

ASME AG-1–2009
(Revision of ASME AG-1–2003)

Code on Nuclear Air and Gas Treatment

AN AMERICAN NATIONAL STANDARD



The American Society of
Mechanical Engineers



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CONTENTS

(A detailed Contents precedes each AG-1 Section.)

Foreword	v
Committee Roster	vi
Organization of ASME AG-1	viii
Summary of Changes	x
Division I	General Requirements	1
Section AA	Common Articles	2
Division II	Ventilation Air Cleaning and Ventilation Air Conditioning	89
Section BA	Fans and Blowers	90
Section DA	Dampers and Louvers	114
Section SA	Ductwork	146
Section HA	Housings	194
Section RA	Refrigeration Equipment	234
Section CA	Conditioning Equipment	280
Section FA	Moisture Separators	325
Section FB	Medium Efficiency Filters	340
Section FC	HEPA Filters	352
Section FD	Type II Adsorber Cells	380
Section FE	Type III Adsorbers	396
Section FF	Adsorbent Media	432
Section FG	Mounting Frames, CONAGT Air-Cleaning Equipment, Nuclear Safety-Related Equipment	444
Section FH	Other Adsorbers	467
Section FI	Metal Media Filters (In the Course of Preparation)	485
Section FJ	Low Efficiency Filters (In the Course of Preparation)	485
Section FK	Special Round and Duct-Connected HEPA Filters	486
Section FL	Sand Filters (In the Course of Preparation)	517
Section FM	High Strength HEPA Filters (In the Course of Preparation)	517
Section IA	Instrumentation and Controls	518
Division III	Process Gas Treatment (All Sections in the Course of Preparation)	543
Section GA	Pressure Vessels, Piping, Heat Exchangers, and Valves	544
Section GB	Noble Gas Hold-Up Equipment	544



Section GC	Compressors	544
Section GD	Other Radionuclide Equipment.....	544
Section GE	Hydrogen Recombiners	544
Section GF	Gas Sampling.....	544
Division IV	Testing Procedures	545
Section TA	Field Testing of Air Treatment Systems.....	546
Section TB	Field Testing of Gas-Processing Systems (In the Course of Preparation).....	607
Mandatory Appendix		
I	Preparation of Technical Inquiries to the Committee on Nuclear Air and Gas Treatment.....	609
Nonmandatory Appendix		
A	Format Guide for Technical Inquiries	611



FOREWORD

(09)

In 1971, the ANSI N45.8 Committee was organized to develop standards for high reliability air cleaning equipment for nuclear facilities and corresponding tests to confirm performance of the equipment. Two standards, ASME N509 and ASME N510, were published in 1975 and 1976.

In 1976, under the accredited organization rules, the Committee was reorganized as the ASME Committee on Nuclear Air and Gas Treatment. The scope of responsibility increased to include the development of codes and standards for design, fabrication, inspection, and testing of air cleaning and conditioning components and appurtenances used in safety-related systems in nuclear facilities. ASME AG-1 is the new Code resulting from the increased scope.

This Code contains mandatory requirements, specific prohibitions, and nonmandatory guidance for construction activities. Construction, as used in this Foreword, is an all-inclusive term relating to material, design, fabrication, inspection, testing, and certification. The Code does not address all aspects of these activities and those not specifically addressed may be considered. The Code is neither a handbook nor a replacement for education, experience, and the use of engineering judgment. The phrase “engineering judgment” refers to technical judgments made by knowledgeable designers

experienced in the application of the Code. Engineering judgments must be consistent with Code philosophy and such judgments shall never be used to overrule mandatory requirements or specific prohibitions of the Code. The user is cautioned to carefully review these Code requirements for suitability to specific applications other than nuclear power and nuclear fuel cycle facilities.

The Code requirements established by the Committee shall not be interpreted as approving, recommending, or endorsing any proprietary design.

The Committee on Nuclear Air and Gas Treatment meets regularly to consider revisions of the Code requirements, new Code requirements as dictated by technological development, Code Cases, and requests for interpretations. Only the Committee on Nuclear Air and Gas Treatment has the authority to provide official interpretations of this Code. Requests for revisions, new Code requirements, Code Cases, or interpretations shall be addressed to the Secretary in writing and shall give full particulars in order to receive consideration and action. (See Mandatory Appendix covering preparation of technical inquiries.)

