

SECTION III
Rules for Construction of
Nuclear Facility Components

2023 ASME Boiler and
Pressure Vessel Code
An International Code

Subsection NCA
General Requirements for
Division 1 and Division 2

ACI Standard 359-23



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AN INTERNATIONAL CODE

2023 ASME Boiler & Pressure Vessel Code

2023 Edition

July 1, 2023

(ACI Standard 359-23)



RULES FOR CONSTRUCTION OF NUCLEAR FACILITY COMPONENTS

Subsection NCA

General Requirements for Division 1 and Division 2

ASME Boiler and Pressure Vessel Committee
on Construction of Nuclear Facility Components

ACI-ASME Joint Technical Committee



The American Society of
Mechanical Engineers

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FOREWORD*

In 1911, The American Society of Mechanical Engineers established the Boiler and Pressure Vessel Committee to formulate standard rules for the construction of steam boilers and other pressure vessels. In 2009, the Boiler and Pressure Vessel Committee was superseded by the following committees:

- (a) Committee on Power Boilers (I)
- (b) Committee on Materials (II)
- (c) Committee on Construction of Nuclear Facility Components (III)
- (d) Committee on Heating Boilers (IV)
- (e) Committee on Nondestructive Examination (V)
- (f) Committee on Pressure Vessels (VIII)
- (g) Committee on Welding, Brazing, and Fusing (IX)
- (h) Committee on Fiber-Reinforced Plastic Pressure Vessels (X)
- (i) Committee on Nuclear Inservice Inspection (XI)
- (j) Committee on Transport Tanks (XII)
- (k) Committee on Overpressure Protection (XIII)
- (l) Technical Oversight Management Committee (TOMC)

Where reference is made to “the Committee” in this Foreword, each of these committees is included individually and collectively.

The Committee’s function is to establish rules of safety relating to pressure integrity, which govern the construction** of boilers, pressure vessels, transport tanks, and nuclear components, and the inservice inspection of nuclear components and transport tanks. For nuclear items other than pressure-retaining components, the Committee also establishes rules of safety related to structural integrity. The Committee also interprets these rules when questions arise regarding their intent. The technical consistency of the Sections of the Code and coordination of standards development activities of the Committees is supported and guided by the Technical Oversight Management Committee. This Code does not address other safety issues relating to the construction of boilers, pressure vessels, transport tanks, or nuclear components, or the inservice inspection of nuclear components or transport tanks. Users of the Code should refer to the pertinent codes, standards, laws, regulations, or other relevant documents for safety issues other than those relating to pressure integrity and, for nuclear items other than pressure-retaining components, structural integrity. Except for Sections XI and XII, and with a few other exceptions, the rules do not, of practical necessity, reflect the likelihood and consequences of deterioration in service related to specific service fluids or external operating environments. In formulating the rules, the Committee considers the needs of users, manufacturers, and inspectors of components addressed by the Code. The objective of the rules is to afford reasonably certain protection of life and property, and to provide a margin for deterioration in service to give a reasonably long, safe period of usefulness. Advancements in design and materials and evidence of experience have been recognized.

This Code contains mandatory requirements, specific prohibitions, and nonmandatory guidance for construction activities and inservice inspection and testing activities. The Code does not address all aspects of these activities and those aspects that are not specifically addressed should not be considered prohibited. The Code is not a handbook and cannot replace education, experience, and the use of engineering judgment. The phrase *engineering judgment* refers to technical judgments made by knowledgeable engineers experienced in the application of the Code. Engineering judgments must be consistent with Code philosophy, and such judgments must never be used to overrule mandatory requirements or specific prohibitions of the Code.

The Committee recognizes that tools and techniques used for design and analysis change as technology progresses and expects engineers to use good judgment in the application of these tools. The designer is responsible for complying with Code rules and demonstrating compliance with Code equations when such equations are mandatory. The Code neither requires nor prohibits the use of computers for the design or analysis of components constructed to the requirements of the Code. However, designers and engineers using computer programs for design or analysis are cautioned that they are

* The information contained in this Foreword is not part of this American National Standard (ANS) and has not been processed in accordance with ANSI’s requirements for an ANS. Therefore, this Foreword may contain material that has not been subjected to public review or a consensus process. In addition, it does not contain requirements necessary for conformance to the Code.

** *Construction*, as used in this Foreword, is an all-inclusive term comprising materials, design, fabrication, examination, inspection, testing, certification, and overpressure protection.

responsible for all technical assumptions inherent in the programs they use and the application of these programs to their design.

