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**Plastics — Determination of average  
molecular weight and molecular  
weight distribution of polymers using  
size-exclusion chromatography —**

**Part 1:  
General principles**

*Plastiques — Détermination de la masse moléculaire moyenne  
et de la distribution des masses moléculaires de polymères par  
chromatographie d'exclusion stérique —*

*Partie 1: Principes généraux*





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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 5, *Physical-chemical properties*.

This third edition cancels and replaces the second edition (ISO 16014-1:2012), which has been technically revised. The main changes compared to the previous edition are as follows:

- publication dates of references have been removed;
- the term “system peak” has been added to [Figure 4](#);
- molecular mass has been changed to molecular weight according to IUPAC rule.

A list of all parts in the ISO 16014 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

# Plastics — Determination of average molecular weight and molecular weight distribution of polymers using size-exclusion chromatography —

## Part 1: General principles

### 1 Scope

This document specifies a general method for determining the average molecular weight and the molecular weight distribution of polymers using size-exclusion chromatography (SEC).

The average molecular weight and the molecular weight distribution are calculated from a calibration curve constructed using polymer standards if using one of the SEC techniques described in ISO 16014-2 to ISO 16014-4 or from a calibration curve constructed using absolute molecular weight data if using size-exclusion chromatography coupled with light-scattering detection (SEC-LS) as described in ISO 16014-5.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 472, *Plastics — Vocabulary*

ISO 16014-2, *Plastics — Determination of average molecular weight and molecular weight distribution of polymers using size-exclusion chromatography — Part 2: Universal calibration method*

ISO 16014-3, *Plastics — Determination of average molecular weight and molecular weight distribution of polymers using size-exclusion chromatography — Part 3: Low-temperature method*

ISO 16014-4, *Plastics — Determination of average molecular weight and molecular weight distribution of polymers using size-exclusion chromatography — Part 4: High-temperature method*

ISO 16014-5, *Plastics — Determination of average molecular weight and molecular weight distribution of polymers using size-exclusion chromatography — Part 5: Light-scattering method*

### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 472 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

#### 3.1

#### light-scattering detection

#### LS detection

technique for determining the mass or size of polymer molecules dissolved in solution by measuring the light scattered by the polymer molecules