



BSI Standards Publication

Unfired pressure vessels

Part 3: Design

National foreword

This British Standard is the UK implementation of EN 13445-3:2021. It supersedes BS EN 13445-3:2014+A8:2019, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PVE/1, Pressure Vessels.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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European foreword

This document (EN 13445-3:2021) has been prepared by Technical Committee CEN/TC 54 “Unfired pressure vessels”, the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2021, and conflicting national standards shall be withdrawn at the latest by November 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a standardization request given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

List of all parts in the EN 13445 series can be found on the CEN website.

Although these Parts may be obtained separately, it should be recognised that the Parts are inter-dependant. As such the manufacture of unfired pressure vessels requires the application of all the relevant Parts in order for the requirements of the Standard to be satisfactorily fulfilled.

Corrections to the standard interpretations where several options seem possible are conducted through the Migration Help Desk (MHD). Information related to the Help Desk can be found at <http://www.unm.fr> (en13445@unm.fr). A form for submitting questions can be downloaded from the link to the MHD website. After subject experts have agreed an answer, the answer will be communicated to the questioner. Corrected pages will be given specific issue number and issued by CEN according to CEN Rules. Interpretation sheets will be posted on the website of the MHD.

This document supersedes EN 13445-3:2014. This new edition incorporates the Amendments which have been approved previously by CEN members, and the corrected pages up to Issue 5 without any further technical change. Annex Y provides details of significant technical changes between this European Standard and the previous edition.

Amendments to this new edition may be issued from time to time and then used immediately as alternatives to rules contained herein. It is intended to deliver a new Issue of EN 13445:2021 each year, starting with the precedent as Issue 1, consolidating these Amendments and including other identified corrections.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to announce this European Prestandard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This Part of this document specifies requirements for the design of unfired pressure vessels covered by EN 13445-1:2021 and constructed of steels in accordance with EN 13445-2:2021.

EN 13445-5:2021 EN 13445-5:2021, Annex C specifies requirements for the design of access and inspection openings, closing mechanisms and special locking elements.

NOTE This Part applies to design of vessels before putting into service. It may be used for in service calculation or analysis subject to appropriate adjustment.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 286-2:1992, *Simple unfired pressure vessels designed to contain air or nitrogen — Part 2: Pressure vessels for air braking and auxiliary systems for motor vehicles and their trailers*

EN 764-1:2015+A1:2016, *Pressure equipment — Terminology — Part 1: Pressure, temperature, volume, nominal size*

EN 764-2:2012, *Pressure equipment — Part 2: Quantities, symbols and units*

EN 764-3:2002, *Pressure equipment — Part 3: Definition of parties involved*

EN 837-1:1996, *Pressure gauges — Part 1: Bourdon tube pressure gauges — Dimensions, metrology, requirements and testing*

EN 837-3:1996, *Pressure gauges — Part 3: Diaphragm and capsule pressure gauges — Dimensions, metrology, requirements and testing*

EN 1092-1:2018, *Flanges and their joints — Circular flanges for pipes, valves, fittings and accessories, PN-designated — Part 1: Steel flanges*

EN 1591-1:2013, *Flanges and their joints — Design rules for gasketed circular flange connections — Calculation method*

EN 1708-1:2010, *Welding — Basic weld joint details in steel — Part 1: Pressurized components*

EN 1990:2002¹⁾, *Eurocode — Basis of structural design*

EN 1992-1-1:2005, *Eurocode 2 — Design of concrete structures — Part 1-1: General rules and rules for buildings*

EN 1991-1-4:2005²⁾, *Eurocode 1: Actions on structures — Part 1-4: General actions — Wind actions*

¹⁾ EN 1990:2002 is impacted by the stand-alone amendment EN 1990:2002/A1:2005 and the corrigendum EN 1990:2002/AC:2010.

²⁾ EN 1991-1-4:2005 is impacted by the stand-alone amendment EN 1991-1-4:2005/A1:2010 and the corrigendum EN 1991-1-4:2005/AC:2010.