The rules established by the Committee are not to be interpreted as approving, recommending, or endorsing any proprietary or specific design, or as limiting in any way the manufacturer's freedom to choose any method of design or any form of construction that conforms to the Code rules.

The Committee meets regularly to consider revisions of the rules, new rules as dictated by technological development, Code Cases, and requests for interpretations. Only the Committee has the authority to provide official interpretations of this Code. Requests for revisions, new rules, Code Cases, or interpretations shall be addressed to the Secretary in writing and shall give full particulars in order to receive consideration and action (see Submittal of Technical Inquiries to the Boiler and Pressure Vessel Standards Committees). Proposed revisions to the Code resulting from inquiries will be presented to the Committee for appropriate action. The action of the Committee becomes effective only after confirmation by ballot of the Committee and approval by ASME. Proposed revisions to the Code approved by the Committee are submitted to the American National Standards Institute (ANSI) and published at <http://go.asme.org/BPVCPublicReview> to invite comments from all interested persons. After public review and final approval by ASME, revisions are published at regular intervals in Editions of the Code.

The Committee does not rule on whether a component shall or shall not be constructed to the provisions of the Code. The scope of each Section has been established to identify the components and parameters considered by the Committee in formulating the Code rules.

Questions or issues regarding compliance of a specific component with the Code rules are to be directed to the ASME Certificate Holder (Manufacturer). Inquiries concerning the interpretation of the Code are to be directed to the Committee. ASME is to be notified should questions arise concerning improper use of the ASME Single Certification Mark.

When required by context in this Section, the singular shall be interpreted as the plural, and vice versa, and the feminine, masculine, or neuter gender shall be treated as such other gender as appropriate.

The words "shall," "should," and "may" are used in this Standard as follows:

- *Shall* is used to denote a requirement.
- *Should* is used to denote a recommendation.
- *May* is used to denote permission, neither a requirement nor a recommendation.

STATEMENT OF POLICY ON THE USE OF THE ASME SINGLE CERTIFICATION MARK AND CODE AUTHORIZATION IN ADVERTISING

ASME has established procedures to authorize qualified organizations to perform various activities in accordance with the requirements of the ASME Boiler and Pressure Vessel Code. It is the aim of the Society to provide recognition of organizations so authorized. An organization holding authorization to perform various activities in accordance with the requirements of the Code may state this capability in its advertising literature.

Organizations that are authorized to use the ASME Single Certification Mark for marking items or constructions that have been constructed and inspected in compliance with the ASME Boiler and Pressure Vessel Code are issued Certificates of Authorization. It is the aim of the Society to maintain the standing of the ASME Single Certification Mark for the benefit of the users, the enforcement jurisdictions, and the holders of the ASME Single Certification Mark who comply with all requirements.

Based on these objectives, the following policy has been established on the usage in advertising of facsimiles of the ASME Single Certification Mark, Certificates of Authorization, and reference to Code construction. The American Society of Mechanical Engineers does not “approve,” “certify,” “rate,” or “endorse” any item, construction, or activity and there shall be no statements or implications that might so indicate. An organization holding the ASME Single Certification Mark and/or a Certificate of Authorization may state in advertising literature that items, constructions, or activities “are built (produced or performed) or activities conducted in accordance with the requirements of the ASME Boiler and Pressure Vessel Code,” or “meet the requirements of the ASME Boiler and Pressure Vessel Code.” An ASME corporate logo shall not be used by any organization other than ASME.

The ASME Single Certification Mark shall be used only for stamping and nameplates as specifically provided in the Code. However, facsimiles may be used for the purpose of fostering the use of such construction. Such usage may be by an association or a society, or by a holder of the ASME Single Certification Mark who may also use the facsimile in advertising to show that clearly specified items will carry the ASME Single Certification Mark.

STATEMENT OF POLICY ON THE USE OF ASME MARKING TO IDENTIFY MANUFACTURED ITEMS

The ASME Boiler and Pressure Vessel Code provides rules for the construction of boilers, pressure vessels, and nuclear components. This includes requirements for materials, design, fabrication, examination, inspection, and stamping. Items constructed in accordance with all of the applicable rules of the Code are identified with the ASME Single Certification Mark described in the governing Section of the Code.

Markings such as “ASME,” “ASME Standard,” or any other marking including “ASME” or the ASME Single Certification Mark shall not be used on any item that is not constructed in accordance with all of the applicable requirements of the Code.

