



BSI Standards Publication

Rubber hoses and hose assemblies for aircraft ground fuelling and defuelling - Specification

National foreword

This British Standard is the UK implementation of EN ISO 1825:2017. It is identical to ISO 1825:2017. It supersedes BS EN ISO 1825:2011, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PRI/66, Rubber and plastics tubing, hoses and hose assemblies.

A list of organizations represented on this committee can be obtained on request to its secretary.

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English Version

Rubber hoses and hose assemblies for aircraft ground fuelling and defuelling - Specification (ISO 1825:2017)

Tuyaux et flexibles en caoutchouc pour le ravitaillement carburant et la vidange des avions au sol
- Spécifications (ISO 1825:2017)

Gummischläuche und -schlauchleitungen für die Bodenbetankung und Entleerung von Flugzeugen - Anforderungen (ISO 1825:2017)

This European Standard was approved by CEN on 17 November 2017.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

This document (EN ISO 1825:2017) has been prepared by Technical Committee ISO/TC 45 "Rubber and rubber products" in collaboration with Technical Committee CEN/TC 218 "Rubber and plastics hoses and hose assemblies" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2018 and conflicting national standards shall be withdrawn at the latest by June 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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Endorsement notice

The text of ISO 1825:2017 has been approved by CEN as EN ISO 1825:2017 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 1, *Rubber and plastics hoses and hose assemblies*.

This fourth edition cancels and replaces the third edition (ISO 1825:2010), which has been technically revised.

The main changes compared to the previous edition are as follows:

- the normative references have been updated;
- fuel discoloration test has been added to bring the document in line with EI 1529.

Rubber hoses and hose assemblies for aircraft ground fuelling and defuelling — Specification

1 Scope

This document specifies the dimensions and construction of, and requirements for, four types of hose and hose assembly for use in all operations associated with the ground fuelling and defuelling of aircraft.

All four types are designed for:

- a) use with petroleum fuels having an aromatic-hydrocarbon content not exceeding 30 % by volume;
- b) operation within the temperature range of -30 °C to $+65\text{ °C}$ and such that they will be undamaged by climatic conditions of -40 °C to $+70\text{ °C}$ when stored in static conditions;
- c) operation at up to 2,0 MPa (20 bar) maximum working pressure, including surges of pressure which the hose can be subjected to in service.

NOTE 1 Type C hoses are intended for general pressure applications on all vehicles used for plane fuelling. They can also be used for vehicle/rail car loading and discharge where excessive vacuum does not occur.

NOTE 2 Type F hoses can be used for plane delivery applications on vehicles that are also used for defuelling at high flow rates where type C hoses are not suitable.

NOTE 3 Type E and F hoses can also be used for vehicle/rail car loading and discharge, for trailer to fueller transfer and for elevation platform supply (riser) to provide greater kink resistance.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 37, *Rubber, vulcanized or thermoplastic — Determination of tensile stress-strain properties*

ISO 188, *Rubber, vulcanized or thermoplastic — Accelerated ageing and heat resistance tests*

ISO 1382, *Rubber — Vocabulary*

ISO 1402, *Rubber and plastics hoses and hose assemblies — Hydrostatic testing*

ISO 1817:2015, *Rubber, vulcanized or thermoplastic — Determination of the effect of liquids*

ISO 4649:2010, *Rubber, vulcanized or thermoplastic — Determination of abrasion resistance using a rotating cylindrical drum device*

ISO 4671, *Rubber and plastics hoses and hose assemblies — Methods of measurement of the dimensions of hoses and the lengths of hose assemblies*

ISO 6246, *Petroleum products — Gum content of fuels — Jet evaporation method*

ISO 7326, *Rubber and plastics hoses — Assessment of ozone resistance under static conditions*

ISO 7989-1, *Steel wire and wire products — Non-ferrous metallic coatings on steel wire — Part 1: General principles*