that are rated for connection to extra-low-voltage Class 2 supply circuits as defined in the applicable electrical code.

**Note:** *Extra-low-voltage circuits are circuits that have a voltage of not more than 30 V rms or 42.4 V peak.*

#### **1.5**

In this Standard, “shall” is used to express a requirement, i.e., a provision that the user is obliged to satisfy in order to comply with the standard; “should” is used to express a recommendation or that which is advised but not required; and “may” is used to express an option or that which is permissible within the limits of the standard.

Notes accompanying clauses do not include requirements or alternative requirements; the purpose of a note accompanying a clause is to separate from the text explanatory or informative material.

Notes to tables and figures are considered part of the table or figure and may be written as requirements.

Annexes are designated normative (mandatory) or informative (nonmandatory) to define their application.

## 1.6

The values given in SI units are the units of record for the purposes of this Standard. The values given in parentheses are for information and comparison only.

## 2 Reference publications, abbreviations, and definitions

### 2.1 Reference publications

This Standard refers to the following publications, and where such reference is made, it shall be to the edition listed below, including all amendments published thereto.

#### **CSA Group**

B355-09 (R2013)

*Lifts for persons with physical disabilities*

C22.1-12

*Canadian Electrical Code, Part I*

CAN/CSA-C22.2 No. 0-10

*General Requirements — Canadian Electrical Code, Part II*

C22.2 No. 0.2-93 (R2013)

*Insulation coordination*

CAN/CSA-C22.2 No. 0.4-04 (R2013)

*Bonding of electrical equipment*

CAN/CSA-C22.2 No. 0.17-00 (R2013)

*Evaluation of properties of polymeric materials*

CAN/CSA-C22.2 No. 4-04 (R2009)

*Enclosed and dead-front switches*

C22.2 No. 5-13

*Molded-case circuit breakers, molded-case switches and circuit-breaker enclosures*

C22.2 No. 14-13

*Industrial control equipment*

C22.2 No. 66.3-06 (R2011)

*Low voltage transformers — Part 3: Class 2 and Class 3 transformers*

CAN/CSA-C22.2 No. 94.2-07 (R2012)

*Enclosures for electrical equipment, environmental considerations*

C22.2 No. 235-04 (R2013)

*Supplementary protectors*