Items shall not be described on ASME Data Report Forms nor on similar forms referring to ASME that tend to imply that all Code requirements have been met when, in fact, they have not been. Data Report Forms covering items not fully complying with ASME requirements should not refer to ASME or they should clearly identify all exceptions to the ASME requirements.

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CORRESPONDENCE WITH THE COMMITTEE

(23)

General

ASME codes and standards are developed and maintained by committees with the intent to represent the consensus of concerned interests. Users of ASME codes and standards may correspond with the committees to propose revisions or cases, report errata, or request interpretations. Correspondence for this Section of the ASME Boiler and Pressure Vessel Code (BPVC) should be sent to the staff secretary noted on the Section's committee web page, accessible at <https://go.asme.org/CSCcommittees>.

NOTE: See ASME BPVC Section II, Part D for guidelines on requesting approval of new materials. See Section II, Part C for guidelines on requesting approval of new welding and brazing materials ("consumables").

Revisions and Errata

The committee processes revisions to this Code on a continuous basis to incorporate changes that appear necessary or desirable as demonstrated by the experience gained from the application of the Code. Approved revisions will be published in the next edition of the Code.

In addition, the committee may post errata and Special Notices at <http://go.asme.org/BPVCerrata>. Errata and Special Notices become effective on the date posted. Users can register on the committee web page to receive e-mail notifications of posted errata and Special Notices.

This Code is always open for comment, and the committee welcomes proposals for revisions. Such proposals should be as specific as possible, citing the paragraph number(s), the proposed wording, and a detailed description of the reasons for the proposal, including any pertinent background information and supporting documentation.

Cases

- (a) The most common applications for cases are
 - (1) to permit early implementation of a revision based on an urgent need
 - (2) to provide alternative requirements
 - (3) to allow users to gain experience with alternative or potential additional requirements prior to incorporation directly into the Code
 - (4) to permit use of a new material or process
- (b) Users are cautioned that not all jurisdictions or owners automatically accept cases. Cases are not to be considered as approving, recommending, certifying, or endorsing any proprietary or specific design, or as limiting in any way the freedom of manufacturers, constructors, or owners to choose any method of design or any form of construction that conforms to the Code.
- (c) The committee will consider proposed cases concerning the following topics only:
 - (1) equipment to be marked with the ASME Single Certification Mark, or
 - (2) equipment to be constructed as a repair/replacement activity under the requirements of Section XI
- (d) A proposed case shall be written as a question and reply in the same format as existing cases. The proposal shall also include the following information:
 - (1) a statement of need and background information
 - (2) the urgency of the case (e.g., the case concerns a project that is underway or imminent)
 - (3) the Code Section and the paragraph, figure, or table number(s) to which the proposed case applies
 - (4) the edition(s) of the Code to which the proposed case applies
- (e) A case is effective for use when the public review process has been completed and it is approved by the cognizant supervisory board. Cases that have been approved will appear in the next edition or supplement of the Code Cases books, "Boilers and Pressure Vessels" or "Nuclear Components." Each Code Cases book is updated with seven Supplements.

Supplements will be sent or made available automatically to the purchasers of the Code Cases books until the next edition of the Code. Annulments of Code Cases become effective six months after the first announcement of the annulment in a Code Case Supplement or Edition of the appropriate Code Case book. The status of any case is available at <http://go.asme.org/BPVCCDatabase>. An index of the complete list of Boiler and Pressure Vessel Code Cases and Nuclear Code Cases is available at <http://go.asme.org/BPVCC>.

Interpretations

(a) Interpretations clarify existing Code requirements and are written as a question and reply. Interpretations do not introduce new requirements. If a revision to resolve conflicting or incorrect wording is required to support the interpretation, the committee will issue an intent interpretation in parallel with a revision to the Code.

(b) Upon request, the committee will render an interpretation of any requirement of the Code. An interpretation can be rendered only in response to a request submitted through the online Interpretation Submittal Form at <http://go.asme.org/InterpretationRequest>. Upon submitting the form, the inquirer will receive an automatic e-mail confirming receipt.

(c) ASME does not act as a consultant for specific engineering problems or for the general application or understanding of the Code requirements. If, based on the information submitted, it is the opinion of the committee that the inquirer should seek assistance, the request will be returned with the recommendation that such assistance be obtained. Inquirers may track the status of their requests at <http://go.asme.org/Interpretations>.

(d) ASME procedures provide for reconsideration of any interpretation when or if additional information that might affect an interpretation is available. Further, persons aggrieved by an interpretation may appeal to the cognizant ASME committee or subcommittee. ASME does not “approve,” “certify,” “rate,” or “endorse” any item, construction, proprietary device, or activity.

