BS EN IEC 62660-2:2019

BSI Standards Publication

Secondary lithium-ion cells for the propulsion of electric road vehicles

Part 2: Reliability and abuse testing (IEC 62660-2:2018)

bsi.

National foreword

This British Standard is the UK implementation of EN IEC 62660-2:2019. It is identical to IEC 62660-2:2018. It supersedes BS EN 62660-2:2011, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PEL/21, Secondary cells and batteries.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Compliance with a British Standard cannot confer immunity from legal obligations.

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EUROPEAN STANDARD

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English Version

Secondary lithium-ion cells for the propulsion of electric road vehicles - Part 2: Reliability and abuse testing (IEC 62660-2:2018)

Éléments d'accumulateurs lithium-ion pour la propulsion des véhicules routiers électriques - Partie 2: Essais de fiabilité et de traitement abusif (IEC 62660-2:2018)

Sekundärbatterien für den Antrieb von Elektrostraßenfahrzeugen - Teil 2: Zuverlässigkeits- und Missbrauchsprüfung von Lithium-Ionen-Zellen (IEC 62660-2:2018)

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

The text of document 21/976/FDIS, future edition 2 of IEC 62660-2, prepared by IEC/TC 21 "Secondary cells and batteries" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 62660-2:2019.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2019-10-16
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2022-01-16

This document supersedes EN 62660-2:2011.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 62660-2:2018 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 62660-1	NOTE	Harmonized as EN 62660-1
IEC 62660-3	NOTE	Harmonized as EN 62660-3
IEC 61434:1996	NOTE	Harmonized as EN 61434:1996 (not modified)

Annex ZA
(normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

Publication	Year	Title	EN/HD	Year
IEC 60068-2-64	-	Environmental testing - Part 2-64: Tests - Test Fh: Vibration, broadband random and guidance	EN 60068-2-64	-
ISO 16750-3	-	Road vehicles - Environmental conditions and testing for electrical and electronic equipment - Part 3: Mechanical loads	-	-
ISO 16750-4	-	Road vehicles - Environmental conditions and testing for electrical and electronic equipment - Part 4: Climatic loads	-	-
ISO/TR 8713	-	Electrically propelled road vehicles - Vocabulary	-	-

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

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FOREWORD

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International Standard IEC 62660-2 has been prepared by IEC technical committee 21: Secondary cells and batteries.

This second edition cancels and replaces the first edition published in 2010. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

a) The procedure of forced discharge test has been clarified (6.4.3.2).
b) "Cell block" has been added to the scope (Clause 1).
c) Option of temperature cycling test with electrical operation has been deleted (6.3.2).
d) The test conditions for overcharge test have been revised (6.4.2.2).

The text of this International Standard is based on the following documents:

FDIS	Report on voting
21/976/FDIS	21/986/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all the parts in the IEC 62660 series, published under the general title *Secondary lithium-ion cells for the propulsion of electric road vehicles*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

The commercialization of electric road vehicles including battery, hybrid and plug-in hybrid electric vehicles has been accelerated in the global market, responding to the global concerns on CO_2 reduction and energy security. This, in turn, has led to rapidly increasing demand for high-power and high-energy-density traction batteries. Lithium-ion batteries are estimated to be one of the most promising secondary batteries for the propulsion of electric vehicles. In the light of the rapid spread of hybrid electric vehicles and the emergence of battery and plug-in hybrid electric vehicles, a standard method for testing reliability and abuse requirements of lithium-ion batteries is indispensable for securing a basic level of safety and obtaining essential data for the design of vehicle systems and battery packs.

This document specifies reliability and abuse testing for automobile traction lithium-ion cells that basically differ from the other cells including those for portable and stationary applications specified by other IEC standards. For automobile application, it is important to note the usage specificity; i.e. the design diversity of automobile battery packs and systems, and specific requirements for cells and batteries corresponding to each of such designs. Based on these facts, the purpose of this document is to provide a basic test methodology with general versatility, which serves a function in common primary testing of lithium-ion cells to be used in a variety of battery systems. This document does not provide any pass-fail criteria for the tests, but specifies a standard classification of descriptions for test results.

This document is associated with ISO 12405-4 [1][1].

IEC 62660-1 [2] specifies the performance testing of lithium-ion cells for electric vehicle application.

IEC 62660-3 [3] specifies the safety requirements of lithium-ion cells for electric vehicle application.

[1] Numbers in square brackets refer to the Bibliography.

SECONDARY LITHIUM-ION CELLS FOR THE PROPULSION OF ELECTRIC ROAD VEHICLES –

Part 2: Reliability and abuse testing

1 Scope

This part of IEC 62660 specifies test procedures to observe the reliability and abuse behaviour of secondary lithium-ion cells and cell blocks used for propulsion of electric vehicles including battery electric vehicles (BEV) and hybrid electric vehicles (HEV).

NOTE 1 Secondary lithium-ion cells used for propulsion of plug-in hybrid electric vehicles (PHEV) can be tested by the procedure either for BEV application or HEV application, according to the battery system design, based on the agreement between the cell manufacturer and the customer.

This document specifies the standard test procedures and conditions for basic characteristics of lithium-ion cells for use in propulsion of battery and hybrid electric vehicles. The tests are indispensable for obtaining essential data on reliability and abuse behaviour of lithium-ion cells for use in various designs of battery systems and battery packs.

This document provides standard classification of description of test results to be used for the design of battery systems or battery packs.

NOTE 2 Cell blocks can be used as an alternative to cells according to the agreement between the cell manufacturer and the customer.

NOTE 3 The safety requirements of lithium-ion cells for electric vehicle application are defined in IEC 62660-3 [3].

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-64, *Environmental testing – Part 2-64: Tests – Test Fh: Vibration, broadband random and guidance*

ISO 16750-3, *Road vehicles – Environmental conditions and testing for electrical and electronic equipment – Part 3: Mechanical loads*

ISO 16750-4, *Road vehicles – Environmental conditions and testing for electrical and electronic equipment – Part 4: Climatic loads*

ISO/TR 8713, *Electrically propelled road vehicles – Vocabulary*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO/TR 8713 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses: