

ASME B18.21.3-2008

Double Coil Helical Spring Lock Washers for Wood Structures

AN AMERICAN NATIONAL STANDARD



The American Society of
Mechanical Engineers



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FOREWORD

On November 29, 2006, a proposed draft for a new standard to cover double coil helical spring lock washers for high voltage wood structures was presented to the members present at the ASME B18 Subcommittee meetings. The Committee agreed that Subcommittee 21 should proceed with the proposed standard, eliminating the words “high voltage” so the standard could be used by anyone looking for a lock washer for wooden structures, with the designation being B18.21.3. ASME B18.21.3-2008 was approved by B18 Subcommittee 21 and the B18 Standards Committee on December 21, 2007. This Standard was approved by the American National Standards Institute on March 28, 2008.

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Standardization of Bolts, Nuts, Rivets, Screws, Washers, and Similar Fasteners

(The following is the roster of the Committee at the time of approval of this Standard.)

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Secretary, B18 Standards Committee
The American Society of Mechanical Engineers
Three Park Avenue
New York, NY 10016-5990

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The Committee welcomes proposals for revisions to this Standard. Such proposals should be as specific as possible, citing the paragraph number(s), the proposed wording, and a detailed description of the reasons for the proposal, including any pertinent documentation.

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Interpretations. Upon request, the B18 Standards Committee will render an interpretation of any requirement of the Standard. Interpretations can only be rendered in response to a written request sent to the Secretary of the B18 Standards Committee.

The request for an interpretation should be clear and unambiguous. It is further recommended that the inquirer submit his/her request in the following format:

Subject:	Cite the applicable paragraph number(s) and the topic of the inquiry.
Edition:	Cite the applicable edition of the Standard for which the interpretation is being requested.
Question:	Phrase the question as a request for an interpretation of a specific requirement suitable for general understanding and use, not as a request for an approval of a proprietary design or situation. The inquirer may also include any plans or drawings, which are necessary to explain the question; however, they should not contain proprietary names or information.

Requests that are not in this format may be rewritten in the appropriate format by the Committee prior to being answered, which may inadvertently change the intent of the original request.

ASME procedures provide for reconsideration of any interpretation when or if additional information that might affect an interpretation is available. Further, persons aggrieved by an interpretation may appeal to the cognizant ASME Committee or Subcommittee. ASME does not "approve," "certify," "rate," or "endorse" any item, construction, proprietary device, or activity.

Attending Committee Meetings. The B18 Standards Committee regularly holds meetings, which are open to the public. Persons wishing to attend any meeting should contact the Secretary of the B18 Standards Committee.

DOUBLE COIL HELICAL SPRING LOCK WASHERS FOR WOOD STRUCTURES

1 INTRODUCTORY NOTES

1.1 Scope

This Standard covers the dimensional and physical properties and methods of testing for double coil helical spring lock washers for wood structures.

NOTE: The word *lock* appearing in the name of the product in this Standard is a generic term historically associated with the product's identification and is not intended to imply an indefinite permanency of fixity in attachments where the fasteners are used.

1.2 Comparison to ISO Standards

No comparable ISO standards exist for this part.

1.3 Dimensions

All dimensions in this Standard are in inches and apply to unplated or uncoated product.

1.4 Options

Options, if required, shall be agreed upon by the purchaser and the manufacturer or distributor.

1.5 Terminology

For definitions of terminology not specifically defined in this Standard, refer to ASME B18.12.

1.6 Referenced Standards

Unless otherwise specified, the standards referenced shall be the most recent at the time of the order placement.

ASME B18.12, Glossary of Terms for Mechanical Fasteners

ASME B18.18.1, Inspection and Quality Assurance for General Purpose Fasteners

ASME B18.21.1, Lock Washers (Inch Series)

ASME B18.24, Part Identifying Number (PIN) Code System Standard for B18 Fastener Products

Publisher: The American Society of Mechanical Engineers (ASME), Three Park Avenue, New York, NY 10016-5990; Order Department: 22 Law Drive, P.O. Box 2300, Fairfield, NJ 07007-2300

ASTM B 117, Standard Practice for Operating Salt Spray (Fog) Apparatus

ASTM E 140, Standard Hardness Conversion Tables of Metals (Relationship Among Brinell Hardness,

Vickers Hardness, Rockwell Hardness, Rockwell Superficial Hardness, Knoop Hardness, and Scleroscope Hardness)

Publisher: ASTM International (ASTM), 100 Barr Harbor Drive, P.O. Box C700, West Conshohocken, PA 19428-2959

SAE J403, Chemical Composition of SAE Carbon Steels
SAE J411, Carbon and Alloy Steels

SAE J419, Methods of Measuring Decarburization

Publisher: The Society of Automotive Engineers (SAE), 400 Commonwealth Drive, Warrendale, PA 15096-0001

1.7 Related Standards

Related lock washers and tests are included in ASME B18.21.1.

1.8 Designation

Nominal washer sizes are intended for use with comparable nominal screw, bolt, and/or nut sizes. Fasteners conforming to this Standard shall be designated by the following data and sequence:

- (a) product name
- (b) ASME document number
- (c) nominal size

EXAMPLE: Double coil helical spring lock washers for wood structures, ASME B18.21.3, $\frac{5}{8}$ in.

1.9 Part Identifying Number

For a part identifying number, refer to ASME B18.24.

2 GENERAL DATA

2.1 Application

The double coil helical spring lock washers for wood structures covered in this Standard are intended to be used with a curved flat washer or the standard hardware practice of the user against the wood. While not essential, it is a good practice to use a standard round washer between the double coil helical spring lock washer and the nut, then tighten the nut in accordance with the users' standard practice, and back off the nut $\frac{1}{4}$ (90 deg) turn. This is important to maintain an acceptable pressure on the hardware and the wood fibers which may shrink or swell during varying weather conditions.