(e) Interpretations are published in the ASME Interpretations Database at <http://go.asme.org/Interpretations> as they are issued.

Committee Meetings

The ASME BPVC committees regularly hold meetings that are open to the public. Persons wishing to attend any meeting should contact the secretary of the applicable committee. Information on future committee meetings can be found at <http://go.asme.org/BCW>.

THE AMERICAN CONCRETE INSTITUTE

The American Concrete Institute was organized in 1905 to provide industry standards in the field of concrete usage. The organization, which was formed as a result of meetings begun during the Engineering Congress at the Louisiana Purchase Exposition in St. Louis in 1904, was initially entitled the National Association of Cement Users. In 1913, the name of the Society was changed to the American Concrete Institute to better fit the actual scope of its activities and aims, which are to further engineering education, scientific investigation, and scientific research by organizing the efforts of its members for a nonprofit, public service in gathering, correlating, and disseminating information for the improvement of the design, construction, manufacture, use, and maintenance of concrete products and structures.

The day-to-day operation of ACI is administered by an Executive Director, under general supervision of its 18-member Board of Direction, which assigns a part of its administrative duties to standing committees, the ACI Standards Board, and various technical committees.

ACI — TECHNICAL ACTIVITIES COMMITTEE

The Technical Activities Committee, which is appointed by the Board of Direction, is responsible for Institute technical publications, review of standards, the technical program at conventions, and continuing studies of technical committees, from which arise recommendations for the activities, and the formation or discharge of these groups. TAC members are selected by the ACI Board to represent ACI's varied interests.

ACI — STANDARDS BOARD

The Standards Board, also appointed by the Board of Direction, is responsible for matters of policy, procedure, and appeal pertaining to ACI Standards. All proposed new standards or revisions to existing standards, including minority reports from sponsoring technical committees, are forwarded to the Standards Board through the Technical Activities Committee. On release by the Standards Board, these are published, and after ratification by letter ballot of the ACI membership at large are then available for public use. The primary functions of the Standards Board are to verify that proper standardization procedures have been followed and to rule on matters of policy as related to standards.

ACI — TECHNICAL AND EDUCATIONAL COMMITTEES

Much of the important work of the American Concrete Institute is performed by technical committees that prepare committee reports and standards. Technical committees, composed of volunteer personnel, develop ACI recommendations in their respective fields. Their work, subject to review and approval by the Board of Direction through the Technical Activities Committee and the Standards Board, forms the basis for Institute Standards.

Educational committees, also composed of volunteer personnel, develop seminars, workshops, curriculum guides, and student manuals to further ACI's involvement in education. Their work, subject to review and approval by the ACI Educational Activities Committee, forms the basis for Institute manuals and training programs.

ORGANIZATION OF SECTION III

1 GENERAL

Section III consists of Division 1, Division 2, Division 3, Division 4, and Division 5. These Divisions are broken down into Subsections and are designated by capital letters preceded by the letter “N” for Division 1, by the letter “C” for Division 2, by the letter “W” for Division 3, by the letter “F” for Division 4, and by the letter “H” for Division 5. Each Subsection is published separately, with the exception of those listed for Divisions 2, 3, 4, and 5.

- Subsection NCA — General Requirements for Division 1 and Division 2
- Appendices
- Division 1
 - Subsection NB — Class 1 Components
 - Subsection NCD — Class 2 and Class 3 Components
 - Subsection NE — Class MC Components
 - Subsection NF — Supports
 - Subsection NG — Core Support Structures
- Division 2 — Code for Concrete Containments
 - Subsection CC — Concrete Containments
- Division 3 — Containment Systems for Transportation and Storage of Spent Nuclear Fuel and High-Level Radioactive Material
 - Subsection WA — General Requirements for Division 3
 - Subsection WB — Class TC Transportation Containments
 - Subsection WC — Class SC Storage Containments
 - Subsection WD — Class ISS Internal Support Structures
- Division 4 — Fusion Energy Devices
 - Subsection FA — Fusion Energy Device Facilities
 - Subsection FB — Pressure Boundary Components
- Division 5 — High Temperature Reactors
 - Subsection HA — General Requirements
 - Subpart A — Metallic Materials
 - Subpart B — Graphite Materials
 - Subpart C — Composite Materials
 - Subsection HB — Class A Metallic Pressure Boundary Components
 - Subpart A — Low Temperature Service
 - Subpart B — Elevated Temperature Service
 - Subsection HC — Class B Metallic Pressure Boundary Components
 - Subpart A — Low Temperature Service
 - Subpart B — Elevated Temperature Service
 - Subsection HF — Class A and B Metallic Supports
 - Subpart A — Low Temperature Service
 - Subsection HG — Class SM Metallic Core Support Structures
 - Subpart A — Low Temperature Service
 - Subpart B — Elevated Temperature Service
 - Subsection HH — Class SN Nonmetallic Core Components
 - Subpart A — Graphite Materials
 - Subpart B — Composite Materials

2 SUBSECTIONS

Subsections are divided into Articles, subarticles, paragraphs, and, where necessary, subparagraphs and subsubparagraphs.

