INTERNATIONAL STANDARD

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# Rubber or plastics hoses and hose assemblies — Hydraulic-pressure impulse test without flexing

*Tuyaux et flexibles en caoutchouc ou en plastique — Essai d'impulsions de pression hydraulique sans flexion*

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# Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html

This document was prepared by Technical Committee ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 1, *Rubber and plastics hoses and hose assemblies*.

This fourth edition cancels and replaces the third edition (ISO 6803:2008), which has been technically revised to include cool down testing as specified in 4.1 and 8.2.

# Rubber or plastics hoses and hose assemblies — Hydraulic-pressure impulse test without flexing

## 1 Scope

This document describes hose impulse testing, without flexing, of rubber or plastics hydraulic hose assemblies at both high and low impulse pressures. The high-pressure testing is carried out at pressures greater than 3 MPa and the low-pressure testing at pressures from 1,5 MPa to 3 MPa. The test procedure is applicable to hydraulic hose assemblies that are subject to pulsating pressures in service which are included in the product requirements.

NOTE Impulse test procedures with flexing can be found in ISO 6802.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3448, *Industrial liquid lubricants — ISO viscosity classification*

ISO 8330, *Rubber and plastics hoses and hose assemblies — Vocabulary*

ISO/TR 11340, *Rubber and rubber products — Hydraulic hose assemblies — External leakage classification for hydraulic systems*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 8330 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— IEC Electropedia: available at http://www.electropedia.org/

— ISO Online browsing platform: available at http://www.iso.org/obp

## 4 Apparatus

**4.1 Pressure-application apparatus**, capable of applying an internal pulsating pressure to the test piece at a rate specified in 8.2 using a hydraulic fluid circulating through the test hose, while the fluid is maintained at the required test temperature. Each pressure cycle shall be within the tolerances shown in Figure 2 (for high-pressure testing) or Figure 3 (for low-pressure testing). The nominal rate of pressure rise for high-pressure testing is given by Formula (1) in Figure 2. The rate of pressure rise for low-pressure testing shall be such that the pulse remains within the wave form envelope (see Figure 3).

**4.2 Graphical recorder, digital-storage facility** or **oscilloscope**, capable of measuring the pressure cycle to ensure that the wave form is within the envelope shown in Figure 2 or Figure 3. The recorder shall have a natural frequency of more than 250 Hz and shall be critically damped to give a response which is flat to within 5 % at up to 0,6 times the natural frequency.