The first edition of this Code was approved by the American National Standards Institute (ANSI) on April 30, 1985, and issued on February 28, 1986. This seventh edition was approved by ANSI on June 15, 2009.



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ORGANIZATION OF ASME AG-1

1. GENERAL

The ASME Code on Nuclear Air and Gas Treatment consists of Divisions I through IV. All Divisions are broken down into Sections designated by two capital letters. Each Division is made up as follows:

Division I: General Requirements

Section AA: Common Articles

Division II: Ventilation Air Cleaning and Ventilation Air Conditioning

Section BA: Fans and Blowers

Section DA: Dampers and Louvers

Section SA: Ductwork

Section HA: Housings

Section RA: Refrigeration Equipment

Section CA: Conditioning Equipment

Section FA: Moisture Separators

Section FB: Medium Efficiency Filters

Section FC: HEPA Filters

Section FD: Type II Adsorber Cells

Section FE: Type III Adsorbers

Section FF: Adsorbent Media

Section FG: Mounting Frames, CONAGT Air-Cleaning Equipment, Nuclear Safety-Related Equipment

Section FH: Other Adsorbers

Section FI: Metal Media Filters

Section FJ: Low Efficiency Filters

Section FK: Special Round and Duct-Connected HEPA Filters

Section FL: Sand Filters

Section FM: High Strength HEPA Filters

Section IA: Instrumentation and Controls

Division III: Process Gas Treatment

Section GA: Pressure Vessels, Piping, Heat Exchangers, and Valves

Section GB: Noble Gas Hold-Up Equipment

Section GC: Compressors

Section GD: Other Radionuclide Equipment

Section GE: Hydrogen Recombiners

Section GF: Gas Sampling

Division IV: Testing Procedures

Section TA: Field Testing of Air Treatment Systems

Section TB: Field Testing of Gas-Processing Systems

2. SECTIONS

Sections are divided into articles, subarticles, paragraphs, and, where necessary, subparagraphs and sub-subparagraphs.

3. ARTICLES

Articles are designated by the application letters indicated above for the sections, followed by Arabic numbers in units of 1000, such as BA-1000 or RA-2000. Where possible, articles dealing with the same topics are given the same number in each section in accordance with the following:

Article Number	Title
1000	Introduction
2000	Referenced Documents
3000	Materials
4000	Structural Design
5000	Inspection and Testing
6000	Fabrication, Joining, Welding, Brazing, Protective Coating, and Installation
7000	Packaging, Shipping, Receiving, Storage, and Handling
8000	Quality Assurance
9000	Nameplates and Stamping

The numbering of articles and the material contained in the articles may not, however, be consecutive. Because the complete outline may cover phases not applicable to a particular section or article, the rules have been prepared with some gaps in the numbering.



4. SUBARTICLES

Subarticles are numbered in units of 100, such as BA-1100 or RA-1200.

5. SUBSUBARTICLES

Subsubarticles are numbered in units of 10, such as BA-2130, and generally have no text. When a number such as BA-1110 is followed by text, it is considered a paragraph.

6. PARAGRAPHS

Paragraphs are numbered in units of 1, such as BA-2131 or RA-2132.

7. SUBPARAGRAPHS

Subparagraphs, when they are major subdivisions of a paragraph, are designated by adding a decimal followed by one or more digits to the paragraph number, such as BA-1111.1 or RA-1111.2. When they are minor subdivisions of a paragraph, subparagraphs may be designated

by lowercase letters in parentheses, such as BA-1111(a) or RA-1111(b).

8. SUBSUBPARAGRAPHS

Subsubparagraphs are designated by adding lowercase letters in parentheses to major subparagraph numbers, such as BA-1111.1(a) or RA-1111(b). When further subdivisions of minor subparagraphs are necessary, subsubparagraphs are designated by adding Arabic numerals in parentheses to the subparagraph designation, such as BA-1111(a)(1) or RA-1111(a)(2).

9. APPENDICES

Appendices pertaining to each section appear at the end of each section and are designated with the section prefix. Nonmandatory appendices are designated by letters of the alphabet, and mandatory appendices are designated by Roman numerals. Metric appendices carry the same designators as customary appendices, with the prefix “M.”