3 ARTICLES

Articles are designated by the applicable letters indicated above for the Subsections followed by Arabic numbers, such as NB-1000. Where possible, Articles dealing with the same topics are given the same number in each Subsection, except NCA, in accordance with the following general scheme:

Article Number	Title
1000	Introduction or Scope
2000	Material
3000	Design
4000	Fabrication and Installation
5000	Examination
6000	Testing
7000	Overpressure Protection
8000	Nameplates, Stamping With Certification Mark, and Reports

The numbering of Articles and the material contained in the Articles may not, however, be consecutive. Due to the fact that the complete outline may cover phases not applicable to a particular Subsection or Article, the rules have been prepared with some gaps in the numbering.

4 SUBARTICLES

Subarticles are numbered in units of 100, such as NB-1100.

5 SUBSUBARTICLES

Subsubarticles are numbered in units of 10, such as NB-2130, and generally have no text. When a number such as NB-1110 is followed by text, it is considered a paragraph.

6 PARAGRAPHS

Paragraphs are numbered in units of 1, such as NB-2121.

7 SUBPARAGRAPHS

Subparagraphs, when they are *major* subdivisions of a paragraph, are designated by adding a decimal followed by one or more digits to the paragraph number, such as NB-1132.1. When they are *minor* subdivisions of a paragraph, subparagraphs may be designated by lowercase letters in parentheses, such as NB-2121(a).

8 SUBSUBPARAGRAPHS

Subsubparagraphs are designated by adding lowercase letters in parentheses to the *major* subparagraph numbers, such as NB-1132.1(a). When further subdivisions of *minor* subparagraphs are necessary, subsubparagraphs are designated by adding Arabic numerals in parentheses to the subparagraph designation, such as NB-2121(a)(1).

9 REFERENCES

References used within Section III generally fall into one of the following four categories:

(a) *References to Other Portions of Section III.* When a reference is made to another Article, subarticle, or paragraph, all numbers subsidiary to that reference shall be included. For example, reference to Article NB-3000 includes all material in Article NB-3000; reference to NB-3100 includes all material in subarticle NB-3100; reference to NB-3110 includes all paragraphs, NB-3111 through NB-3113.

(b) *References to Other Sections.* Other Sections referred to in Section III are the following:

(1) *Section II, Materials.* When a requirement for a material, or for the examination or testing of a material, is to be in accordance with a specification such as SA-105, SA-370, or SB-160, the reference is to material specifications in Section II. These references begin with the letter “S.”

(2) *Section V, Nondestructive Examination.* Section V references begin with the letter “T” and relate to the nondestructive examination of material or welds.

(3) *Section IX, Welding and Brazing Qualifications.* Section IX references begin with the letter “Q” and relate to welding and brazing requirements.

(4) *Section XI, Rules for Inservice Inspection of Nuclear Power Plant Components.* When a reference is made to inservice inspection, the rules of Section XI shall apply.

(c) *Reference to Specifications and Standards Other Than Published in Code Sections*

(1) Specifications for examination methods and acceptance standards to be used in connection with them are published by the American Society for Testing and Materials (ASTM). At the time of publication of Section III, some such specifications were not included in Section II of this Code. A reference to ASTM E94 refers to the specification so designated by and published by ASTM, 100 Barr Harbor Drive, West Conshohocken, PA 19428.

(2) Dimensional standards covering products such as valves, flanges, and fittings are sponsored and published by The American Society of Mechanical Engineers and approved by the American National Standards Institute.* When a product is to conform to such a standard, for example ASME B16.5, the standard is approved by the American National Standards Institute. The applicable year of issue is that suffixed to its numerical designation in Table NCA-7100-1, for example ASME B16.5-2003. Standards published by The American Society of Mechanical Engineers are available from ASME (<https://www.asme.org/>).

