

|| Materials

β











AN INTERNATIONAL CODE

2013 ASME Boiler & Pressure Vessel Code

2013 Edition July 1, 2013

| | MATERIALS

Part D

Properties (Metric)

ASME Boiler and Pressure Vessel Committee on Materials



Date of Issuance: July 1, 2013

This international code or standard was developed under procedures accredited as meeting the criteria for American National Standards and it is an American National Standard. The Standards Committee that approved the code or standard was balanced to assure that individuals from competent and concerned interests have had an opportunity to participate. The proposed code or standard was made available for public review and comment that provides an opportunity for additional public input from industry, academia, regulatory agencies, and the publicat-large.

ASME does not "approve," "rate," or "endorse" any item, construction, proprietary device, or activity.

ASME does not take any position with respect to the validity of any patent rights asserted in connection with any items mentioned in this document, and does not undertake to insure anyone utilizing a standard against liability for infringement of any applicable letters patent, nor assume any such liability. Users of a code or standard are expressly advised that determination of the validity of any such patent rights, and the risk of infringement of such rights, is entirely their own responsibility.

Participation by federal agency representative(s) or person(s) affiliated with industry is not to be interpreted as government or industry endorsement of this code or standard.

ASME accepts responsibility for only those interpretations of this document issued in accordance with the established ASME procedures and policies, which precludes the issuance of interpretations by individuals.

The endnotes in this document (if any) are part of this American National Standard.



ASME collective membership mark



Certification Mark

The above ASME symbol is registered in the U.S. Patent Office.

"ASME" is the trademark of The American Society of Mechanical Engineers.

No part of this document may be reproduced in any form, in an electronic retrieval system or otherwise, without the prior written permission of the publisher.

Library of Congress Catalog Card Number: 56-3934 Printed in the United States of America

Adopted by the Council of The American Society of Mechanical Engineers, 1914; latest edition 2013.

The American Society of Mechanical Engineers Two Park Avenue, New York, NY 10016-5990

Copyright © 2013 by THE AMERICAN SOCIETY OF MECHANICAL ENGINEERS All rights reserved

TABLE OF CONTENTS

List of Sections		2
		xi
	e of the Certification Mark and Code Authorization in Advertising	xiv
	e of ASME Marking to Identify Manufactured Itemses to the Boiler and Pressure Vessel Standards Committees	xiv
	es to the boner and Fressure vesser standards Committees	xv xvi
		xxxi
	nber Order	xlv
	c Changes in the Boiler and Pressure Vessel Code	xlvii
Subpart 1	Stress Tables	
Subpart 1	Statement of Policy on Information Provided in the Stress Tables	4
	Guideline on Locating Materials in Stress Tables, and in Tables of Mechanical	-
	and Physical Properties	2
Subpart 2	Physical Properties Tables	752
Subpart 2	Introduction	752
Cooker and 2		, 52
Subpart 3	Charts and Tables for Determining Shell Thickness of Components Under External Pressure	793
Mandatory Appendix 1	Basis for Establishing Stress Values in Tables 1A and 1B	928
Mandatory Appendix 2	Basis for Establishing Design Stress Intensity Values for Tables 2A, 2B,	
	and 4, and Allowable Stress Values for Table 3	930
Mandatory Appendix 3	Basis for Establishing External Pressure Charts	933
Mandatory Appendix 4		940
Mandatory Appendix 5	Guidelines on the Approval of New Materials Under the ASME Boiler and	
	Pressure Vessel Code	941
Mandatory Appendix 7	Guidelines on Multiple Marking of Materials	946
Mandatory Appendix 9	Standard Units for Use in Equations	948
Mandatory Appendix 10	Basis for Establishing Maximum Allowable Stress Values for Tables 5A	
Managery Appendix 10	and 5B	949
Nonmandatory Appendix A	Issues Associated With Materials Used in ASME Code Construction	951
Nonmandatory Appendix B	Developing Nominal Composition Designations for ASME Code	
Nonmanuatory Appendix B	Materials	971
Nonmandatory Appendix C	Guidance for the Use of U.S. Customary and SI Units in the ASME Boiler and Pressure Vessel Code	974
Nonmandatory Appendix D	Guidelines for Rounding Minimum Specified Tensile and Yield Strength	
	Values and for Establishing Anchor Points for Tensile and Yield Strength Trend Curves in Tables 1A, 1B, 2A, 2B, 3, 4, 5A, 5B, U, U-2, and	
	Y-1	977

