



BSI Standards Publication

Preparation of steel substrates before application of paints and related products — Test methods for non-metallic blast-cleaning abrasives

Part 1: Sampling

National foreword

This British Standard is the UK implementation of EN ISO 11127-1:2021. It is identical to ISO 11127-1:2020. It supersedes BS EN ISO 11127-1:2011, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee STI/21, Paint systems and surface preparation for metallic substrates.

A list of organizations represented on this committee can be obtained on request to its committee manager.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Published by BSI Standards Limited 2021

ISBN 978 0 539 04259 7

ICS 25.220.10

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 March 2021.

Amendments/corrigenda issued since publication

| Date | Text affected |
|------|---------------|
|------|---------------|

English Version

Preparation of steel substrates before application of
paints and related products - Test methods for non-
metallic blast-cleaning abrasives - Part 1: Sampling (ISO
11127-1:2020)

Préparation des subjectiles d'acier avant
application de peintures et de produits assimilés
- Méthodes d'essai pour abrasifs non métalliques
destinés à la préparation par projection - Partie
1: Échantillonnage (ISO 11127-1:2020)

Vorbereitung von Stahloberflächen vor
dem Auftragen von Beschichtungsstoffen -
Prüfverfahren für nichtmetallische Strahlmittel
- Teil 1: Probenahme (ISO 11127-1:2020)

This European Standard was approved by CEN on 9 October 2020.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

This document (EN ISO 11127-1:2021) has been prepared by Technical Committee ISO/TC 35 "Paints and varnishes" in collaboration with Technical Committee CEN/TC 139 "Paints and varnishes" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2021, and conflicting national standards shall be withdrawn at the latest by August 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 11127-1:2011.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 11127-1:2020 has been approved by CEN as EN ISO 11127-1:2021 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 35, *Paints and varnishes*, Subcommittee SC 12, *Preparation of steel substrates before application of paints and related products*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 139, *Paints and Varnishes*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 11127-1:2011), which has been technically revised. The main changes to the previous edition are as follows:

- [Clause 2](#), normative references, has been added and subsequent clauses renumbered;
- [Annex B](#) has been technically and editorially revised.

A list of all parts in the ISO 11127 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Preparation of steel substrates before application of paints and related products — Test methods for non-metallic blast-cleaning abrasives —

Part 1: Sampling

1 Scope

This document specifies a method for the sampling of non-metallic blast-cleaning abrasives from consignments and for the subdivision of the sample into quantities suitable for undertaking the appropriate test methods specified in ISO 11127-2, ISO 11127-3, ISO 11127-4, ISO 11127-5, ISO 11127-6 and ISO 11127-7.

This document is a part of the ISO 11127 series dealing with the sampling and testing of non-metallic abrasives for blast-cleaning.

The types of non-metallic abrasive and requirements for each are contained in the ISO 11126 series.

The ISO 11126 and ISO 11127 series have been drafted as a coherent set of International Standards on non-metallic blast-cleaning abrasives. Information on all parts of both series is given in [Annex B](#).

2 Normative references

There are no normative references in this document.

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

3.1

total quantity

overall quantity of the abrasive to be tested for which the sampling procedure is to be considered as representative

3.2

single sample

sample obtained from the total quantity by a single sampling operation

Note 1 to entry: This sample is not immediately used for testing.

3.3

mixed sample

sample obtained by mixing a number of single samples