(3) Dimensional and other types of standards covering products such as valves, flanges, and fittings are also published by the Manufacturers Standardization Society of the Valve and Fittings Industry and are known as Standard Practices. When a product is required by these rules to conform to a Standard Practice, for example MSS SP-100, the Standard Practice referred to is published by the Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS), 127 Park Street, NE, Vienna, VA 22180. The applicable year of issue of such a Standard Practice is that suffixed to its numerical designation in Table NCA-7100-1, for example MSS SP-58-2009.

(4) Specifications for welding and brazing materials are published by the American Welding Society (AWS), 8669 NW 36 Street, No. 130, Miami, FL 33166. Specifications of this type are incorporated in Section II and are identified by the AWS designation with the prefix “SF,” for example SFA-5.1.

(5) Standards applicable to the design and construction of tanks and flanges are published by the American Petroleum Institute and have designations such as API-605. When documents so designated are referred to in Section III, for example API-605-1988, they are standards published by the American Petroleum Institute and are listed in Table NCA-7100-1.

(d) *References to Appendices.* Section III uses two types of appendices that are designated as either Section III Appendices or Subsection Appendices. Either of these appendices is further designated as either Mandatory or Nonmandatory for use. Mandatory Appendices are referred to in the Section III rules and contain requirements that must be followed in construction. Nonmandatory Appendices provide additional information or guidance when using Section III.

(1) Section III Appendices are contained in a separate book titled “Appendices.” These appendices have the potential for multiple subsection applicability. Mandatory Appendices are designated by a Roman numeral followed, when appropriate, by Arabic numerals to indicate various articles, subarticles, and paragraphs of the appendix, such as II-1500 or XIII-1210. Nonmandatory Appendices are designated by a capital letter followed, when appropriate, by Arabic numerals to indicate various articles, subarticles, and paragraphs of the appendix, such as D-1200 or Y-1440.

*The American National Standards Institute (ANSI) was formerly known as the American Standards Association. Standards approved by the Association were designated by the prefix “ASA” followed by the number of the standard and the year of publication. More recently, the American National Standards Institute was known as the United States of America Standards Institute. Standards were designated by the prefix “USAS” followed by the number of the standard and the year of publication. While the letters of the prefix have changed with the name of the organization, the numbers of the standards have remained unchanged.

(2) Subsection Appendices are specifically applicable to just one subsection and are contained within that subsection. Subsection-specific mandatory and nonmandatory appendices are numbered in the same manner as Section III Appendices, but with a subsection identifier (e.g., NF, NH, D2, etc.) preceding either the Roman numeral or the capital letter for a unique designation. For example, NF-II-1100 or NF-A-1200 would be part of a Subsection NF mandatory or nonmandatory appendix, respectively. For Subsection CC, D2-IV-1120 or D2-D-1330 would be part of a Subsection CC mandatory or nonmandatory appendix, respectively.

(3) It is the intent of this Section that the information provided in both Mandatory and Nonmandatory Appendices may be used to meet the rules of any Division or Subsection. In case of conflict between Appendix rules and Division/Subsection rules, the requirements contained in the Division/Subsection shall govern. Additional guidance on Appendix usage is provided in the front matter of Section III Appendices.

SUMMARY OF CHANGES

Changes listed below are identified on the pages by a margin note, **(23)**, placed next to the affected area. In addition, gender pronouns have been eliminated throughout this Subsection.