FIGURES Geometric Chart for Components Under External or Compressive Loadings (for All Materials) ... 794 CS-1 Chart for Determining Shell Thickness of Components Under External Pressure Developed for Carbon or Low Alloy Steels With Specified Minimum Yield Strength Less Than 207 MPa 796 CS-2 Chart for Determining Shell Thickness of Components Under External Pressure Developed for Carbon or Low Alloy Steels With Specified Minimum Yield Strength 207 MPa and Higher 797 CS-3 Chart for Determining Shell Thickness of Components Under External Pressure Developed for Carbon Steel and Low Alloy Steels With Specified Minimum Yield Strength 260 MPa and Higher for Temperatures 150°C and Less 798 CS-4 Chart for Determining Shell Thickness of Components Under External Pressure Developed for SA-537 Thickness 64 mm and Less 799 CS-5 Chart for Determining Shell Thickness of Components Under External Pressure Developed for SA-508 Class 1, Grades 2 and 3; SA-508 Class 2, Grade 2; SA-533 Class 1, Grades A, B, C, and D; SA-533 Class 2, Grades A, B, C, and D; or SA-541 Grades 2 and 3 800 CS-6 Chart for Determining Shell Thickness of Components Under External Pressure Developed for Carbon Steel With Specified Minimum Yield Strength of 138 MPa 801 Chart for Determining Shell Thickness of Components Under External Pressure Developed for HT-1 Ouenched and Tempered Low Alloy Steel With Specified Minimum Yield Strength of 689 MPa and Thickness 64 mm and Less 802 HT-2 Chart for Determining Shell Thickness of Components Under External Pressure Developed for SA-508 Grade 4N, Class 2 or SA-543 Types B and C, Class 2 With Specified Minimum Yield Strength of 689 MPa 803 HA-1 Chart for Determining Shell Thickness of Components Under External Pressure Developed for Austenitic Steel 18Cr-8Ni, Type 304 804 Chart for Determining Shell Thickness of Components Under External Pressure Developed for HA-2 Austenitic Steel 16Cr-12Ni-2Mo, Type 316 805 Chart for Determining Shell Thickness of Components Under External Pressure Developed for HA-3 Austenitic Steel 18Cr-8Ni-0.035 Maximum Carbon, Type 304L 806 Chart for Determining Shell Thickness of Components Under External Pressure Developed for HA-4 807 Chart for Determining Shell Thickness of Components Under External Pressure Developed for HA-5 Austenitic-Ferritic Steel 18Cr-5Ni-3Mo S31500 808 Chart for Determining Shell Thickness of Components Under External Pressure Developed for HA-6 Austenitic Steel 21Cr-11Ni-N S30815 809 HA-7 Chart for Determining Shell Thickness of Components Under External Pressure Developed for SA-564 Type 630 H1150 (17Cr-4Ni-4Cu S17400) 810 Chart for Determining Shell Thickness of Components Under External Pressure Developed for **HA-8** Austenitic-Ferritic Steel 25Cr-7Ni-3Mo-2W-0.28N S39274 811 Chart for Determining Shell Thickness of Components Under External Pressure Developed for HA-9 Austenitic Steel 25Cr-7.5Ni-3.5Mo-N-Cu-W S32760 812 Chart for Determining Shell Thickness of Components Under External Pressure Developed for Cast CI-1 Iron 813 Chart for Determining Shell Thickness of Components Under External Pressure Developed for Cast CD-1 Ductile Iron With a Specified Minimum Yield Strength of 275 MPa 814 CD-2 Chart for Determining Shell Thickness of Components Under External Pressure Developed for Cast Ductile Iron With a Specified Minimum Yield Strength of 200 MPa 815 NFA-1 Chart for Determining Shell Thickness of Components Under External Pressure Developed for Aluminum Alloy 3003 in O Temper 816 NFA-2 Chart for Determining Shell Thickness of Components Under External Pressure Developed for Aluminum Alloy 3003 in H14 Temper 817 NFA-3 Chart for Determining Shell Thickness of Components Under External Pressure Developed for Aluminum Alloy 3004 in O Temper 818 Chart for Determining Shell Thickness of Components Under External Pressure Developed for NFA-4 Aluminum Alloy 3004 in H34 Temper 819

