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CSA G401:24
National Standard of Canada

Corrugated steel pipe and buried structures

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Preface

This is the sixth edition of CSA G401, *Corrugated steel pipe and buried structures*. It supersedes the previous editions published in 2014, 2007, 2001, 1993, and 1981 under the title *Corrugated steel pipe products*.

Changes have been made to this Standard to permit materials, manufacturing methods, and inspection procedures that meet appropriate, current, and projected industry practices. These changes include the following:

a) changed standard name to *Corrugated steel pipe and buried structures;*
b) removed spiral rib pipe Type II;
c) added profile structural plate Type III;
d) expanded tunnel liner plate to Types I and II;
e) added zinc flake coated bolts and nuts;
f) added alternative coating for structural plate and deep corrugated structural plate;
g) added clause for helical welded lockseam;
h) added requirements in Clause 6, Quality of work and repair;
i) rewrote Clause 8, Handling, transport, storage and repair;
j) removed Tables 10 and 11 for minimum outside circumference;
k) updated bolt tables to imperial dimensions only, as metric is not available; and
l) added Annex C (informative), Sustainability.

This Standard is considered suitable for use for conformity assessment within the stated scope of the Standard.

CSA Group acknowledges that the development of this Standard was made possible, in part, by the financial support of the Corrugated Steel Pipe Institute (CSPI). Such support does not indicate endorsement of the contents of this Standard.

This Standard was prepared by the Technical Committee on Corrugated Steel Pipe and Buried Structures, under the jurisdiction of the Strategic Steering Committee on Construction and Civil Infrastructure, and has been formally approved by the Technical Committee.

This Standard has been developed in compliance with Standards Council of Canada requirements for National Standards of Canada. It has been published as a National Standard of Canada by CSA Group.

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