

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Specifications for particular types of winding wires –
Part 0-8: General requirements – Polyester glass-fibre wound unvarnished
and fused, or resin or varnish impregnated, bare or enamelled rectangular
copper wire**

**Spécifications pour types particuliers de fils de bobinage –
Partie 0-8: Exigences générales – Fil de section rectangulaire en cuivre nu
ou émaillé, guipé de fibres de verre avec polyester fondues sans vernis, ou
imprégnées de résine ou de vernis**



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INTERNATIONAL ELECTROTECHNICAL COMMISSION

SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –

Part 0-8: General requirements – Polyester glass-fibre wound unvarnished and fused, or resin or varnish impregnated, bare or enamelled rectangular copper wire

FOREWORD

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International Standard IEC 60317-0-8 has been prepared by IEC technical committee 55: Winding wires.

This second edition cancels and replaces the first edition published in 2012. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) revision to the title of the standard indicating that the glass fibre covering is fused and unvarnished;
- b) revision to subclause 3.2 adding winding wire requirements for the fibrous covering and a list of covering classifications;

- c) revision to subclause 3.3 requirements for appearance;
- d) revision to subclause 8.2, adherence test requirements.

The text of this standard is based on the following documents:

FDIS	Report on voting
55/1784/FDIS	55/1796/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all the parts in the IEC 60317 series, published under the general title *Specifications for particular types of winding wires*, can be found on the IEC website.

The numbering of clauses in this standard is not continuous from Clauses 21 through 30 in order to reserve space for possible future wire requirements prior to those for wire packaging.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

This Part of IEC 60317 forms an element of a series of standards which deals with insulated wires used for windings in electrical equipment. The set of standards has three series describing:

- 1) *Winding wires – Test methods* (IEC 60851);
- 2) *Specifications for particular types of winding wires* (IEC 60317);
- 3) *Packaging of winding wires* (IEC 60264).

SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –

Part 0-8: General requirements – Polyester glass-fibre wound unvarnished and fused, or resin or varnish impregnated, bare or enamelled rectangular copper wire

1 Scope

This part of IEC 60317 specifies the general requirements of polyester glass-fibre wound fused, unvarnished, or resin or varnish impregnated bare, or grade 1 or grade 2 or enamelled rectangular copper winding wires.

The range of nominal conductor dimensions is given in 4.1 and in the relevant specification sheet.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60851 (all parts), *Winding wires – Test methods*

ISO 3, *Preferred numbers – Series of preferred numbers*

3 Terms, definitions and general notes on tests and appearance

3.1 Terms and definition

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.1.1 coating

material which is deposited on a conductor or wire by a suitable means and then dried and/or cured

3.1.2 conductor

bare metal after removal of the insulation

3.1.3 covering

material which is wound, wrapped or braided around a bare or insulated conductor