



BSI Standards Publication

Household and similar electrical appliances — Safety

Part 2-67: Particular requirements
for floor treatment machines for
commercial use

NO COPYING WITHOUT BSI PERMISSION EXCEPT AS PERMITTED BY COPYRIGHT LAW

National foreword

This British Standard is the UK implementation of EN 60335-2-67:2012. It is derived from IEC 60335-2-67:2012. It supersedes BS EN 60335-2-67:2009, which will be withdrawn on 3 May 2015.

The CENELEC common modifications have been implemented at the appropriate places in the text. The start and finish of each common modification is indicated in the text by tags **C** **C1**.

The UK participation in its preparation was entrusted by Technical Committee CPL/61, Safety of household and similar electrical appliances, to Subcommittee CPL/61/10, Floor treatment machines (industrial).

A list of organizations represented on this subcommittee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2013.
Published by BSI Standards Limited 2013.

ISBN 978 0 580 70463 5

ICS 23.080; 91.140.65

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 30 April 2013.

Amendments/corrigenda issued since publication

Date	Text affected
------	---------------

English version

**Household and similar electrical appliances -
Safety -
Part 2-67: Particular requirements for floor treatment machines for
commercial use
(IEC 60335-2-67:2012, modified)**

Appareils électrodomestiques et
analogues -
Sécurité -
Partie 2-67: Exigences particulières pour
les machines de traitement des sols, à
usage commercial
(CEI 60335-2-67:2012, modifiée)

Sicherheit elektrischer Geräte für den
Hausgebrauch und ähnliche Zwecke -
Teil 2-67: Besondere Anforderungen für
Bodenbehandlungsmaschinen für den
gewerblichen Gebrauch
(IEC 60335-2-67:2012, modifiziert)

This European Standard was approved by CENELEC on 2012-05-03. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Management Centre: Avenue Marnix 17, B - 1000 Brussels

Foreword

The text of document 61J/489/FDIS, future edition 4 of IEC 60335-2-67, prepared by SC 61J, "Electrical motor-operated cleaning appliances for commercial use", of IEC/TC 61, "Safety of household and similar electrical appliances" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60335-2-67:2012.

A draft amendment, which covers common modifications to IEC 60335-2-67, was prepared by CLC/TC 61, "Safety of household and similar electrical appliances" and approved by CENELEC.

The following dates are fixed:

- latest date by which this document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2013-05-03
- latest date by which the national standards conflicting with this document have to be withdrawn (dow) 2015-05-03

This document supersedes EN 60335-2-67:2009.

The principal changes in EN 60335-2-67:2012 as compared with EN 60335-2-67:2009 are as follows (minor changes are not listed):

- the title has been changed for better distinction with regard to EN 60335-2-72;
- the scope has been revised editorially to avoid misunderstandings;
- terms and definitions has been revised with regard to the requirements revised;
- the standard has been revised in general and updated regarding state-of-the-art, as far as necessary, in particular some changes have been made to Clauses 15, 22 and 25;
- a new Annex BB (LPG requirements) was added;
- a new Annex CC 'Emission of acoustical noise' was added; and
- a new Annex DD 'Emission of vibration' was added.

This part 2 is to be used in conjunction with the EN 60335-1:2012 and its amendments.

NOTE 1 When "Part 1" is mentioned in this standard, it refers to EN 60335-1.

This part 2 supplements or modifies the corresponding clauses in EN 60335-1, so as to convert that publication into the European Standard: *Safety requirements for floor treatment machines for commercial use*.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;

– unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;

– additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

– requirements: in roman type;

– *test specifications: in italic type;*

– notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

Clauses, subclauses, notes, tables, figures and annexes which are additional to those in IEC 60335-2-67:2012 are prefixed “Z”.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For the relationship with EU Directive(s) see informative Annex ZZ, which is an integral part of this document.

Endorsement notice

The text of the International Standard IEC 60335-2-67:2012 was approved by CENELEC as a European Standard with agreed common modifications.

Modifications to Annexes Z

The annexes of Part 1 are applicable except as follows:

Add the following special national condition to Annex ZA of EN 60335-1:2012:

Annex ZA (normative)

Special national conditions

Special national condition: National characteristic or practice that cannot be changed even over a long period, e.g. climatic conditions, electrical earthing conditions.

NOTE If it affects harmonization, it forms part of the European Standard / Harmonization Document.

For the countries in which the relevant special national conditions apply these provisions are normative, for other countries they are informative.

<u>Clause</u>	<u>Special national condition</u>
---------------	-----------------------------------

7.12	Finland
-------------	----------------

If a polyvinyl chloride sheathed cord is fitted, the instructions shall state that the appliance is not to be used outdoors at low temperature.

