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AMENDMENT 1
2018-10

**Sterilization of health-care products —
Ethylene oxide — Requirements for
the development, validation and
routine control of a sterilization
process for medical devices**

**AMENDMENT 1: Revision of Annex E,
Single batch release**

*Stérilisation des produits de santé — Oxyde d'éthylène — Exigences
de développement, de validation et de contrôle de routine d'un
processus de stérilisation pour des dispositifs médicaux*

AMENDEMENT 1: Révision de l'Annexe E, Libération d'un lot unique



Reference number
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This document was prepared by Technical Committee ISO/TC 198, *Sterilization of health care products*.

As a result of this amendment, the following changes have been made to Annex E:

- clarification on the application of the method i.e. for research and development of new product or for clinical trial product;
- clarification that data resulting from a single batch release study can be used to support a full validation study;
- clarification that temperature and relative humidity sensors should be used to establish conditions in the sterilization load during both the half cycle and the full cycle comprising a single batch release.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

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Clause 2

Correct the publication year of ISO 11138-2 from 2009 to 2006.

Add the following and also a footnote “1) Under preparation”.

ISO 11138-7: —1) Sterilization of health care products — Biological indicators — Part 7: Guidance for the selection, use and interpretation of results

Annex E

Replace Annex E with the following: