



Edition 1.1 2024-06 CONSOLIDATED VERSION

# TECHNICAL REPORT



HV polymeric insulators for indoor and outdoor use tracking and erosion testing by wheel test and 5 000 h test





### THIS PUBLICATION IS COPYRIGHT PROTECTED Copyright © 2024 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

**IEC Secretariat** 3, rue de Varembé CH-1211 Geneva 20 Switzerland

Tel.: +41 22 919 02 11 info@iec.ch

www.iec.ch

#### About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

#### IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished
Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

#### IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

#### IEC Products & Services Portal - products.iec.ch

Discover our powerful search engine and read freely all the publications previews, graphical symbols and the glossary. With a subscription you will always have access to up to date content tailored to your needs.

#### Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 500 terminological entries in English and French, with equivalent terms in 25 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.





Edition 1.1 2024-06 CONSOLIDATED VERSION

# TECHNICAL REPORT



HV polymeric insulators for indoor and outdoor use tracking and erosion testing by wheel test and 5 000 h test

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ICS 29.080.10 ISBN 978-2-8322-9239-6

Warning! Make sure that you obtained this publication from an authorized distributor.

## CONTENTS

FΟ	REW	ORD		3
IN	rod	UCTION		5
1	Scope and object			
2	Normative references			6
3	Term	Terms and definitions		
4	Background to the tracking and erosion tests			8
	4.1	•		
	4.2 The wheel test			
		4.3 The 5 000h multiple stress test		
5	Classification of tests			
6	Gene	Seneral requirements for insulator test specimens		
7	The tests			
	7.1	Wheel test		
	7.1	7.1.1	Test specimens	
		7.1.1	Procedure	
		7.1.2	Test conditions	
		7.1.4	Acceptance criteria	
	7.2 5 000 hour test (test at multiple stresses)			
		7.2.1	Test specimen	
		7.2.2	Procedure	
		7.2.3	Test conditions	13
		7.2.4	Voltage	16
		7.2.5	Solar simulation	16
		7.2.6	Artificial rain	16
		7.2.7	Dry heat	17
		7.2.8	Humidity	17
		7.2.9	Pollution	17
		7.2.10	Salt fog calibration	17
		7.2.11	Acceptance criteria	19
Bib	liogra	phy		20
Fig	ure 1	– Test a	rrangement of the tracking wheel test	11
Fig	ure 2	– Typica	al layout of the test specimens in the chamber and main dimensions	
of t	the ch	amber		13
Fig	ure 3	– Multip	le stress cycle	14
Fig	ure 4	– Typica	al layout of the rain and salt fog spray systems and the xenon lamp	15
			rum of xenon arc lamp and solar spectrum	
_			ence porcelain insulator	

#### INTERNATIONAL ELECTROTECHNICAL COMMISSION

# HV POLYMERIC INSULATORS FOR INDOOR AND OUTDOOR USE TRACKING AND EROSION TESTING BY WHEEL TEST AND 5 000H TEST

### **FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) IEC draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of (a) patent(s), which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at https://patents.iec.ch or www.iso.org/patents. IEC shall not be held responsible for identifying any or all such patent rights.

This consolidated version of the official IEC Standard and its amendment has been prepared for user convenience.

IEC 62730 edition 1.1 contains the first edition (2012-03) [documents 36/305/DTR and 36/316A/RVC] and its amendment 1 (2024-06) [documents 36/596/DTR and 36/601/RVDTR].

In this Redline version, a vertical line in the margin shows where the technical content is modified by amendment 1. Additions are in green text, deletions are in strikethrough red text. A separate Final version with all changes accepted is available in this publication.

© IEC 2024

The main task of IEC technical committees is to prepare International Standards. However, a technical committee may propose the publication of a technical report when it has collected data of a different kind from that which is normally published as an International Standard, for example "state of the art".

IEC 62730, which is a technical report, has been prepared by IEC technical committee 36:

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this document and its amendment will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- · withdrawn, or
- revised.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

#### INTRODUCTION

- 5 -

IEC 62217 [1]<sup>1</sup> included three different tracking and erosion tests. One, the 1 000 hour salt-fog test, was included in the main text as a default test and two others, the 5 000 hour test and the tracking wheel test, were given in annexes as alternative tests.

Following a decision by TC 36 it was decided that it was desirable to have a single standardised test in IEC 62217; hence a study of the usage and effectiveness of all three tests was undertaken by Working Group 12 of TC 36. The results of this study indicated that, while the 5 000h and the tracking wheel tests each had their advantages, only the 1 000 hour salt fog test was adapted to all insulator types and was more economical to perform.

It was decided by TC 36 to adopt the 1 000 hour salt-fog test as the only standardised test. It was also decided to draft this Technical Report to reproduce the 5 000 hour and the tracking wheel test procedures in order to keep the information on the test methods and parameters available for those wishing to use those tests for research or other purposes.

The tracking and erosion tests given in this technical report are considered as screening tests intended to reject materials or designs which are inadequate. These tests are not intended to predict long-term performance for insulator designs under cumulative service stresses.

Composite insulators are used in both a.c. and d.c. applications. In spite of this fact a specific tracking and erosion test procedure for d.c. applications as a design test has not yet been defined and accepted.

IEC Guide 111 has been followed during preparation of this technical report wherever possible.

<sup>1</sup> Numbers in square brackets refer to the Bibliography.

## HV POLYMERIC INSULATORS FOR INDOOR AND OUTDOOR USE TRACKING AND EROSION TESTING BY WHEEL TEST AND 5 000H TEST

#### 1 Scope and object

This technical report is applicable to polymeric insulators whose insulating body consists of one or various organic materials. Polymeric insulators covered by this technical report include both solid core and hollow insulators. They are intended for use on overhead lines and in indoor and outdoor equipment with a rated voltage greater than 1 000 V.

The object of this technical report is:

- to define the common terms used;
- to give the background behind the development and use of the 5 000 h multiple stress test and the tracking wheel test;
- to describe the test methods for the 5 000 h multiple stress test and the tracking wheel tests on polymeric insulators;
- to describe possible acceptance or failure criteria, if applicable;

These tests, criteria and recommendations are intended to give a common basis for the 5 000h multiple stress test and the tracking wheel test when they are used for research or required as a supplementary design test. These tests are not mandatory and their use is subject to prior agreement between the interested parties.

#### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-47:2007, International Electrotechnical Vocabulary – Part 471: Insulators

IEC 60060-1, High-voltage test techniques – Part 1: General definitions and test requirements.

IEC 60507, Artificial pollution tests on high-voltage insulators to be used on a.c systems

IEC 60815-2, Selection and dimensioning of high-voltage insulators intended for use in polluted conditions – Part 2: Ceramic and glass insulators for a.c. systems

#### 3 Terms and definitions

For the purposes of this document the terms and definitions given in IEC 60050 (471) and the following apply:

#### 3.1

#### polymeric insulator

insulator whose insulating body consists of at least one organic based material. Coupling devices may be attached to the ends of the insulating body

Note 1 to entry: Polymeric insulators are also known as non-ceramic insulators.

[SOURCE: IEC 60050-471:2007, 471-01-13, modified]