NFA-5	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Aluminum Alloy 5154 in 0 Temper
NFA-6	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Aluminum Alloy 5454 in 0 Temper
NFA-7	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Aluminum Alloy 1060 in 0 Temper
NFA-8	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Aluminum Alloy 5052 in 0 Temper
NFA-9	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Aluminum Alloy 5086 in O Temper
NFA-10	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Aluminum Alloy 5456 in O Temper
NFA-11	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Aluminum Alloy 5083 in O Temper
NFA-12	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Welded Aluminum Alloy 6061-T6
NFA-13	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Welded Aluminum Alloy 6061-T4
NFC-1	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Annealed Copper, Type DHP
NFC-2	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Copper-Silicon Alloys A and C
NFC-3	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Annealed 90–10 Copper–Nickel Alloy
NFC-4 NFC-5	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Annealed 70–30 Copper–Nickel Alloy
NFC-5	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Welded Copper-Iron Alloy Tube C19400 (SB-543 Welded)
	Chart for Determining Shell Thickness of Components Under External Pressure Developed for SB-75 and SB-111 Light Drawn Seamless Copper Tubes, Alloys C10200, C12000, C12200, and C14200 Chart for Determining Shell Thickness of Components Under External Pressure Developed for
NFC-7	Annealed Copper, SB-75, UNS C12200, Temper 050
NFN-1	Aluminum Bronze Alloy C61400
NFN-2	Annealed Low Carbon Nickel N02201
NFN-3	Annealed Nickel N02200
NFN-4	Annealed Nickel–Copper Alloy N04400
NFN-5	Annealed Nickel-Chromium-Iron Alloy N06600
NFN-6	Nickel-Molybdenum Alloy N10001
NFN-7	Nickel-Molybdenum-Chromium-Iron Alloy N10003
NFN-8	Nickel-Iron-Chromium-Molybdenum-Copper Alloy N08825
NFN-9	Annealed Nickel-Iron-Chromium Alloy N08800
NFN-10	Annealed Nickel-Iron-Chromium Alloy N08810
NFN-11	Carbon Nickel-Molybdenum-Chromium Alloy N10276

NFN-12	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Chromium–Nickel–Iron–Molybdenum–Copper–Columbium Alloy N08020
NFN-13	Chart for Determining Shell Thickness of Components Under External Pressure Developed for
	Nickel-Iron-Chromium-Silicon Alloy N08330
NFN-14	Chart for Determining Shell Thickness of Components Under External Pressure Developed for
NEN 15	Nickel-Chromium-Molybdenum Alloy N06455
NFN-15	Nickel-Molybdenum Alloy N06002
NFN-16	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Nickel-Molybdenum Alloy N10665
NFN-17	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Annealed Nickel-Chromium–Molybdenum–Columbium Alloy N06625 (SB-443, SB-444, and SB-446)
NFN-18	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Nickel–Molybdenum–Chromium–Iron–Copper Alloy N06985 Having a Minimum Yield Strength of 240 MPa
NFN-19	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Nickel-Molybdenum-Chromium-Iron-Copper Alloy N06985 Having a Minimum Yield Strength of 207 MPa
NFN-20	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Work-Hardened Nickel
NFN-21	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Nickel-Chromium-Iron Alloy N06600 (Specified Minimum Yield Strength 276 MPa)
NFN-22	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Solution Annealed Ni-Cr-Mo-Cb Alloy, Grade 2 N06625
NFN-23	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Cold Worked Nickel-Iron-Chromium Alloy N08800
NFN-24	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Nickel Alloy N06230
NFN-25	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Stress Relieved Nickel Alloy N02200
NFN-26	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Alloy S31277
NFN-27	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Alloy N06035
NFT-1	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Unalloyed Titanium Grade 3 (UNS R50550)
NFT-2	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Unalloyed Titanium Grade 2 (UNS R50400)
NFT-3	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Titanium Grade 1 (UNS R50250)
NFT-4	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Titanium Grade 9 Alloy (UNS R56320)
NFT-5	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Titanium Grade 12 Alloy (UNS R53400)
NFZ-1	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Zirconium Alloy (UNS R60702)
NFZ-2	Chart for Determining Shell Thickness of Components Under External Pressure Developed for Zirconium Alloy (UNS R60705)
3-500.1	Temperature Limits for Application of Section II External Pressure Charts for Cylinder Under External Pressure
3-500.2	Temperature Limits for Application of Section II External Pressure Charts for Cylinder Under Axial Compression
3-500.3	Temperature Limits for Application of Section II External Pressure Charts for Sphere Under External Pressure
3-700.1	Normalization of Test $\sigma - \varepsilon$ to $\sigma_{v \text{ min}}$ and E_{code}