<i>Page</i>	<i>Location</i>	<i>Change</i>
v	List of Sections	(1) Under Section III, Division 4 added (2) Title of Section XI and subtitle of Section XI, Division 2 revised (3) Information on interpretations and Code cases moved to “Correspondence With the Committee”
ix	Personnel	Updated
xxxix	Correspondence With the Committee	Added (replaces “Submittal of Technical Inquiries to the Boiler and Pressure Vessel Standards Committees”)
xxxiv	Organization of Section III	In para. 1, Division 4 added
xl	Cross-Referencing in the ASME BPVC	Updated
1	NCA-1110	(1) First and last paragraphs revised (2) Former endnotes 1 and 2 incorporated into opening paragraph and deleted from Endnotes (3) Subparagraph (d) redesignated as (e) and new subpara. (d) added
1	NCA-1130	Former endnote 3 incorporated into subpara. (a) and deleted from Endnotes
2	NCA-1140	(1) In subparas. (e)(3) and (h), cross-references to former NCA-3800 updated (2) In subpara. (a)(2)(-a), “authority” corrected by errata to “authority, or”
3	NCA-1221	Former endnote 4 incorporated into NCA-1221 and deleted from Endnotes
4	NCA-1224	Added
4	NCA-1225	Added
14	Table NCA-3200-1	Rows “NCA-3211.19” and “NCA-3211.39” revised
13	NCA-3211.1	In subpara. (d), last sentence revised
15	NCA-3211.2	In first line, “Certificate Holder” corrected by errata to “Owner, Certificate Holder”
16	NCA-3211.12	In subparas. (a) and (b), last sentence revised
17	Table NCA-3200-2	(1) For “Shop and field drawings,” cross-reference updated (2) For “Construction Report,” last cross-reference added
16	NCA-3211.13	Lead-in sentence corrected by errata
17	NCA-3211.19	(1) Former endnotes 7 and 8 incorporated into subparas. (b) and (b)(1)(-c), respectively, and deleted from Endnotes (2) Subparagraph (b)(3)(-a)(-1) revised and subpara. (b)(3)(-c) added
19	NCA-3211.24	Revised
19	NCA-3211.25	In second sentence, “shop or facility” corrected by errata to “shop or field facility”
19	NCA-3211.26	Revised
20	NCA-3211.28	Title and subpara. (b)(15) revised
20	NCA-3211.31	(1) Title revised, and lead-in sentence deleted (2) In subpara. (a), last sentence revised
21	NCA-3211.36	Cross-references updated
21	NCA-3211.40	Former endnote 10 incorporated into subpara. (b) and deleted from Endnotes
24	NCA-3300	Added
25	Table NCA-3300-1	Added
27	NCA-3800	Deleted
27	NCA-3900	Deleted
28	NCA-4110	(1) In subpara. (a), cross-references updated (2) Subparagraph (b) revised

Page	Location	Change
28	NCA-4131	Cross-reference to former NCA-3800 updated
28	NCA-4132	Cross-references to former NCA-3800 and NCA-3900 updated
28	NCA-4133	NCA-4133.3 and NCA-4133.4 revised
29	NA-4134.7	In subpara. (f), cross-references updated
31	NCA-4251.2	In subpara. (a)(4), cross-reference updated
32	Table NCA-4134.17-1	Note (3) added
33	Table NCA-4134.17-2	Note (1) added
34	NCA-4255.2	Revised
	NCA-4255.5	In subpara. (a)(4), first cross-reference updated
36	NCA-4256.3	Cross-references updated
37	NCA-4256.4	Cross-references updated
43	NCA-4361	Subparagraph (b) revised
43	NCA-4362	In subpara. (b), cross-reference updated
44	NCA-4470	In subpara. (f), cross-references to former NCA-3800 updated
45	NCA-4472	Several cross-references updated
46	NCA-4473	In subpara. (b)(6), cross-reference to former NCA-3800 updated
48	NCA-5110	Subparagraph (b) revised
49	NCA-5210	Former endnotes 1 and 2 incorporated into subpara. (a) and deleted from Endnotes
49	NCA-5220	(1) In subpara. (i), "NCA-3211.19(c)" corrected by errata to "NCA-3211.29, NCA-3211.40, NCA-3211.42, and NCA-3211.49" (2) Subparagraph (m) revised, and "NCA-3211.19(c)" corrected by errata to "NCA-3211.19(b)(3)"
50	NCA-5243	Revised
54	Table NCA-7100-1	Revised
56	Table NCA-7100-2	Revised
58	Table NCA-7100-3	Revised
69	NCA-8200	Title revised
69	NCA-8212	Revised in its entirety
69	NCA-8213	In subpara. (b), last sentence added
70	NCA-8321	Former endnote 15 incorporated into NCA-8321 and deleted from Endnotes
73	NCA-9200	(1) Definitions of <i>approved supplier</i> ; <i>Material Organization, Certified</i> ; <i>Material Organization, Qualified</i> ; <i>qualified source material</i> ; <i>Quality System Certification Holder (Metallic)</i> ; and <i>unqualified source material</i> revised (2) Definition of <i>monitoring and nondestructive examination (MANDE)</i> added

CROSS-REFERENCING IN THE ASME BPVC

Paragraphs within the ASME BPVC may include subparagraph breakdowns, i.e., nested lists. The following is a guide to the designation and cross-referencing of subparagraph breakdowns:

(a) Hierarchy of Subparagraph Breakdowns

- (1) First-level breakdowns are designated as (a), (b), (c), etc.
- (2) Second-level breakdowns are designated as (1), (2), (3), etc.
- (3) Third-level breakdowns are designated as (-a), (-b), (-c), etc.
- (4) Fourth-level breakdowns are designated as (-1), (-2), (-3), etc.
- (5) Fifth-level breakdowns are designated as (+a), (+b), (+c), etc.
- (6) Sixth-level breakdowns are designated as (+1), (+2), etc.

