



BSI Standards Publication

**Thermal insulation products
for building equipment and
industrial installations —
Factory made polyethylene
foam (PEF) products —
Specification**

National foreword

This British Standard is the UK implementation of EN 14313:2015. It supersedes BS EN 14313:2009+A1:2013 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee B/540, Energy performance of materials components and buildings.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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English Version

Thermal insulation products for building equipment and industrial installations - Factory made polyethylene foam (PEF) products - Specification

Produits isolants thermiques pour l'équipement du bâtiment et les installations industrielles - Produits manufacturés en mousse de polyéthylène (PEF) - Spécification

Wärmedämmstoffe für die technische Gebäudeausrüstung und für betriebstechnische Anlagen in der Industrie - Werkmäßig hergestellte Produkte aus Polyethylenschaum (PEF) - Spezifikation

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CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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European foreword

This document (EN 14313:2015) has been prepared by Technical Committee CEN/TC 88 “Thermal insulating materials and products”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2016, and conflicting national standards shall be withdrawn at the latest by September 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 14313:2009+A1:2013.

This document is identifying those clauses of the standard which are needed for the compliance of the European Standard with the Construction Products Regulation (CPR).

The main technical changes that have been made in this new edition of EN 14313 are the following:

- a) an addition to the foreword;
- b) an addition in Clause 3;
- c) a new 4.3.9;
- d) modification of 5.3.2;
- e) modification of Clause 7;
- f) modification of Clause 8;
- g) modification of Annex A;
- h) a new Annex ZA.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of Regulation (EU) No. 305/2011.

For relationship with Regulation (EU) No. 305/2011, see informative Annex ZA, which is an integral part of this document.

Locally responsible authorities and contracting entities, who are bound by EU Directives to specify their requirements using European harmonized product standards, are allowed to demand additional properties out-side the provisions of this standard if this is technically necessary because of prevailing operational conditions of the building equipment or the industrial installation projected or because of safety regulations.

This European Standard contains four annexes:

- Annex A (normative), Factory production control;
- Annex B (normative), Determination of minimum service temperature;
- Annex C (informative), Additional properties;

- Annex ZA (informative), Clauses of this European Standard addressing the provisions of the EU Construction Products Regulation.

This document includes a bibliography.

This European Standard is one of a series of standards for insulation products used in building equipment and industrial installations, but this standard can be used in other areas, where appropriate.

In pursuance of Resolution BT 20/1993 revised, CEN/TC 88 have proposed defining the standards listed below as a European package of standards, setting 21 months after availability as the date of withdrawal (dow) of national standards which conflict with the European Standards of this package.

The package of standards comprises the following group of interrelated standards for the specifications of factory made thermal insulation products, all of which come within the scope of CEN/TC 88:

EN 14303, *Thermal insulation products for building equipment and industrial installations — Factory made mineral wool (MW) products — Specification*

EN 14304, *Thermal insulation products for building equipment and industrial installations — Factory made flexible elastomeric foam (FEF) products — Specification*

EN 14305, *Thermal insulation products for building equipment and industrial installations — Factory made cellular glass (CG) products — Specification*

EN 14306, *Thermal insulation products for building equipment and industrial installations — Factory made calcium silicate (CS) products — Specification*

EN 14307, *Thermal insulation products for building equipment and industrial installations — Factory made extruded polystyrene foam (XPS) products — Specification*

EN 14308, *Thermal insulation products for building equipment and industrial installations — Factory made rigid polyurethane foam (PUR) and polyisocyanurate foam (PIR) products — Specification*

EN 14309, *Thermal insulation products for building equipment and industrial installations — Factory made products of expanded polystyrene (EPS) — Specification*

EN 14313, *Thermal insulation products for building equipment and industrial installations — Factory made polyethylene foam (PEF) products — Specification*

EN 14314, *Thermal insulation products for building equipment and industrial installations — Factory made phenolic foam (PF) products — Specification*

EN 15501, *Thermal insulation products for building equipment and industrial installations — Factory made expanded perlite (EP) and exfoliated vermiculite (EV) products — Specification*

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard specifies the requirements for factory made flexible polyethylene foam products which are used for the thermal insulation of building equipment and industrial installations with an operating temperature in the range of approximately - 80 °C to + 150 °C.

Tensile stress in the insulation product should be avoided when applying PEF. This is even more important when applying PEF on lines with operating temperatures between - 50 °C and - 80 °C. The tensile stress should be kept at the minimum by applying the foam “under pressure”, i.e. cutting the parts in a generous way. Manufacturer’s advice should be heeded in all cases.

The products are manufactured in the form of tubes, profiles, sheets, rolls and tapes with or without coating and/or self-adhesive backing and/or different closure systems.

This standard describes product characteristics and includes procedures for testing, evaluation of conformity, marking and labelling.

Products covered by this standard are also used in prefabricated thermal insulation systems and composite panels; the performance of systems incorporating these products is not covered.

This standard does not specify the required level of a given property that should be achieved by a product to demonstrate fitness for purpose in a particular application. The levels required for a given application can be found in regulations and invitations to tender.

Products with a declared thermal conductivity greater than 0,050 W/(m·K) at 10 °C are not covered by this standard.

This standard does not cover products for the insulation of the building structure.

The normative part of this standard does not cover compressive stress (see C.4).

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 822, *Thermal insulating products for building applications - Determination of length and width*

EN 823, *Thermal insulating products for building applications - Determination of thickness*

EN 824, *Thermal insulating products for building applications - Determination of squareness*

EN 1604, *Thermal insulating products for building applications - Determination of dimensional stability under specified temperature and humidity conditions*

EN 1609, *Thermal insulating products for building applications - Determination of short term water absorption by partial immersion*

EN 12085, *Thermal insulating products for building applications - Determination of linear dimensions of test specimens*

EN 12086, *Thermal insulating products for building applications - Determination of water vapour transmission properties*

EN 12667, *Thermal performance of building materials and products - Determination of thermal resistance by means of guarded hot plate and heat flow meter methods - Products of high and medium thermal resistance*