Division I General Requirements



SECTION AA

COMMON ARTICLES

AA-1000	Introduction	4
AA-1100	Scope.....	4
AA-2000	Referenced Documents	9
AA-3000	Materials	11
AA-4000	Structural Design	12
AA-4100	Scope.....	12
AA-4200	Design Criteria	12
AA-4300	Design of Equipment Systems and Their Supporting Elements.....	14
AA-4400	Documentation Requirements	24
AA-5000	Inspection and Testing	26
AA-5100	General	26
AA-5200	Visual Inspection	26
AA-5300	Welded Connections.....	27
AA-5400	Bolted Connections.....	27
AA-5500	Fabrication Tolerances.....	27
AA-5600	Pressure and Leak Testing.....	27
AA-5700	Performance and Functional Testing.....	27
AA-5800	Seismic Testing.....	27
AA-6000	Fabrication, Joining, Welding, Brazing, Protective Coating, and Installation	28
AA-6100	General	28
AA-6200	Fabrication Processes	28
AA-6300	Welding Requirements.....	30
AA-6400	Brazing	33
AA-6500	Cleaning and Coating	35
AA-6600	Installation Requirements.....	38
AA-7000	Packaging, Shipping, Receiving, Storage, and Handling	40
AA-7100	General	40
AA-7200	General Requirements	40



ASME AG-1-2009

AA-7300	Packaging	41
AA-7400	Shipping	41
AA-8000	Quality Assurance	42
AA-8100	General	42
AA-8200	Identification and Control of Items	42
AA-8300	Quality Assurance Records	43
AA-9000	Nameplates and Stamping	44
AA-9100	General	44
AA-10000	Repair and Replacement of Components	45
AA-10100	General	45
AA-10200	Welding	45
AA-10300	Repairs	46
AA-10400	Replacements	46
AA-10500	Records	47
Figures		
AA-4355.3	Sine Beat Frequency and Amplitude	20
AA-4355.4	Sine Amplitude Decay Rate	21
AA-4356.4-1	Response Spectrum of Composite Excitation	22
AA-4356.4-2	Oscillations Per Beat	23
AA-6324.2	Acceptable and Unacceptable Weld Profiles	32
AA-8130	Hierarchy of Responsibility	43
Tables		
AA-4212	Load Conditions	13
AA-4231	Deflection Limits	14
AA-4321	Plate- and Shell-Type Components: Primary Stress Allowables	16
AA-4323	Linear-Type Systems: Primary Stress Allowables	17
AA-10530	Lifetime Repair and Replacement Records	47
AA-10540	Nonpermanent Repair and Replacement Records	47
Nonmandatory Appendices		
AA-A	Design and Qualification by Analysis	48
AA-B	Qualification by Testing	65
AA-C	Qualification by a Combination of Analysis and Testing	70
AA-D	Design of Ductwork by Analysis (Suggested Approach)	74



Division II

Ventilation Air Cleaning and Ventilation Air Conditioning



SECTION BA

FANS AND BLOWERS

BA-1000	Introduction	92
BA-1100	Scope.....	92
BA-2000	Referenced Documents	94
BA-3000	Materials	95
BA-3100	General	95
BA-3200	Special Limitations on Materials.....	95
BA-3300	Designation of Materials.....	95
BA-3400	Certification of Materials	95
BA-3500	Purchased Materials	95
BA-3600	Driver Materials	95
BA-4000	Design	98
BA-4100	Design Conditions.....	98
BA-4200	Selection	100
BA-4300	Construction	101
BA-4400	Reports and Calculations.....	103
BA-5000	Inspection and Testing	104
BA-5100	Fan Inspection and Testing	104
BA-5200	Driver Inspection and Testing.....	105
BA-6000	Fabrication and Installation of Centrifugal and Axial Fans	106
BA-6100	Fabrication	106
BA-7000	Packaging, Shipping, Receiving, Storage, and Handling	107
BA-7100	General	107
BA-7200	Packaging	107
BA-7300	Shipping	107
BA-7400	Receiving	107
BA-7500	Storage	107
BA-7600	Drivers Shipped Separately.....	107



