

BS EN 60154-1:2016



BSI Standards Publication

Flanges for waveguides

Part 1: General requirements

National foreword

This British Standard is the UK implementation of EN 60154-1:2016. It is identical to IEC 60154-1:2016. It supersedes BS EN 60154-1:1996 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee EPL/46, Cables, wires and waveguides, radio frequency connectors and accessories for communication and signalling.

A list of organizations represented on this committee can be obtained on request to its secretary.

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Published by BSI Standards Limited 2016

ISBN 978 0 580 87379 9

ICS 33.120.10

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This British Standard was published under the authority of the Standards Policy and Strategy Committee on 30 September 2016.

Amendments/corrigenda issued since publication

Date	Text affected
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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 60154-1

September 2016

ICS 33.120.10

Supersedes EN 60154-1:1994

English Version

**Flanges for waveguides -
Part 1: General requirements
(IEC 60154-1:2016)**

Brides pour guides d'ondes -
Partie 1: Exigences générales
(IEC 60154-1:2016)

Flansche für Hohlleiter -
Teil 1: Allgemeine Anforderungen
(IEC 60154-1:2016)

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

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European foreword

The text of document 46F/304/CDV, future edition 3 of IEC 60154-1, prepared by SC 46F "RF and microwave passive components", of IEC/TC 46 "Cables, wires, waveguides, RF connectors, RF and microwave passive components and accessories" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60154-1:2016.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2017-03-22
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2019-06-22

This document supersedes EN 60154-1:1994.

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Annex ZA

(normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60050	series	International Electrotechnical Vocabulary (IEV)	-	-
IEC 60068	series	Environmental testing	EN 60068	series
IEC 60153	series	Hollow metallic waveguides	EN 60153	series

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

FLANGES FOR WAVEGUIDES –**Part 1: General requirements****FOREWORD**

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International Standard IEC 60154-1 has been prepared by subcommittee 46F: RF and microwave passive components, of IEC technical committee 46: Cables, wires, waveguides, RF connectors, RF and microwave passive components and accessories.

This third edition cancels and replaces the second edition published in 1982. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) define the alignment pin and hole for waveguide alignment;
- b) specify the dimensions in the metric system.

The text of this standard is based on the following documents:

CDV	Report on voting
46F/304/CDV	46F/318/RVC

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60154 series, published under the general title *Flanges for waveguides*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

This International Standard relates to straight hollow metallic tubing for use as waveguides in electronic equipment. In recent years, the operation frequency of waveguide components and systems has been extended to 1 THz and above. However, the IEC 60154 series of standards for flanges for waveguides, currently specifies the interface design up to 40 GHz for rectangular waveguides. In addition to this, the current issues of the IEC 60154 series of standards were issued in the 1970's and do not meet the needs of current applications. This new edition of IEC 60154-1 addresses these two issues.

FLANGES FOR WAVEGUIDES –

Part 1: General requirements

1 Scope

This part of IEC 60154 specifies the dimensions of waveguide flanges for use in electronic equipment.

It covers requirements for flanges drilled before or after mounting on waveguides. It should be noted that for optimum electrical performance, post-drilling of the alignment holes after mounting is recommended.

The aim of this standard is to specify for waveguide flanges the mechanical requirements necessary to ensure compatibility and, as far as practicable, interchangeability as well as to ensure adequate electrical performance.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050 (all parts), *International Electrotechnical Vocabulary* (available at <http://www.electropedia.org/>)

IEC 60068 (all parts), *Environmental testing*

IEC 60153 (all parts), *Hollow metallic waveguides*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60050-726 apply.

4 General

4.1 Flange designation

Waveguide flanges covered by this standard shall be indicated by a reference number comprising the following information:

- a) the number of the present IEC publication (60154);
- b) the letters "IEC";
- c) a dash;
- d) a letter relating to the basic construction of the flange style, i.e.:
 - P = a flange having a gasket groove but no choke groove (formerly called pressurizable);
 - C = a choke flange with a gasket groove (formerly called choke, pressurizable);