



BSI Standards Publication

Resilient floor coverings – Homogeneous poly(vinyl chloride) floor covering – Specifications

National foreword

This British Standard is the UK implementation of EN ISO 10581:2020. It is identical to ISO 10581:2019. It supersedes BS EN ISO 10581:2013, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PRI/60, Resilient and Laminate Floor Coverings.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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English Version

Resilient floor coverings - Homogeneous poly(vinyl chloride) floor covering - Specifications (ISO 10581:2019)

Revêtements de sol résilients - Revêtements de sol homogènes en poly(chlorure de vinyle) - Spécifications (ISO 10581:2019)

Elastische Bodenbeläge - Homogene Polyvinylchlorid-Bodenbeläge - Spezifikation (ISO 10581:2019)

This European Standard was approved by CEN on 30 November 2019.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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European foreword

This document (EN ISO 10581:2020) has been prepared by Technical Committee ISO/TC 219 "Floor coverings" in collaboration with Technical Committee CEN/TC 134 "Resilient, textile and laminate floor coverings" the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2020, and conflicting national standards shall be withdrawn at the latest by August 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 10581:2013.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 10581:2019 has been approved by CEN as EN ISO 10581:2020 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 219, *Floor coverings*.

This second edition cancels and replaces the first edition (ISO 10581:2011), which has been technically revised.

The main changes compared to the previous edition are as follows:

- Class 22+ was eliminated in [Table 3](#);
- the Level of use descriptions in [Table 3](#) were revised for Classes 21 and 22.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Resilient floor coverings – Homogeneous poly(vinyl chloride) floor covering – Specifications

1 Scope

This document specifies the characteristics of homogeneous floor coverings, based on poly(vinyl chloride), supplied in either tile or roll form. Products can contain a transparent, non-PVC factory finish.

To encourage the consumer to make an informed choice, this document also includes a classification system (see ISO 10874) based on intensity of use, which shows where these floor coverings give satisfactory service. It also specifies requirements for marking.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 105-B02, *Textiles — Tests for colour fastness — Part B02: Colour fastness to artificial light: Xenon arc fading lamp test*

ISO 4918, *Resilient, textile and laminate floor coverings — Castor chair test*

ISO 16906, *Resilient floor coverings — Determination of seam strength*

ISO 23997, *Resilient floor coverings — Determination of mass per unit area*

ISO 23999, *Resilient floor coverings — Determination of dimensional stability and curling after exposure to heat*

ISO 24341, *Resilient and textile floor coverings — Determination of length, width and straightness of sheet*

ISO 24342, *Resilient and textile floor-coverings — Determination of side length, edge straightness and squareness of tiles*

ISO 24343-1, *Resilient and laminate floor coverings — Determination of indentation and residual indentation — Part 1: Residual indentation*

ISO 24344, *Resilient floor coverings — Determination of flexibility and deflection*

ISO 24346, *Resilient floor coverings — Determination of overall thickness*

ASTM F 1515, *Standard test method for measuring light stability of resilient flooring by color change*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>