TABLES Section I; Section III, Classes 2 and 3; Section VIII, Division 1; and Section XII Maximum Allowable 1A Stress Values $m{s}$ for Ferrous Materials 6 1B Section I; Section III, Classes 2 and 3; Section VIII, Division 1; and Section XII Maximum Allowable Stress Values **S** for Nonferrous Materials 162 Section III, Division 1, Classes 1 and MC, and Section III, Division 3, Classes TC and SC Design Stress 2A Intensity Values S_m for Ferrous Materials 282 Section III, Division 1, Class 1 and Section III, Division 3, Classes TC and SC Design Stress Intensity 2B Values S_m for Nonferrous Materials 344 Section III, Classes 2 and 3; Section VIII, Divisions 1 and 2; and Section XII Maximum Allowable 3 Stress Values **S** for Bolting Materials 352 4 Section III, Classes 1, TC, and SC; and Section VIII, Division 2 Design Stress Intensity Values S_m for Bolting Materials 382 Section VIII, Division 2 Maximum Allowable Stress Values S_m for Ferrous Materials 394 5A Section VIII, Division 2 Maximum Allowable Stress Values S_m for Nonferrous Materials 5B 456 Tensile Strength Values S_u for Ferrous and Nonferrous Materials 482 U Section VIII, Division 3 Tensile Strength Values S_u for Ferrous Materials U-2 564 Y-1 Yield Strength Values S_v for Ferrous and Nonferrous Materials 566 Y-2 Factors for Limiting Permanent Strain in Austenitic Stainless Steels, High-Nickel Alloy Steels, Nickel, and Nickel Alloys 751 TE-1 Thermal Expansion for Ferrous Materials 753 TE-2 Thermal Expansion for Aluminum Alloys 758 Thermal Expansion for Copper Alloys TE-3 759 Thermal Expansion for Nickel Alloys TE-4 760 Thermal Expansion for Titanium Alloys TE-5 770 Nominal Coefficients of Thermal Conductivity (TC) and Thermal Diffusivity (TD) TCD 771 TM-1 Moduli of Elasticity *E* of Ferrous Materials for Given Temperatures 785 Moduli of Elasticity *E* of Aluminum and Aluminum Alloys for Given Temperatures TM-2 788 TM-3 Moduli of Elasticity *E* of Copper and Copper Alloys for Given Temperatures 789 TM-4 Moduli of Elasticity *E* of High Nickel Alloys for Given Temperatures 790 Moduli of Elasticity *E* of Titanium and Zirconium for Given Temperatures TM-5 791 PRD Poisson's Ratio and Density of Materials 791 G Tabular Values for Figure G 871 CS-1 Tabular Values for Figure CS-1 873 CS-2 Tabular Values for Figure CS-2 874 CS-3 Tabular Values for Figure CS-3 875 Tabular Values for Figure CS-4 CS-4 876 Tabular Values for Figure CS-5 CS-5 876 Tabular Values for Figure CS-6 CS-6 877 HT-1 Tabular Values for Figure HT-1 877 Tabular Values for Figure HT-2 HT-2 878 HA-1 Tabular Values for Figure HA-1 879 HA-2 Tabular Values for Figure HA-2 880 HA-3 Tabular Values for Figure HA-3 881 Tabular Values for Figure HA-4 881 HA-4 Tabular Values for Figure HA-5 882 HA-5 Tabular Values for Figure HA-6 883 HA-6 HA-7 Tabular Values for Figure HA-7 884 Tabular Values for Figure HA-8 HA-8 884 HA-9 Tabular Values for Figure HA-9 885 CI-1 Tabular Values for Figure CI-1 885 CD-1 Tabular Values for Figure CD-1 886

