



BSI Standards Publication

## **Rubber hoses and hose assemblies for liquefied petroleum gas in motor vehicles — Specification**

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## National foreword

This British Standard is the UK implementation of ISO 8789:2020. It supersedes BS ISO 8789:2018, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PRI/66, Rubber and plastics tubing, hoses and hose assemblies.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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**Rubber hoses and hose assemblies  
for liquefied petroleum gas in motor  
vehicles — Specification**

*Tuyaux et flexibles en caoutchouc pour circulation de gaz de pétrole  
liquéfié dans les véhicules à moteur — Spécifications*



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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 1, *Rubber and plastics hoses and hose assemblies*.

This fourth edition cancels and replaces the third edition (ISO 8789:2018), which has been technically revised. The main changes compared to the previous edition are as follows:

- in [Table 2](#), "70 ± 1" for both lining and cover has been changed to "80 ± 1";
- in [8.2](#), "45° cone" has been changed to "45° flare";
- [Clause 10](#) has been upgraded to the latest agreed upon verbiage;
- [11.1](#) and [11.2](#) have been upgraded to the latest agreed upon verbiage;
- [Annexes A](#) and [B](#) have been upgraded to the latest agreed upon verbiage.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## Introduction

This document has been developed to harmonize international requirements for LPG hoses and hose assemblies used in motor vehicles, for instance United Nations Regulation No. 67.

# Rubber hoses and hose assemblies for liquefied petroleum gas in motor vehicles — Specification

## 1 Scope

This document specifies the requirements for rubber hoses and hose assemblies, up to a maximum hose size of 19, for use in motor vehicles with liquefied petroleum gas (LPG) installations. The hoses are designed for use up to a maximum working pressure of 3,0 MPa (30 bar) and at working temperatures from  $-40\text{ }^{\circ}\text{C}$  up to and including  $+80\text{ }^{\circ}\text{C}$ .

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 37, *Rubber, vulcanized or thermoplastic — Determination of tensile stress-strain properties*

ISO 68-1, *ISO general purpose screw threads — Basic profile — Part 1: Metric screw threads*

ISO 188:2011, *Rubber, vulcanized or thermoplastic — Accelerated ageing and heat resistance tests*

ISO 1402, *Rubber and plastics hoses and hose assemblies — Hydrostatic testing*

ISO 1817, *Rubber, vulcanized or thermoplastic — Determination of the effect of liquids*

ISO 4080:2009, *Rubber and plastics hoses and hose assemblies — Determination of permeability to gas*

ISO 4671, *Rubber and plastics hoses and hose assemblies — Methods of measurement of the dimensions of hoses and the lengths of hose assemblies*

ISO 7326:2016, *Rubber and plastics hoses — Assessment of ozone resistance under static conditions*

ISO 8033, *Rubber and plastics hoses — Determination of adhesion between components*

ISO 8330, *Rubber and plastics hoses and hose assemblies — Vocabulary*

ISO 10619-2, *Rubber and plastics hoses and tubing — Measurement of flexibility and stiffness — Part 2: Bending tests at sub-ambient temperatures*

ISO 23529, *Rubber — General procedures for preparing and conditioning test pieces for physical test methods*

ASME B1.1, *Unified Inch Screw Threads (UN and UNR Thread Form)*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 8330 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at <https://www.iso.org/obp>

— IEC Electropedia: available at <https://www.electropedia.org/>