(b) Cross-References to Subparagraph Breakdowns. Cross-references within an alphanumerically designated paragraph (e.g., PG-1, UIG-56.1, NCD-3223) do not include the alphanumeric designator of that paragraph. The crossreferences to subparagraph breakdowns follow the hierarchy of the designators under which the breakdown appears. The following examples show the format:

- (1) If X.1(c)(1)(-a) is referenced in X.1(c)(1), it will be referenced as (-a).
- (2) If X.1(c)(1)(-a) is referenced in X.1(c)(2), it will be referenced as (1)(-a).
- (3) If X.1(c)(1)(-a) is referenced in X.1(e)(1), it will be referenced as (c)(1)(-a).
- (4) If X.1(c)(1)(-a) is referenced in X.2(c)(2), it will be referenced as X.1(c)(1)(-a).

ARTICLE NCA-1000

SCOPE OF SECTION III

NCA-1100 GENERAL

(23) NCA-1110 SCOPE

NCA-1111 Rules of Section III

The rules of this Section constitute requirements for the design, construction, stamping, and overpressure protection of items used in nuclear power plants and other nuclear facilities. Tubes or other forms of sheathing used only for cladding nuclear fuel or neutron control material are excluded from this Section. Refer to [Article NCA-9000](#) for definitions. This Section consists of the following five Divisions:

(a) *Division 1.* Metallic vessels, heat exchangers, storage tanks, piping systems, pumps, valves, core support structures, supports, and similar items.

(b) *Division 2.* Concrete containment vessels.

(c) *Division 3.* Metallic containment systems for storage or transportation of spent nuclear fuel and high level radioactive materials and waste.

(d) *Division 4.* Fusion-energy-related components such as vacuum vessel (vacuum or target chamber), cryostat and superconductor structures and their interaction with each other. Other related support structures, including metallic and nonmetallic materials, containment or confinement structures, fusion-system piping, vessels, valves, pumps, and supports examination, inspection, certification, and stamping will also be covered.

(e) *Division 5.* Metallic vessels, heat exchangers, storage tanks, piping systems, pumps, valves, core support structures, supports, and similar items and graphite and composite core components and assemblies for High Temperature Reactors.

Except as specifically referenced in Division 3 and Division 5, the General Requirements of Subsection NCA apply to Division 1 and Division 2. General Requirements for Division 4 are in Subsection FAA. General Requirements for Division 5 are in Subsection HA.

NCA-1112 Rules of Section XI

Section XI contains rules for inservice inspections and testing of items used in nuclear power plants, in two Divisions:

(a) *Division 1.* Rules for Inspection and Testing of Components of Light-Water-Cooled Plants

(b) *Division 2.* Requirements for Reliability and Integrity Management (RIM) Programs for Nuclear Power Plants

NCA-1120 DEFINITIONS

Definitions of key terms used in Subsection NCA are included in [Article NCA-9000](#).

NCA-1130 LIMITS OF THESE RULES

(23)

(a) The rules of this Section provide requirements for new construction and include consideration of mechanical and thermal stresses due to cyclic operation. They do not cover deterioration that may occur in service as a result of environmental effects such as radiation, corrosion, erosion, or instability of the material. For consideration of environmental effects resulting from these conditions, see Section III Appendices, Nonmandatory Appendix W for guidance. These effects shall be taken into account with a view to realizing the design or the specified life of the components and supports. The changes in properties of materials subjected to neutron radiation can be checked periodically by means of material surveillance programs. These rules provide requirements for new construction of concrete containments. They are applicable only to those components that are designed to provide a pressure-retaining or pressure-containing barrier. They are not applicable to other concrete structures in the nuclear facility, as for example to concrete shield and support structures, except as they directly affect the components.

(b) The rules are not intended to be applicable to valve operators, controllers, position indicators, pump impellers, pump drivers, or other accessories and devices, unless they are pressure-retaining parts or act as core support structures or supports. If such items are in a support load path, the provisions of NF-1100 apply.

(c) The rules of this Section do not apply to instruments, or permanently sealed fluid filled tubing systems furnished with instruments, but do apply to instrument, control, and sampling piping when specified in Design Specifications.

(d) Auxiliary systems for concrete containments that are required to assure functional adequacy of the vessels in accordance with the requirements of the Design Specification, including but not limited to concrete cooling systems, thermal insulation, corrosion protection,