



**Corrosion Resistant  
Pipe Fittings,  
Threaded and Socket-Welding,  
Class 150 and 1000**

**Standard Practice**  
Developed and Approved by the  
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**This Standard Practice has been substantially revised from the previous 2007 edition. It is suggested that if the user is interested in knowing what changes have been made, that direct page by page comparison should be made of this document and that of the previous edition.**

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## **FOREWORD**

This document established a standard for corrosion resistant pipe fittings, threaded and socket-welding. Class 150 and Class 1000, produced for a number of years by various manufacturers to somewhat different dimensions although basically similar in principle.

These fittings were originally developed for use in the paper, food, pharmaceutical, distillery, sanitary, chemical, petro-chemical, and other corrosive and high temperature industry environments. The original design of these fittings was based on the dimensions of ASME B16.3, Malleable Iron Threaded Fittings.

This Standard Practice, originally approved May 1995, was revised in 2001 to include Class 150 and Class 1000 square head plugs, hex head plugs and bushings, locknuts, and threaded and socket-welding unions.

This 2018 edition contains revisions based on (1) MSS C-108 review, and (2) comments and recommendations received during the original 2011 ANSI/MSS Consensus Committee approval process. In particular, the committee approved the inclusion of hexagonal nipples, weld spuds, and union laying length dimensions in this 2018 revision, along with revised drawings, updated data where applicable, and various editorial changes.

In 2018, this revised MSS Standard Practice was subsequently ANSI-approved as a revised American National Standard. This process involved an ANSI/MSS Consensus Committee that was composed of a diverse volunteer group of industry stakeholders with a material interest in the topic of this Standard Practice.

## TABLE OF CONTENTS

### SECTION

1	SCOPE .....	1
2	PRESSURE-TEMPERATURE RATINGS .....	1
3	SIZE .....	1
4	MARKING .....	2
5	MATERIAL .....	3
6	DIMENSIONS AND TOLERANCES .....	3
7	THREADING .....	4
8	SOCKET-WELDING .....	5
9	RIBS .....	5
10	BUSHINGS, PLUGS, AND LOCKNUTS .....	5
11	FACE BEVEL .....	5
12	WELDING .....	5
13	TESTING .....	5
14	PIPE UNIONS .....	5

### TABLE

1	Pressure-Temperature Ratings .....	2
2	Center-to-End Tolerances .....	4
3	Dimensions of Class 150 Cast Threaded 90° Elbows, Tees, Crosses, and 45° Elbows .....	6
4	Dimensions of Class 150 Cast Threaded 90° Street Elbows .....	7
5	Dimensions of Class 150 Cast Threaded Couplings (Straight and Reducing Sizes) .....	8
6	Dimensions of Class 150 Cast Hexagonal Straight Nipples .....	9
7	Dimensions of Class 150 Cast Hexagonal Reducing Nipples .....	10
8	Dimensions of Class 150 Cast Threaded Hex Head Bushings .....	12
9	Dimensions of Class 150 Cast Threaded Hex Head Plugs .....	14
10	Dimensions of Class 150 Cast Threaded Square Head Plugs .....	15
11	Dimensions of Class 150 Cast Threaded Caps .....	16
12	Dimensions of Class 150 Cast Threaded Unions .....	17
13	Dimensions of Class 150 Cast Weld Spuds .....	18
14	Dimensions of Threaded Locknuts .....	19
15	Dimensions of Class 150 Cast Socket-Welding Fittings .....	20
16	Dimensions of Class 150 Cast Socket-Welding Unions .....	21
17	Dimensions of Class 1000 Wrought Threaded 90° Elbows, Tees, Crosses, and 45° Elbows .....	22
18	Dimensions of Class 1000 Wrought Threaded 90° Street Elbows .....	23
19	Dimensions of Class 1000 Wrought Threaded Couplings (Straight and Reducing Sizes) and Caps .....	24
20	Dimensions of Class 1000 Wrought Hexagonal Straight Nipples .....	25
21	Dimensions of Class 1000 Wrought Hexagonal Reducing Nipples .....	26
22	Dimensions of Class 1000 Wrought Threaded Hex Head Bushings .....	28
23	Dimensions of Class 1000 Wrought Threaded Hex Head Plugs .....	30
24	Dimensions of Class 1000 Wrought Threaded Square Head Plugs .....	31
25	Dimensions of Class 1000 Wrought Threaded Unions .....	32
26	Dimensions of Class 1000 Wrought Weld Spuds .....	33
27	Dimensions of Class 1000 Wrought Socket-Welding Fittings .....	34
28	Dimensions of Class 1000 Wrought Socket-Welding Unions .....	35

### FIGURE

1	Identification of Reducing Fittings .....	2
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### ANNEX

A	Referenced Standards and Applicable Dates .....	36
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