ASME AG-1-2009

BA-8000	Quality Assurance	108
BA-8100	General	108
BA-8200	Required Documentation for Fans	108
BA-8300	Drawings and Documentation	108
BA-9000	Nameplates and Operating and Maintenance Manuals	109
BA-9100	General	109
BA-9200	Fans	109
BA-9300	Accessories	109
BA-9400	Operating and Maintenance Manuals	109
Tables		
BA-3100	Allowable Materials	96
BA-4162	Maximum Allowable Displacement	100
Nonmandatory Appendices		
BA-A	Fan System Considerations	110
BA-B	Division of Responsibility	112



Division III

Process Gas Treatment

(In the Course of Preparation)



SECTION GA
PRESSURE VESSELS, PIPING,
HEAT EXCHANGERS, AND VALVES

(In the Course of Preparation)

SECTION GB
NOBLE GAS HOLD-UP EQUIPMENT

(In the Course of Preparation)

SECTION GC
COMPRESSORS

(In the Course of Preparation)

SECTION GD
OTHER RADIONUCLIDE EQUIPMENT

(In the Course of Preparation)

SECTION GE
HYDROGEN RECOMBINERS

(In the Course of Preparation)

SECTION GF
GAS SAMPLING

(In the Course of Preparation)



Division IV

Testing Procedures



SECTION TA

FIELD TESTING OF AIR TREATMENT SYSTEMS

TA-1000	Introduction	548
TA-1100	Scope.....	548
TA-2000	Referenced Documents	550
TA-3000	General Inspection and Test Requirements	551
TA-3100	General	551
TA-3200	Test Instruments	551
TA-3300	Reference Values	552
TA-3400	Inspections and Test Requirements.....	552
TA-3500	Generic Tests.....	553
TA-3600	Acceptance Criteria	554
TA-4000	Field Acceptance Tests	555
TA-4100	Fan Acceptance Tests	555
TA-4200	Damper Acceptance Tests.....	557
TA-4300	Duct, Housing, and Mounting Frame Acceptance Tests	558
TA-4400	Refrigeration Equipment Acceptance Tests	559
TA-4500	Conditioning Equipment Acceptance Tests	561
TA-4600	Moisture Separator, Prefilter, HEPA Filter Bank Acceptance Tests	563
TA-4700	Types II, III, and IV Adsorber Bank Acceptance Tests	563
TA-4800	Adsorbent Acceptance Tests.....	565
TA-4900	Integrated System Tests.....	565
TA-5000	Corrective Action Requirements	567
TA-6000	Quality Assurance	568
TA-6100	General	568
TA-6200	Personnel	568
TA-6300	Documentation.....	568
Tables		
TA-3200	Instrument Accuracy Requirements.....	552
TA-4110	Fan Acceptance Tests	556
TA-4210	Damper Acceptance Tests.....	557



ASME AG-1-2009

TA-4310	Duct, Housing, and Frame Acceptance Tests.....	558
TA-4410	Refrigeration Equipment Acceptance Tests.....	559
TA-4510	Conditioning Equipment Acceptance Tests.....	561
TA-4610	Moisture Separator, Prefilter, and HEPA Filter Acceptance Tests.....	563
TA-4710	Type II, III, and IV Adsorber Bank Acceptance Tests.....	564

Mandatory Appendices

TA-I	Visual Inspection Checklist.....	569
TA-II	Structural Capability Test Procedural Guidelines.....	571
TA-III	Duct and Housing Leak Test Procedural Guidelines.....	576
TA-IV	Airflow Distribution Test Procedural Guidelines.....	581
TA-V	Air-Aerosol Mixing Test Procedural Guidelines.....	585
TA-VI	HEPA Filter Bank In-Place Leak Test Procedural Guidelines.....	589
TA-VII	Adsorber Bank In-Place Leak Test Procedural Guidelines.....	593
TA-VIII	Refrigerant Piping and Coil System Leak Test Procedural Guidelines.....	597

Nonmandatory Appendices

TA-A	Mounting Frame Pressure Leak Test Procedural Guidelines.....	601
TA-B	Corrective Action Guidance.....	605
TA-C	Challenge Gas and Aerosol Substitute Selection Criteria.....	606