CD-2	Tabular Values for Figure CD-2	886
NFA-1	Tabular Values for Figure NFA-1	887
NFA-2	Tabular Values for Figure NFA-2	888
NFA-3	Tabular Values for Figure NFA-3	889
NFA-4		890
NFA-5		890
NFA-6		891
NFA-7		891
NFA-8		892
NFA-9	0	892
NFA-10	0	893
NFA-11		894
NFA-12		895
NFA-13	0	896
NFC-1		896
NFC-2	0	897
NFC-3	0	897
NFC-4	0	898
NFC-4	0	898
NFC-5		899
		899
NFC-7		
NFC-8	0	900
NFN-1	0	900
NFN-2	0	901
NFN-3 NFN-4		902 903
NFN-4 NFN-5		903 904
	0	
NFN-6	0	905 905
NFN-7	0	903 906
NFN-8 NFN-9	0	900 907
NFN-10	0	907 908
NFN-10 NFN-11	0	908
NFN-11 NFN-12		909
NFN-12 NFN-13	0	909 909
NFN-13 NFN-14	0	905 910
NFN-14 NFN-15	0	910 911
NFN-15 NFN-16		911 912
NFN-16 NFN-17		912 913
NFN-17 NFN-18		913 914
NFN-10 NFN-19		914 915
	8 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	915 916
NFN-20 NFN-22		910 917
	8	917 918
NFN-23		910 919
NFN-24	6	919 920
NFN-25 NFN-26	8 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	920 920
NFN-27 NFT-1		921 922
NFT-1 NFT-2		922 923
NFT-3		924 925
NFT-4 NFT-5	8 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	925 926
NFI-5 NFZ-1		926 927
NFZ-1 NFZ-2		927 927
1-100		927 929
1-100	Griceria for Establishing Allowable stress values for Tables TA and TB	729

ENDNOTES		970
10-100	Criteria for Establishing Allowable Stress Values for Tables 5A and 5B	950
9-100	Standard Units for Use in Equations	948
2-100(c)	Criteria for Establishing Design Stress Intensity Values for Table 4	932
2-100(b)	Criteria for Establishing Allowable Stress Values for Table 3	932
2-100(a)	Criteria for Establishing Design Stress Intensity Values for Tables 2A and 2B	931

LIST OF SECTIONS

SECTIONS

(13)

- I Rules for Construction of Power Boilers
- II Materials
 - Part A Ferrous Material Specifications
 - Part B Nonferrous Material Specifications
 - Part C Specifications for Welding Rods, Electrodes, and Filler Metals
 - Part D Properties (Customary)
 - Part D Properties (Metric)
- III Rules for Construction of Nuclear Facility Components
 - Subsection NCA General Requirements for Division 1 and Division 2
 - Appendices
 - Division 1
 - Subsection NB Class 1 Components
 - Subsection NC Class 2 Components
 - Subsection ND Class 3 Components
 - Subsection NE Class MC Components
 - Subsection NF Supports
 - Subsection NG Core Support Structures
 - Subsection NH Class 1 Components in Elevated Temperature Service
 - Division 2 Code for Concrete Containments
 - Division 3 Containments for Transportation and Storage of Spent Nuclear Fuel and High Level Radioactive Material and Waste
 - Division 5 High Temperature Reactors
- IV Rules for Construction of Heating Boilers
- V Nondestructive Examination
- VI Recommended Rules for the Care and Operation of Heating Boilers
- VII Recommended Guidelines for the Care of Power Boilers
- VIII Rules for Construction of Pressure Vessels
 - Division 1
 - Division 2 Alternative Rules
 - Division 3 Alternative Rules for Construction of High Pressure Vessels
- IX Welding, Brazing, and Fusing Qualifications
- X Fiber-Reinforced Plastic Pressure Vessels
- XI Rules for Inservice Inspection of Nuclear Power Plant Components
- XII Rules for Construction and Continued Service of Transport Tanks

