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BSI Standards Publication

Diamond-like carbon films — Determination of friction and wear characteristics of diamond-like carbon films by ball-on-disc method

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National foreword

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Foreword

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 107, *Metallic and other inorganic coatings*.

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Introduction

This International Standard gives guidance on conducting a sliding friction and wear test in a ball-on-disc configuration to determine the friction generated and wear observed in uniaxial sliding contacts between diamond-like carbon (DLC) films and a counter body.

The tribological properties of DLC films are different from those of metallic and ceramic coatings. DLC films have the tribological characteristics of low friction and low wear against other materials. Since a DLC film is a coating, rather than a bulk material, it has a limited amount of wear and possibility of delamination. Hence, a friction and wear testing method specific to DLC films is used to determine friction and wear resistance independent of delamination. In the ball-on-disk method using a DLC-coated ball on a non-coated disk, a non-coated ball on a DLC-coated disk, or a DLC-coated ball on a DLC-coated disk, the wear of DLC is minimal compared with other materials; for this reason, it is preferable to apply the coating on the ball to measure the wear rate with a reasonable accuracy. Of course, the wear on the ball side induces a decrease in contact pressure that must be taken into account for the friction coefficient interpretation. Because of these aspects, the ball-on-disk method is ideal for conventional testing of DLC coatings.

It should be noted that there are many parameters in the sliding contact that affect the magnitude of friction and wear. The aim of performing any wear test is to simulate, as closely as possible, the conditions that occur in the real application. As the deviation between the test conditions and the application conditions becomes larger, the test results become less relevant. To add credence to the test results, the appearance of the worn surfaces from the test samples are compared with the appearance of the worn surface from the actual worn component in order to ensure that similar wear mechanisms have taken place in each case. It is intended that the recommended test conditions suggested in this International Standard be used when the application conditions are not well defined but general comparison among materials is required.

This International Standard is useful for quality control of DLC films.

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INTERNATIONAL STANDARD ISO 18535:2016(E)

Diamond-like carbon films — Determination of friction and wear characteristics of diamond-like carbon films by ball-on-disc method

1 Scope

This International Standard specifies a procedure for and provides guidance on the determination of the coefficient of friction and the specific wear rate of diamond-like carbon (DLC) films. The method specifies that the materials are tested under dry conditions in pairs in a ball-on-disc configuration.

The results of the tests are not applicable when DLC-coated parts operate in a lubricated environment.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1101, *Geometrical product specifications (GPS) — Geometrical tolerancing — Tolerances of form, orientation, location and run-out*

ISO 3274, *Geometrical Product Specifications (GPS) — Surface texture: Profile method — Nominal characteristics of contact (stylus) instruments*

ISO 3290-1, *Rolling bearings — Balls — Part 1: Steel balls*

ISO 3290-2, *Rolling bearings — Balls — Part 2: Ceramic balls*

ISO 3611, *Geometrical product specifications (GPS) — Dimensional measuring equipment: Micrometers for external measurements — Design and metrological characteristics*

ISO 4287, *Geometrical Product Specifications (GPS) — Surface texture: Profile method — Terms, definitions and surface texture parameters*

ISO 13385-1, *Geometrical product specifications (GPS) — Dimensional measuring equipment — Part 1: Callipers; Design and metrological characteristics*

ISO 80000-1:2009, *Quantities and units — Part 1: General*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1
wear
progressive mass removal from the surface of solid material due to relative motion with a contacting substance or substances

3.2
wear test
method of evaluating the friction and wear performance of materials in sliding contact

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