
**Piston-operated volumetric
apparatus —**

**Part 4:
Dilutors**

*Appareils volumétriques à piston —
Partie 4: Diluteurs*





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Published in Switzerland

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 48, *Laboratory equipment*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 332, *Laboratory equipment*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 8655-4:2002), which has been technically revised. It also incorporates the Technical Corrigendum ISO 8655-4:2002/Cor.1:2008.

The main changes are as follows:

- ISO 8655-7 has been added as a normative reference;
- [Tables 1](#) and [2](#) have been revised.

A list of all parts in the ISO 8655 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

The ISO 8655 series addresses the needs of:

- manufacturers, as a basis for quality control including, where appropriate, the issuance of manufacturer's declarations;
- calibration laboratories, test houses, users of the equipment and other bodies as a basis for independent calibration, testing, verification and routine tests.

The tests specified in the ISO 8655 series are intended to be carried out by trained personnel.

Piston-operated volumetric apparatus —

Part 4: Dilutors

1 Scope

This document specifies

- metrological requirements,
- maximum permissible errors,
- requirements for marking and
- information to be provided for users,

for dilutors with a sample uptake capacity (In) from 5 μ l to 1 ml and a diluent capacity (Ex) from 50 μ l to 100 ml. They are designed to deliver the sample and diluent together in measured proportion and measured volume.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3696:1987, *Water for analytical laboratory use — Specification and test methods*

ISO 8655-1, *Piston-operated volumetric apparatus — Part 1: Terminology, general requirements and user recommendations*

ISO 8655-6, *Piston-operated volumetric apparatus — Part 6: Gravimetric reference measurement procedure for the determination of volume*

ISO 8655-7, *Piston operated volumetric apparatus — Part 7: Alternative measurement procedures for the determination of volume*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 8655-1:2022 apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

4 Principle of operation

A dilutor is designed to aspirate accurately a measured volume of a sample liquid and to deliver it together with an accurately measured volume of diluent. Dilutors can be operated manually, electrically, pneumatically or hydraulically and can be hand-held, bottle-top mounting or free-standing bench-top