INTERPRETATIONS

ASME issues written replies to inquiries concerning interpretation of technical aspects of the Code. Interpretations of the Code are posted in January and July at http://cstools.asme.org/interpretations.cfm. Any Interpretations issued during the previous two calendar years are included with the publication of the applicable Section of the Code. Interpretations of Section III, Divisions 1 and 2 and Section III Appendices are included with Subsection NCA.

CODE CASES

The Boiler and Pressure Vessel Code committees meet regularly to consider proposed additions and revisions to the Code and to formulate Cases to clarify the intent of existing requirements or provide, when the need is urgent, rules for materials or constructions not covered by existing Code rules. Those Cases that have been adopted will appear in the appropriate 2013 Code Cases book: "Boilers and Pressure Vessels" or "Nuclear Components." Supplements will be sent automatically to the purchasers of the Code Cases books up to the publication of the 2015 Code.

FOREWORD

(This Foreword is provided as an aid to the user and is not part of the rules of this Code.)

In 1911, The American Society of Mechanical Engineers established the Boiler and Pressure Vessel Committee to formulate standard rules for the construction of steam boilers and other pressure vessels. In 2009, the Boiler and Pressure Vessel Committee was superseded by the following committees:

- (a) Committee on Power Boilers (I)
- (b) Committee on Materials (II)

(13)

- (c) Committee on Construction of Nuclear Facility Components (III)
- (d) Committee on Heating Boilers (IV)
- (e) Committee on Nondestructive Examination (V)
- (f) Committee on Pressure Vessels (VIII)
- (g) Committee on Welding, Brazing, and Fusing (IX)
- (h) Committee on Fiber-Reinforced Plastic Pressure Vessels (X)
- (i) Committee on Nuclear Inservice Inspection (XI)
- (j) Committee on Transport Tanks (XII)

Where reference is made to "the Committee" in this Foreword, each of these committees is included individually and collectively.

The Committee's function is to establish rules of safety relating only to pressure integrity, which govern the construction* of boilers, pressure vessels, transport tanks, and nuclear components, and the inservice inspection of nuclear components and transport tanks. The Committee also interprets these rules when questions arise regarding their intent. This Code does not address other safety issues relating to the construction of boilers, pressure vessels, transport tanks, or nuclear components, or the inservice inspection of nuclear components or transport tanks. Users of the Code should refer to the pertinent codes, standards, laws, regulations, or other relevant documents for safety issues other than those relating to pressure integrity. Except for Sections XI and XII, and with a few other exceptions, the rules do not, of practical necessity, reflect the likelihood and consequences of deterioration in service related to specific service fluids or external operating environments. In formulating the rules, the Committee considers the needs of users, manufacturers, and inspectors of pressure vessels. The objective of the rules is to afford reasonably certain protection of life and property, and to provide a margin for deterioration in service to give a reasonably long, safe period of usefulness. Advancements in design and materials and evidence of experience have been recognized.

This Code contains mandatory requirements, specific prohibitions, and nonmandatory guidance for construction activities and inservice inspection and testing activities. The Code does not address all aspects of these activities and those aspects that are not specifically addressed should not be considered prohibited. The Code is not a handbook and cannot replace education, experience, and the use of engineering judgment. The phrase *engineering judgment* refers to technical judgments made by knowledgeable engineers experienced in the application of the Code. Engineering judgments must be consistent with Code philosophy, and such judgments must never be used to overrule mandatory requirements or specific prohibitions of the Code.

