

BS ISO 21483:2013



BSI Standards Publication

Determination of solubility in nitric acid of plutonium in unirradiated mixed oxide fuel pellets (U, Pu) O₂

bsi.

...making excellence a habit.™

National foreword

This British Standard is the UK implementation of ISO 21483:2013.

The UK participation in its preparation was entrusted to Technical Committee NCE/9, Nuclear fuel cycle technology.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2013. Published by BSI Standards Limited 2013

ISBN 978 0 580 76907 8

ICS 27.120.30

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 October 2013.

Amendments issued since publication

Date	Text affected
------	---------------

Determination of solubility in nitric acid of plutonium in unirradiated mixed oxide fuel pellets (U, Pu) O2

Détermination de la solubilité dans l'acide nitrique du plutonium des pastilles (U, Pu) O2 de combustibles d'oxydes mixtes non irradiés





COPYRIGHT PROTECTED DOCUMENT

© ISO 2013

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Contents

	Page
Foreword	iv
1 Scope	1
2 Principle	1
3 Interferences	1
4 Reagents	1
4.1 Concentrated nitric acid.....	1
4.2 Nitric acid high.....	1
4.3 Nitric acid low.....	1
4.4 Concentrated hydrofluoric acid.....	1
4.5 Mixture of acid.....	1
4.6 Sodium hydroxide.....	2
5 Apparatus	2
5.1 Analytical balance.....	2
5.2 Dissolution apparatus with total reflux condenser.....	2
5.3 Dissolution apparatus without total reflux condenser.....	2
5.4 Second dissolution apparatus (polytetrafluoroethylene, PTFE, high density polyethylene, HDPE).....	2
5.5 Filter apparatus.....	2
6 Sampling	2
7 Procedure	3
7.1 Preparation of the sample.....	3
7.2 Dissolution procedure.....	3
7.3 Treatment of the residue.....	3
7.4 Plutonium determination.....	3
7.5 Repeat solubility test.....	3
8 Expression of results	4
8.1 Method of calculation.....	4
8.2 Total uncertainty of the Pu measurement.....	4
9 Test report	4
Bibliography	5

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2. www.iso.org/directives

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received. www.iso.org/patents

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

The committee responsible for this document is ISO/TC 85, *Nuclear energy, nuclear technologies and radiological protection*, Subcommittee SC 5, *Nuclear fuel cycle*.

This first edition of ISO 21483 cancels and replaces ISO 12184:1994, which has been technically revised.

Determination of solubility in nitric acid of plutonium in unirradiated mixed oxide fuel pellets (U, Pu) O2

1 Scope

This International Standard specifies an analytical method for determining the solubility in nitric acid of plutonium in pellets of unirradiated mixed oxide fuel (light-water reactor fuels). The results provide information about the expected dissolution behaviour of irradiated pellets under industrial reprocessing conditions. In this aspect, the specific conditions (e.g. time of the test) may vary depending upon the need to match to a specific reprocessor's requirements. The test is aimed at determining solubility under equilibrium conditions rather than the kinetics of dissolution and hence allows for a second dissolution period.

2 Principle

A specified number of mixed oxide pellets of known plutonium content and mass are dissolved in a boiling nitric acid solution. The initial concentration of the nitric acid, the final content of U, Pu and the boiling time are carefully controlled. The undissolved residue is then dissolved quantitatively by boiling in a mixture of nitric acid and hydrofluoric acid. The plutonium content of this residue is determined by an appropriate analytical method. The solubility is expressed by the ratio of the amount of plutonium dissolved in nitric acid to the amount of plutonium in the sample.

3 Interferences

The dissolution apparatus ([Clause 5](#)) and the reagents shall not be contaminated with fluoride, as fluoride can cause an increase in the solubility of the pellets in nitric acid.

4 Reagents

Use only reagents of analytical grade and distilled or demineralised water or water of equivalent purity. Prepare the reagents in compliance with the local laboratory safety instructions.

4.1 Concentrated nitric acid

$\rho = 1,40$ g/ml or more

4.2 Nitric acid high

Solution $[c(\text{HNO}_3) = 10$ mol/l]

4.3 Nitric acid low

Solution $[c(\text{HNO}_3) = 0,5$ mol/l].

4.4 Concentrated hydrofluoric acid

$\rho = 1,13$ g/ml

4.5 Mixture of acid

Nitric acid, solution $[c(\text{HNO}_3) = 14,4$ mol/l] and hydrofluoric acid, solution $[c(\text{HF}) = 0,05$ mol/l].