Apply the following changes to Annex ZC of EN 60335-1:2012:

Annex ZC
(normative)

**Normative references to international publications
with their corresponding European publications**

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
<i>Add:</i>				
IEC 60312-1	-	Vacuum cleaners for household use - Part 1: Dry vacuum cleaners - Methods for measuring the performance	EN 60312-1	-
ISO 6344-2	-	Coated abrasives - Grain size analysis - Part 2: Determination of grain size distribution of macrogrits P12 to P220	-	-

BS EN 60335-2-67:2012
EN 60335-2-67:2012 (E)

Annex ZE
(informative)

**Specific additional requirements for appliances and machines intended
for commercial use**

This annex is not applicable.

Annex ZZ
(informative)

Coverage of Essential Requirements of EU Directive 2006/42/EC

This European Standard has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association and within its scope the standard covers all relevant essential requirements as given in Annex I of the EU Directive 2006/42/EC.

Compliance with this standard provides one means of conformity with the specified essential requirements of the Directive concerned.

WARNING: Other requirements and other EU Directives may be applicable to the products falling within the scope of this standard.

”.

CONTENTS

INTRODUCTION	4
1 Scope	5
2 Normative references	6
3 Terms and definitions	6
4 General requirement	8
5 General conditions for the tests	8
6 Classification	8
7 Marking and instructions	9
8 Protection against access to live parts	12
9 Starting of motor-operated appliances	12
10 Power input and current	12
11 Heating	12
12 Void	13
13 Leakage current and electric strength at operating temperature	13
14 Transient overvoltages	13
15 Moisture resistance	13
16 Leakage current and electric strength	15
17 Overload protection of transformers and associated circuits	15
18 Endurance	15
19 Abnormal operation	15
20 Stability and mechanical hazards	16
21 Mechanical strength	17
22 Construction	19
23 Internal wiring	21
24 Components	21
25 Supply connection and external flexible cords	21
26 Terminals for external conductors	23
27 Provision for earthing	23
28 Screws and connections	23
29 Clearances, creepage distances and solid insulation	23
30 Resistance to heat and fire	23
31 Resistance to rusting	23
32 Radiation, toxicity and similar hazards	23
Annexes	28
Annex AA (normative) Precast paving slabs	29
Annex BB (normative) Requirements for internal combustion engine powered machines using liquefied petroleum gas (LPG)	30
Annex CC (informative) Emission of acoustical noise	33
Annex DD (informative) Emission of vibration	36
Bibliography	37

Figure 101 – Impact test apparatus	24
Figure 102 – Apparatus for testing the abrasion resistance of current-carrying hoses	25
Figure 103 – Apparatus for testing the resistance to flexing of current-carrying hoses	25
Figure 104 – Configuration of the hose for the freezing treatment	26
Figure 105 – Flexing positions for the hose after removal from the freezing cabinet.....	26
Figure 106 – Warning symbol: Do not inhale exhaust fumes	27
Table 12 – Pull force and torque	22
Table CC.1 – Determination of uncertainty.....	35

INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal and generic standards covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for hot surfaces, are not applicable in addition to Part 1 or part 2 standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-67: Particular requirements for floor treatment machines, for commercial use

1 Scope

This clause of Part 1 is replaced by the following.

This International Standard deals with the safety of powered floor treatment machines intended for commercial indoor or outdoor use for the following applications:

- scrubbing,
- wet or dry pick-up,
- polishing and dry buffing,
- application of wax, sealing products and powder based detergents,
- shampooing,
- stripping, grinding and scarifying

of floors with an artificial surface.

Their cleaning motion is more lateral or periodic than linear.

NOTE 101 By contrast, the cleaning motion of machines covered by IEC 60335-2-72 is more linear than lateral or periodic.

NOTE 102 This standard applies to machines for **commercial use**. The following list, although not comprehensive, gives an indication of locations that are included in the scope:

- public use areas such as hotels, schools, hospitals;
- industrial locations, for example factories and manufacturing shops;
- retail outlets, for example shops and supermarkets;
- business premises, for example offices and banks;
- all uses other than normal housekeeping purposes.

They are not equipped with a **traction drive**. The following power systems are covered:

- internal combustion engines,
- mains powered motors up to a **rated voltage** of 250 V for single-phase appliances and 480 V for other appliances,
- battery-powered motors.

Battery powered machines may be equipped with a built-in battery charger.

☐ This standard deals with the reasonably foreseeable hazards presented by machines that are encountered by all persons.

However, in general, it does not take into account:

- **children** playing with the machine;
- the use of the machine by **children**;
- the use of the machine by **vulnerable people or very vulnerable people**.☐

This standard does not apply to

- vacuum cleaners and water-suction cleaning appliances for household use (IEC 60335-2-2);
- floor treatment appliances for household use according to IEC 60335-2-10;
- spray extraction machines for **commercial use** (IEC 60335-2-68);
- wet and dry vacuum cleaners, including power brush, for **commercial use** (IEC 60335-2-69);