The Committee recognizes that tools and techniques used for design and analysis change as technology progresses and expects engineers to use good judgment in the application of these tools. The designer is responsible for complying with Code rules and demonstrating compliance with Code equations when such equations are mandatory. The Code neither requires nor prohibits the use of computers for the design or analysis of components constructed to the requirements of the Code. However, designers and engineers using computer programs for design or analysis are cautioned that they are responsible for all technical assumptions inherent in the programs they use and the application of these programs to their design.

^{*} Construction, as used in this Foreword, is an all-inclusive term comprising materials, design, fabrication, examination, inspection, testing, certification, and pressure relief.

The rules established by the Committee are not to be interpreted as approving, recommending, or endorsing any proprietary or specific design, or as limiting in any way the manufacturer's freedom to choose any method of design or any form of construction that conforms to the Code rules.

The Committee meets regularly to consider revisions of the rules, new rules as dictated by technological development, Code Cases, and requests for interpretations. Only the Committee has the authority to provide official interpretations of this Code. Requests for revisions, new rules, Code Cases, or interpretations shall be addressed to the Secretary in writing and shall give full particulars in order to receive consideration and action (see Submittal of Technical Inquiries to the Boiler and Pressure Vessel Standards Committees). Proposed revisions to the Code resulting from inquiries will be presented to the Committee for appropriate action. The action of the Committee becomes effective only after confirmation by ballot of the Committee and approval by ASME. Proposed revisions to the Code approved by the Committee are submitted to the American National Standards Institute (ANSI) and published at http://cstools.asme.org/csconnect/public/index.cfm?PublicReview=Revisions to invite comments from all interested persons. After public review and final approval by ASME, revisions are published at regular intervals in Editions of the Code.

The Committee does not rule on whether a component shall or shall not be constructed to the provisions of the Code. The scope of each Section has been established to identify the components and parameters considered by the Committee in formulating the Code rules.

Questions or issues regarding compliance of a specific component with the Code rules are to be directed to the ASME Certificate Holder (Manufacturer). Inquiries concerning the interpretation of the Code are to be directed to the Committee. ASME is to be notified should questions arise concerning improper use of an ASME Certification Mark.

When required by context in this Section, the singular shall be interpreted as the plural, and vice versa, and the feminine, masculine, or neuter gender shall be treated as such other gender as appropriate.

STATEMENT OF POLICY ON THE USE OF THE CERTIFICATION MARK AND CODE AUTHORIZATION IN ADVERTISING

ASME has established procedures to authorize qualified organizations to perform various activities in accordance with the requirements of the ASME Boiler and Pressure Vessel Code. It is the aim of the Society to provide recognition of organizations so authorized. An organization holding authorization to perform various activities in accordance with the requirements of the Code may state this capability in its advertising literature.

Organizations that are authorized to use the Certification Mark for marking items or constructions that have been constructed and inspected in compliance with the ASME Boiler and Pressure Vessel Code are issued Certificates of Authorization. It is the aim of the Society to maintain the standing of the Certification Mark for the benefit of the users, the enforcement jurisdictions, and the holders of the Certification Mark who comply with all requirements.

Based on these objectives, the following policy has been established on the usage in advertising of facsimiles of the Certification Mark, Certificates of Authorization, and reference to Code construction. The American Society of Mechanical Engineers does not "approve," "certify," "rate," or "endorse" any item, construction, or activity and there shall be no statements or implications that might so indicate. An organization holding the Certification Mark and/or a Certificate of Authorization may state in advertising literature that items, constructions, or activities "are built (produced or performed) or activities conducted in accordance with the requirements of the ASME Boiler and Pressure Vessel Code," or "meet the requirements of the ASME Boiler and Pressure Vessel Code." An ASME corporate logo shall not be used by any organization other than ASME.

The Certification Mark shall be used only for stamping and nameplates as specifically provided in the Code. However, facsimiles may be used for the purpose of fostering the use of such construction. Such usage may be by an association or a society, or by a holder of the Certification Mark who may also use the facsimile in advertising to show that clearly specified items will carry the Certification Mark. General usage is permitted only when all of a manufacturer's items are constructed under the rules.

STATEMENT OF POLICY ON THE USE OF ASME MARKING TO IDENTIFY MANUFACTURED ITEMS

The ASME Boiler and Pressure Vessel Code provides rules for the construction of boilers, pressure vessels, and nuclear components. This includes requirements for materials, design, fabrication, examination, inspection, and stamping. Items constructed in accordance with all of the applicable rules of the Code are identified with the official Certification Mark described in the governing Section of the Code.

Markings such as "ASME," "ASME Standard," or any other marking including "ASME" or the Certification Mark shall not be used on any item that is not constructed in accordance with all of the applicable requirements of the Code.

Items shall not be described on ASME Data Report Forms nor on similar forms referring to ASME that tend to imply that all Code requirements have been met when, in fact, they have not been. Data Report Forms covering items not fully complying with ASME requirements should not refer to ASME or they should clearly identify all exceptions to the ASME requirements.

SUBMITTAL OF TECHNICAL INQUIRIES TO THE BOILER AND PRESSURE VESSEL STANDARDS COMMITTEES

1 INTRODUCTION

- (a) The following information provides guidance to Code users for submitting technical inquiries to the committees. See Guideline on the Approval of New Materials Under the ASME Boiler and Pressure Vessel Code in Section II, Parts C and D for additional requirements for requests involving adding new materials to the Code. Technical inquiries include requests for revisions or additions to the Code rules, requests for Code Cases, and requests for Code Interpretations, as described below.
- (1) Code Revisions. Code revisions are considered to accommodate technological developments, address administrative requirements, incorporate Code Cases, or to clarify Code intent.
- (2) Code Cases. Code Cases represent alternatives or additions to existing Code rules. Code Cases are written as a question and reply, and are usually intended to be incorporated into the Code at a later date. When used, Code Cases prescribe mandatory requirements in the same sense as the text of the Code. However, users are cautioned that not all jurisdictions or owners automatically accept Code Cases. The most common applications for Code Cases are:
 - (-a) to permit early implementation of an approved Code revision based on an urgent need
 - (-b) to permit the use of a new material for Code construction
 - (-c) to gain experience with new materials or alternative rules prior to incorporation directly into the Code
- (3) Code Interpretations. Code Interpretations provide clarification of the meaning of existing rules in the Code, and are also presented in question and reply format. Interpretations do not introduce new requirements. In cases where existing Code text does not fully convey the meaning that was intended, and revision of the rules is required to support an interpretation, an Intent Interpretation will be issued and the Code will be revised.
- (b) The Code rules, Code Cases, and Code Interpretations established by the committees are not to be considered as approving, recommending, certifying, or endorsing any proprietary or specific design, or as limiting in any way the freedom of manufacturers, constructors, or owners to choose any method of design or any form of construction that conforms to the Code rules.
- (c) Inquiries that do not comply with these provisions or that do not provide sufficient information for a committee's full understanding may result in the request being returned to the inquirer with no action.

2 INQUIRY FORMAT

Submittals to a committee shall include:

- (a) Purpose. Specify one of the following:
 - (1) revision of present Code rules
 - (2) new or additional Code rules
 - (3) Code Case
 - (4) Code Interpretation
- (b) Background. Provide the information needed for the committee's understanding of the inquiry, being sure to include reference to the applicable Code Section, Division, Edition, Addenda (if applicable), paragraphs, figures, and tables. Preferably, provide a copy of the specific referenced portions of the Code.
- (c) Presentations. The inquirer may desire or be asked to attend a meeting of the committee to make a formal presentation or to answer questions from the committee members with regard to the inquiry. Attendance at a committee meeting shall be at the expense of the inquirer. The inquirer's attendance or lack of attendance at a meeting shall not be a basis for acceptance or rejection of the inquiry by the committee.